

<b>STN</b>	<b>Oceľové drôty a drôtené výrobky na ploty a siete. Časť 3: Drôtené oceľové pletivo so šesťuholníkovými okami na priemyselné účely.</b>	<b>STN EN 10223-3</b>  15 3160
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Steel wire and wire products for fencing and netting - Part 3: Hexagonal steel wire mesh products for civil engineering purposes

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Obsahuje: EN 10223-3:2013

Oznámením tejto normy sa ruší  
STN EN 10223-3 (15 3160) zo septembra 2001

**119051**

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Úrad pre normalizáciu, metrológiu a skúšobníctvo SR, odbor SÚTN, 2014  
Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

English Version

## Steel wire and wire products for fencing and netting - Part 3: Hexagonal steel wire mesh products for civil engineering purposes

Fils et produits tréfilés en acier pour clôtures et grillages -  
Partie 3: Produits en grillage à mailles hexagonales en acier  
pour applications en génie civil

Stahldraht und Drahterzeugnisse für Zäune und  
Drahtgeflechte - Teil 3: Stahldrahtgeflecht mit sechseckigen  
Maschen für bauwirtschaftliche Zwecke

This European Standard was approved by CEN on 29 June 2013.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## Foreword

This document (EN 10223-3:2013) has been prepared by Technical Committee ECISS/TC 106 “Wire rod and wires”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2014, and conflicting national standards shall be withdrawn at the latest by June 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10223-3:1997.

In comparison with the previous edition, the entire document has been revised.

EN 10223, *Steel wire and wire products for fencing and netting* consists of the following parts:

- *Part 1: Zinc and zinc alloy coated steel barbed wire*
- *Part 2: Hexagonal steel wire netting for agricultural, insulation and fencing purposes*
- *Part 3: Hexagonal steel wire mesh products for engineering purposes (the present document)*
- *Part 4: Steel wire welded mesh fencing*
- *Part 5: Steel wire woven hinged joint and knotted mesh fencing*
- *Part 6: Steel wire chain link fencing*
- *Part 7: Steel wire welded panels for fencing*
- *Part 8: Welded mesh gabion products*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This European Standard specifies requirements for the dimensions, coatings, test methodology and delivery conditions of steel wire mesh products having meshes of hexagonal shape specified for engineering purposes.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10088-1, *Stainless steels — Part 1: List of stainless steels*

EN 10218-1, *Steel wire and wire products — General — Part 1: Test methods*

EN 10218-2:2012, *Steel wire and wire products — General — Part 2: Wire dimensions and tolerances*

EN 10244-1, *Steel wire and wire products — Non-ferrous metallic coatings on steel wire — Part 1: General principles*

EN 10244-2, *Steel wire and wire products — Non-ferrous metallic coatings on steel wire — Part 2: Zinc or zinc alloy coatings*

EN 10245-1, *Steel wire and wire products — Organic coatings on steel wire — Part 1: General rules*

EN 10245-2, *Steel wire and wire products — Organic coatings on steel wire — Part 2: PVC finished wire*

EN 10245-3, *Steel wire and wire products — Organic coatings on steel wire — Part 3: PE coated wire*

EN 10245-5, *Steel wire and wire products — Organic coatings on steel wire — Part 5: Polyamide coated wire*

EN ISO 4892-2, *Plastics — Methods of exposure to laboratory light sources — Part 2: Xenon-arc lamps (ISO 4892-2)*

EN ISO 4892-3, *Plastics — Methods of exposure to laboratory light sources — Part 3: Fluorescent UV lamps (ISO 4892-3)*

EN ISO 6988, *Metallic and other non-organic coatings — Sulfur dioxide test with general condensation of moisture (ISO 6988)*

EN ISO 9223:2012, *Corrosion of metals and alloys — Corrosivity of atmospheres — Classification, determination and estimation (ISO 9223:2012)*

EN ISO 9227, *Corrosion tests in artificial atmospheres — Salt spray tests (ISO 9227)*

EN ISO 16120-1, *Non-alloy steel wire rod for conversion to wire — Part 1: General requirements (ISO 16120-1)*

EN ISO 16120-2, *Non-alloy steel wire rod for conversion to wire — Part 2: Specific requirements for general-purpose wire rod (ISO 16120-2)*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**