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Metallic materials - Tube - Ring-expanding test (ISO 8495:2013)

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

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Metallische Werkstoffe - Rohr - Ringaufdornversuch (ISO 8495:2013)

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EN ISO 8495:2013 (E)

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Foreword

This document (EN ISO 8495:2013) has been prepared by Technical Committee ISO/TC 164 "Mechanical testing of metals" in collaboration with Technical Committee ECISS/TC 110 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2014, and conflicting national standards shall be withdrawn at the latest by May 2014.

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Endorsement notice

The text of ISO 8495:2013 has been approved by CEN as EN ISO 8495:2013 without any modification.

STANDARD

ISO 8495

Third edition 2013-11-15

Metallic materials — **Tube** — **Ring-expanding test**

Matériaux métalliques — Tubes — Essai de dilatation d'anneaux



ISO 8495:2013(E)



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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The committee responsible for this document is ISO/TC 164, *Mechanical testing of metals*, Subcommittee SC 2, *Ductility testing*.

This third edition cancels and replaces the second edition (ISO 8495:1998), of which it constitutes a minor revision.

Metallic materials — Tube — Ring-expanding test

1 Scope

This International Standard specifies a method for a ring-expanding test on tubes, that is used to reveal defects both on the surfaces and within the tube wall by expanding the test piece using a conical mandrel until fracture occurs. It may be also used to assess the ability of tubes to undergo plastic deformation.

The ring-expanding test is applicable to tubes having an outside diameter from 18 mm up to and including 150 mm and a wall thickness from 2 mm up to and including 16 mm.

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