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STN	**Sklo v stavebníctve. Prehrievané tepelne tvrdené kremičité bezpečnostné sklo z alkalických zemín. Časť 2: Hodnotenie zhody/Norma na výrobky.**	**STN EN 15682-2** 70 1643

Glass in building - Heat soaked thermally toughened alkaline earth silicate safety glass - Part 2: Evaluation of conformity/Product standard

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/13

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EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 15682-2

July 2013

ICS 81.040.20

English Version

Glass in building - Heat soaked thermally toughened alkaline earth silicate safety glass - Part 2: Evaluation of conformity/Product standard

Verre dans la construction - Verre de silicate alcalinoterreux de sécurité trempé et traité Heat Soak - Partie 2 : Evaluation de la conformité/Norme de produit

Glas im Bauwesen - Heißgelagertes thermisch vorgespanntes Erdalkali-Silicat-Einscheibensicherheitsglas - Teil 2: Konformitätsbewertung/Produktnorm

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Foreword

This document (EN 15682-2:2013) has been prepared by Technical Committee CEN/TC 129 “Glass in Building”, the secretariat of which is held by IBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2014, and conflicting national standards shall be withdrawn at the latest by January 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

EN 15682 is composed of the following parts:

— EN 15682-1, *Glass in building — Heat soaked thermally toughened alkaline earth silicate safety glass — Part 1: Definition and description*

— EN 15682-2, *Glass in building — Heat soaked thermally toughened alkaline earth silicate safety glass — Part 2: Evaluation of conformity/Product standard*

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1 Scope

This European Standard specifies requirements, the evaluation of conformity and the factory production control of flat heat soaked thermally toughened alkaline earth silicate safety glass for use in buildings.

For glass products with electrical wiring or connections for, e.g. alarm or heating purposes, other directives, e.g. Low Voltage Directive, may apply.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 356, *Glass in building — Security glazing — Testing and classification of resistance against manual attack*

EN 410, *Glass in building — Determination of luminous and solar characteristics of glazing*

EN 673, *Glass in building — Determination of thermal transmittance (U value) — Calculation method*

EN 1063, *Glass in building — Security glazing — Testing and classification of resistance against bullet attack*

EN 1096-1, *Glass in building — Coated glass — Part 1: Definitions and classification*

EN 1096-2, *Glass in building — Coated glass — Part 2: Requirements and test methods for class A, B and S coatings*

EN 1096-3, *Glass in building — Coated glass — Part 3: Requirements and test methods for class C and D coatings*

EN 1288-3, *Glass in building — Determination of the bending strength of glass — Part 3: Test with specimen supported at two points (four point bending)*

EN 12600, *Glass in building — Pendulum test — Impact test method and classification for flat glass*

EN 12758, *Glass in building — Glazing and airborne sound insulation — Product descriptions and determination of properties*

EN 12898, *Glass in building — Determination of the emissivity*

EN 13501-1, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 13501-2, *Fire classification of construction products and building elements — Part 2: Classification using data from fire resistance tests, excluding ventilation services*

EN 13501-5, *Fire classification of construction products and building elements — Part 5: Classification using data from external fire exposure to roof tests*

EN 13541, *Glass in building — Security glazing — Testing and classification of resistance against explosion pressure*

EN 14178-1, *Glass in building — Basic alkaline earth silicate glass products — Part 1: Float glass*

EN 15682-1:2013, *Glass in building — Heat soaked thermally toughened alkaline earth silicate safety glass — Part 1: Definition and description*

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