

STN	Ploché výrobky valcované za tepla z ocelí s vysokou medzou klzu na tvárnenie za studena. Časť 3: Dodacie podmienky na normalizované alebo normalizačne valcované ocele.	STN EN 10149-3
		42 1090

Hot rolled flat products made of high yield strength steels for cold forming - Part 3: Technical delivery conditions for normalized or normalized rolled steels

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 02/14

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EUROPEAN STANDARD
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English Version

**Hot rolled flat products made of high yield strength steels for
 cold forming - Part 3: Technical delivery conditions for
 normalized or normalized rolled steels**

Produits plats laminés à chaud en aciers à haute limite
 d'élasticité pour formage à froid - Partie 3: Conditions
 techniques de livraison des aciers à l'état normalisé ou
 laminage normalisant

Warmgewalzte Flacherzeugnisse aus Stählen mit hoher
 Streckgrenze zum Kaltumformen - Teil 3: Technische
 Lieferbedingungen für normalgeglühte oder normalisierend
 gewalzte Stähle

This European Standard was approved by CEN on 17 August 2013.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
 COMITÉ EUROPÉEN DE NORMALISATION
 EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN 10149-3:2013) has been prepared by Technical Committee ECISS/TC 103 "Structural steel other than reinforcements", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2014, and conflicting national standards shall be withdrawn at the latest by March 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10149-3:1995.

In comparison with EN 10149-3:1995, the following significant technical change was made:

- subclause 7.5.3 was completely revised.

The titles of the other Parts of this European Standard are:

- *Part 1: General technical delivery conditions;*
- *Part 2: Technical delivery conditions for the thermomechanical rolled steels.*

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard, in addition to EN 10149-1, specifies requirements for flat products made of weldable, hot-rolled, high yield strength steels for cold forming.

The grades are given in Table 1 (chemical composition) and Table 2 (mechanical properties) and are supplied in the normalised or normalised rolled delivery condition as given in 7.2.

The steels specified in this European Standard are applicable to hot-rolled flat products in the thickness range of $\geq 1,5$ mm and ≤ 20 mm.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10029, *Hot-rolled plates 3 mm thick or above - Tolerances on dimensions and shape*

EN 10051, *Continuously hot-rolled strip and plate/sheet cut from wide strip of non-alloy and alloy steels - Tolerances on dimensions and shape*

EN 10149-1:2013, *Hot rolled flat products made of high yield strength steels for cold forming - Part 1: General technical delivery conditions*

EN ISO 14713-2:2009, *Zinc coatings – Guidelines and recommendations for the protection against corrosion of iron and steel in structures – Part 2: Hot dip galvanizing (ISO 14713-2:2009)*

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