

<b>STN</b>	<b>Metódy skúšania výrobkov zrýchlenou skúškou.</b>	<b>STN EN 62506</b>  01 0644
------------	---	--

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/13

Obsahuje: EN 62506:2013, IEC 62506:2013

**Methods for product accelerated testing**  
(IEC 62506:2013)Méthodes d'essais accélérés de produits  
(CEI 62506:2013)Verfahren für beschleunigte  
Produktprüfungen  
(IEC 62506:2013)

This European Standard was approved by CENELEC on 2013-06-21. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**CENELEC**European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung**CEN-CENELEC Management Centre: Avenue Marnix 17, B - 1000 Brussels**

## Foreword

The text of document 56/1503/FDIS, future edition 1 of IEC 62506, prepared by IEC/TC 56 "Dependability" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62506:2013.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2014-03-21
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2016-06-21

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

## Endorsement notice

The text of the International Standard IEC 62506:2013 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60812        NOTE   Harmonized as EN 60812:2006

IEC 61125:1992   NOTE   Harmonized as EN 61125:1993 (not modified).

**Annex ZA**  
(normative)  
**Normative references to international publications**  
**with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068	Series	Environmental testing	-	-
IEC 60300-3-1	2003	Dependability management - Part 3-1: Application guide - Analysis techniques for dependability - Guide on methodology	EN 60300-3-1	2004
IEC 60300-3-5		Dependability management - Part 3-5: Application guide - Reliability test conditions and statistical test principles	-	-
IEC 60605-2		Equipment reliability testing - Part 2: Design of test cycles	-	-
IEC 60721	Series	Classification of environmental testing	-	-
IEC 61014	2003	Programmes for reliability growth	EN 61014	2003
IEC 61124 + corr. January	2012 2013	Reliability testing - Compliance tests for constant failure rate and constant failure intensity	EN 61124	2012
IEC 61163-2		Reliability stress screening - Part 2: Electronic components	-	-
IEC 61164	2004	Reliability growth - Statistical test and estimation methods	EN 61164	2004
IEC 61649	2008	Weibull analysis	EN 61649	2008
IEC 61709	2011	Electric components - Reliability - Reference conditions for failure rates and stress models for conversion	EN 61709	2011
IEC 61710		Power law model - Goodness-of-fit tests and estimation methods	EN 61710	
IEC 62303		Radiation protection instrumentation - Equipment for monitoring airborne tritium	-	-
IEC/TR 62380		Reliability data handbook - Universal model for reliability prediction of electronics components, PCBs and equipment	-	-
IEC 62429		Reliability growth - Stress testing for early failures in unique complex systems	EN 62429	



IEC 62506

Edition 1.0 2013-06

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE



---

**Methods for product accelerated testing**

**Méthodes d'essais accélérés de produits**





## THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2013 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.

If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de la CEI ou du Comité national de la CEI du pays du demandeur.

Si vous avez des questions sur le copyright de la CEI ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de la CEI de votre pays de résidence.

IEC Central Office  
3, rue de Varembe  
CH-1211 Geneva 20  
Switzerland

Tel.: +41 22 919 02 11  
Fax: +41 22 919 03 00  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

#### Useful links:

IEC publications search - [www.iec.ch/searchpub](http://www.iec.ch/searchpub)

The advanced search enables you to find IEC publications by a variety of criteria (reference number, text, technical committee,...).

It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Stay up to date on all new IEC publications. Just Published details all new publications released. Available on-line and also once a month by email.

Electropedia - [www.electropedia.org](http://www.electropedia.org)

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in additional languages. Also known as the International Electrotechnical Vocabulary (IEV) on-line.

Customer Service Centre - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: [csc@iec.ch](mailto:csc@iec.ch).

### A propos de la CEI

La Commission Electrotechnique Internationale (CEI) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

### A propos des publications CEI

Le contenu technique des publications de la CEI est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

#### Liens utiles:

Recherche de publications CEI - [www.iec.ch/searchpub](http://www.iec.ch/searchpub)

La recherche avancée vous permet de trouver des publications CEI en utilisant différents critères (numéro de référence, texte, comité d'études,...).

Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

Just Published CEI - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Restez informé sur les nouvelles publications de la CEI. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - [www.electropedia.org](http://www.electropedia.org)

Le premier dictionnaire en ligne au monde de termes électroniques et électriques. Il contient plus de 30 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans les langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (VEI) en ligne.

Service Clients - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: [csc@iec.ch](mailto:csc@iec.ch).



IEC 62506

Edition 1.0 2013-06

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE



---

**Methods for product accelerated testing**

**Méthodes d'essais accélérés de produits**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

PRICE CODE **XD**  
CODE PRIX

---

ICS 03.120.01; 21.020

ISBN 978-2-83220-861-8

**Warning! Make sure that you obtained this publication from an authorized distributor.  
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

## CONTENTS

FOREWORD.....	5
INTRODUCTION.....	7
1 Scope.....	8
2 Normative references .....	8
3 Terms, definitions, symbols and abbreviations.....	9
3.1 Terms and definitions .....	9
3.2 Symbols and abbreviated terms.....	11
4 General description of the accelerated test methods.....	12
4.1 Cumulative damage model .....	12
4.2 Classification, methods and types of test acceleration .....	14
4.2.1 General .....	14
4.2.2 Type A: qualitative accelerated tests .....	15
4.2.3 Type B: quantitative accelerated tests .....	15
4.2.4 Type C: quantitative time and event compressed tests .....	16
5 Accelerated test models .....	17
5.1 Type A, qualitative accelerated tests .....	17
5.1.1 Highly accelerated limit tests (HALT).....	17
5.1.2 Highly accelerated stress test (HAST) .....	21
5.1.3 Highly accelerated stress screening/audit (HASS/HASA) .....	21
5.1.4 Engineering aspects of HALT and HASS .....	22
5.2 Type B and C – Quantitative accelerated test methods.....	23
5.2.1 Purpose of quantitative accelerated testing .....	23
5.2.2 Physical basis for the quantitative accelerated Type B test methods.....	23
5.2.3 Type C tests, time ( $C_1$ ) and event ( $C_2$ ) compression .....	24
5.3 Failure mechanisms and test design.....	26
5.4 Determination of stress levels, profiles and combinations in use and test – stress modelling .....	27
5.4.1 General .....	27
5.4.2 Step-by-step procedure .....	27
5.5 Multiple stress acceleration methodology – Type B tests .....	27
5.6 Single and multiple stress acceleration for Type B tests .....	30
5.6.1 Single stress acceleration methodology.....	30
5.6.2 Stress models with stress varying as a function of time – Type B tests .....	37
5.6.3 Stress models that depend on repetition of stress applications – Fatigue models .....	38
5.6.4 Other acceleration models – Time and event compression.....	40
5.7 Acceleration of quantitative reliability tests .....	40
5.7.1 Reliability requirements, goals, and use profile .....	40
5.7.2 Reliability demonstration or life tests .....	42
5.7.3 Testing of components for a reliability measure .....	47
5.7.4 Reliability measures for components and systems/items.....	48
5.8 Accelerated reliability compliance or evaluation tests .....	48
5.9 Accelerated reliability growth testing .....	50
5.10 Guidelines for accelerated testing .....	50
5.10.1 Accelerated testing for multiple stresses and the known use profile.....	50
5.10.2 Level of accelerated stresses .....	51



5.10.3 Accelerated reliability and verification tests .....	51
6 Accelerated testing strategy in product development .....	51
6.1 Accelerated testing sampling plan .....	51
6.2 General discussion about test stresses and durations .....	52
6.3 Testing components for multiple stresses .....	53
6.4 Accelerated testing of assemblies .....	53
6.5 Accelerated testing of systems .....	53
6.6 Analysis of test results .....	53
7 Limitations of accelerated testing methodology .....	53
Annex A (informative) Highly accelerated limit test (HALT) .....	55
Annex B (informative) Accelerated reliability compliance and growth test design .....	59
Annex C (informative) Comparison between HALT and conventional accelerated testing .....	74
Annex D (informative) Estimating the activation energy, $E_a$ .....	75
Annex E (informative) Calibrated accelerated life testing (CALT) .....	77
Annex F (informative) Example on how to estimate empirical factors .....	79
Annex G (informative) Determination of acceleration factors by testing to failure .....	84
Bibliography .....	87
Figure 1 – Probability density functions (PDF) for cumulative damage, degradation, and test types .....	13
Figure 2 – Relationship of PDFs of the product strength vs. load in use .....	18
Figure 3 – How uncertainty of load and strength affects the test policy .....	19
Figure 4 – PDFs of operating and destruct limits as a function of applied stress .....	20
Figure 5 – Line plot for Arrhenius reaction model .....	34
Figure 6 – Plot for determination of the activation energy .....	35
Figure 7 – Multiplier of the test stress duration for demonstration of required reliability for compliance or reliability growth testing .....	45
Figure 8 – Multiplier of the duration of the load application for the desired reliability .....	46
Figure B.1 – Reliability as a function of multiplier $k$ and for combinations of parameters $a$ and $b$ .....	61
Figure B.2 – Determination of the multiplier $k$ .....	64
Figure B.3 – Determination of the growth rate .....	73
Figure D.1 – Plotting failures to estimate the activation energy $E_a$ .....	76
Figure F.1 – Weibull graphical data analysis .....	81
Figure F.2 – Scale parameter as a function of the temperature range .....	82
Figure F.3 – Probability of failure as a function of number of cycles $\Delta T = 50$ °C .....	83
Figure G.1 – Weibull plot of the three data sets .....	85
Figure G.2 – Scale parameters' values fitted with a power line .....	86
Table 1 – Test types mapped to the product development cycle .....	14
Table A.1 – Summary of HALT test results for a DC/DC converter .....	56
Table A.2 – Summary of HALT results from a medical system .....	57
Table A.3 – Summary of HALT results for a Hi-Fi equipment .....	58
Table B.1 – Environmental stress conditions of an automotive electronic device .....	63

Table B.2 – Product use parameters .....	67
Table B.3 – Assumed product use profile .....	71
Table B.4 – Worksheet for determination of use times to failures .....	72
Table B.5 – Data for reliability growth plotting .....	73
Table C.1 – Comparison between HALT and conventional accelerated testing .....	74
Table F.1 – Probability of failure of test samples A and B .....	80
Table F.2 – Data transformation for Weibull plotting.....	80
Table G.1 – Voltage test failure data for Weibull distribution .....	84

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

## METHODS FOR PRODUCT ACCELERATED TESTING

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 62506 has been prepared by IEC technical committee 56: Dependability.

The text of this standard is based on the following documents:

FDIS	Report on voting
56/1503/FDIS	56/1513/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

**IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.**

## INTRODUCTION

Many reliability or failure investigation test methods have been developed and most of them are currently in use. These methods are used to either determine product reliability or to identify potential product failure modes, and have been considered effective as demonstrations of reliability:

- fixed duration,
- sequential probability ratio,
- reliability growth tests,
- tests to failure, etc.

Such tests, although very useful, are usually lengthy, especially when the product reliability that has to be demonstrated was high. The reduction in time-to-market periods as well as competitive product cost, increase the need for efficient and effective accelerated testing. Here, the tests are shortened through the application of increased stress levels or by increasing the speed of application of repetitive stresses, thus facilitating a quicker assessment and growth of product reliability through failure mode discovery and mitigation.

There are two distinctly different approaches to reliability activities:

- the first approach verifies, through analysis and testing, that there are no potential failure modes in the product that are likely to be activated during the expected life time of the product under the expected operating conditions;
- the second approach estimates how many failures can be expected after a given time under the expected operating conditions.

Accelerated testing is a method appropriate for both cases, but used quite differently. The first approach is associated with qualitative accelerated testing, where the goal is identification of potential faults that eventually might result in product field failures. The second approach is associated with quantitative accelerated testing where the product reliability may be estimated based on the results of accelerated simulation testing that can be related back to the use of the environment and usage profile.

Accelerated testing can be applied to multiple levels of items containing hardware or software. Different types of reliability testing, such as fixed duration, sequential test-to-failure, success test, reliability demonstration, or reliability growth/improvement tests can be candidates for accelerated methods. This standard provides guidance on selected, commonly used accelerated test types. This standard should be used in conjunction with statistical test plan standards such as IEC 61123, IEC 61124, IEC 61649 and IEC 61710.

The relative merits of various methods and their individual or combined applicability in evaluating a given system or item, should be reviewed by the product design team (including dependability engineering) prior to selection of a specific test method or a combination of methods. For each method, consideration should also be given to the test time, results produced, credibility of the results, data required to perform meaningful analysis, life cycle cost impact, complexity of analysis and other identified factors.

## METHODS FOR PRODUCT ACCELERATED TESTING

### 1 Scope

This International Standard provides guidance on the application of various accelerated test techniques for measurement or improvement of product reliability. Identification of potential failure modes that could be experienced in the use of a product/item and their mitigation is instrumental to ensure dependability of an item.

The object of the methods is to either identify potential design weakness or provide information on item dependability, or to achieve necessary reliability/availability improvement, all within a compressed or accelerated period of time. This standard addresses accelerated testing of non-repairable and repairable systems. It can be used for probability ratio sequential tests, fixed duration tests and reliability improvement/growth tests, where the measure of reliability may differ from the standard probability of failure occurrence.

This standard also extends to present accelerated testing or production screening methods that would identify weakness introduced into the product by manufacturing error, which could compromise product dependability.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068 (all parts), *Environmental testing*

IEC 60300-3-1:2003, *Dependability management – Part 3-1: Application guide – Analysis techniques for dependability – Guide on methodology*

IEC 60300-3-5, *Dependability management – Part 3-5: Application guide – Reliability test conditions and statistical test principles*

IEC 60605-2, *Equipment reliability testing – Part 2: Design of test cycles*

IEC 60721 (all parts), *Classification of environmental conditions*

IEC 61014:2003, *Programmes for reliability growth*

IEC 61164:2004, *Reliability growth – Statistical test and estimation methods*

IEC 61124:2012, *Reliability testing – Compliance tests for constant failure rate and constant failure intensity*

IEC 61163-2, *Reliability stress screening – Part 2: Electronic components*

IEC 61649:2008, *Weibull analysis*

IEC 61709, *Electronic components – Reliability – Reference conditions for failure rates and stress models for conversion*

IEC 61710, *Power law model – Goodness-of-fit tests and estimation methods*

IEC 62303, *Radiation protection instrumentation – Equipment for monitoring airborne tritium*

IEC/TR 62380, *Reliability data handbook – Universal model for reliability prediction of electronics components, PCBs and equipment*

IEC 62429, *Reliability growth – Stress testing for early failures in unique complex systems*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**