

Metallic materials - Tube - Flanging test (ISO 8494:2013)

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

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English Version

Metallic materials - Tube - Flanging test (ISO 8494:2013)

Matériaux métalliques - Tubes - Essai de rabattement de collerette (ISO 8494:2013)

Metallische Werkstoffe - Rohr - Bördelversuch (ISO 8494:2013)

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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EN ISO 8494:2013 (E)

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Foreword

This document (EN ISO 8494:2013) has been prepared by Technical Committee ISO/TC 164 "Mechanical testing of metals" in collaboration with Technical Committee ECISS/TC 110 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2014, and conflicting national standards shall be withdrawn at the latest by May 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 8494:2004.

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Endorsement notice

The text of ISO 8494:2013 has been approved by CEN as EN ISO 8494:2013 without any modification.

INTERNATIONAL STANDARD

ISO 8494

Third edition 2013-11-15

Metallic materials — Tube — Flanging test

Matériaux métalliques — Tubes — Essai de rabattement de collerette



ISO 8494:2013(E)



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Foreword

IISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. www.iso.org/directives

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

The committee responsible for this document is ISO/TC 164, *Mechanical testing of metals*, Subcommittee SC 2, *Ductility testing*.

This third edition cancels and replaces the second edition (ISO 8494:1998), of which it constitutes a minor revision.

Metallic materials — **Tube** — **Flanging test**

1 Scope

This International Standard specifies a method for determining the ability of metallic tubes of circular cross-section to undergo plastic deformation during flange formation.

This International Standard is intended for tubes having an outside diameter no greater than 150 mm and a wall thickness no greater than 10 mm, although the range of diameters or wall thickness for which this International Standard is applicable may be more exactly specified in the relevant product standard.

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