

STN	Zariadenia na oblúkové zváranie. Časť 3: Zariadenia na štartovanie a stabilizáciu oblúka.	STN EN 60974-3
		05 2205

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/14

Obsahuje: EN 60974-3:2014, IEC 60974-3:2013

Oznámením tejto normy sa od 31.12.2016 ruší
STN EN 60974-3 (05 2205) z júla 2008

119314

Úrad pre normalizáciu, metrológiu a skúšobníctvo SR, odbor SÚTN, 2014
Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy
rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 60974-3

February 2014

ICS 25.160

Supersedes EN 60974-3:2007

English version

**Arc welding equipment -
Part 3: Arc striking and stabilizing devices
(IEC 60974-3:2013)**

Matériel de soudage à l'arc -
Partie 3: Dispositifs d'amorçage et de
stabilisation de l'arc
(CEI 60974-3:2013)

Lichtbogenschweißeinrichtungen -
Teil 3: Lichtbogenzünd- und -
stabilisierungseinrichtungen
(IEC 60974-3:2013)

This European Standard was approved by CENELEC on 2013-12-31. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 26/518/FDIS, future edition 3 of IEC 60974-3, prepared by IEC/TC 26 "Electric welding" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60974-3:2014.

The following dates are fixed:

- latest date by which the document has to be implemented at (dop) 2014-09-30 national level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2016-12-31

This document supersedes EN 60974-3:2007.

EN 60974-3:2014 includes the following significant technical changes with respect to EN 60974-3:2007:

- changes induced by the publication of IEC 60974-1:2012.

This standard is to be read in conjunction with EN 60974-1:2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This standard covers the Principle Elements of the Safety Objectives for Electrical Equipment Designed for Use within Certain Voltage Limits (LVD - 2006/95/EC).

Endorsement notice

The text of the International Standard IEC 60974-3:2013 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated :

IEC 60974

NOTE

Harmonized in EN 60974 series (not modified).

Annex ZA
(normative)**Normative references to international publications
with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60974-1	2012	Arc welding equipment Part 1: Welding power sources	EN 60974-1	2012
IEC 60974-7	-	Arc welding equipment Part 7:Torches	EN 60974-7	-
IEC 61140	-	Protection against electric shock - Common aspects for installation and equipment	EN 61140	-



INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Arc welding equipment –
Part 3: Arc striking and stabilizing devices**

**Matériel de soudage à l'arc –
Partie 3: Dispositifs d'amorçage et de stabilisation de l'arc**





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2013 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.

If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de la CEI ou du Comité national de la CEI du pays du demandeur.

Si vous avez des questions sur le copyright de la CEI ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de la CEI de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

Useful links:

IEC publications search - www.iec.ch/searchpub

The advanced search enables you to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available on-line and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in additional languages. Also known as the International Electrotechnical Vocabulary (IEV) on-line.

Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de la CEI

La Commission Electrotechnique Internationale (CEI) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications CEI

Le contenu technique des publications de la CEI est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Liens utiles:

Recherche de publications CEI - www.iec.ch/searchpub

La recherche avancée vous permet de trouver des publications CEI en utilisant différents critères (numéro de référence, texte, comité d'études,...).

Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

Just Published CEI - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications de la CEI. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne au monde de termes électriques et électroniques. Il contient plus de 30 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans les langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (VEI) en ligne.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Arc welding equipment –
Part 3: Arc striking and stabilizing devices**

**Matériel de soudage à l'arc –
Partie 3: Dispositifs d'amorçage et de stabilisation de l'arc**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

PRICE CODE
CODE PRIX

R

ICS 25.160

ISBN 978-2-8322-1199-1

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
4 Environmental conditions	7
5 Tests	7
5.1 Test conditions	7
5.2 Measuring instruments	7
5.3 Conformity of components	7
5.4 Type tests	7
5.5 Routine tests	7
5.5.1 Stand-alone unit	7
5.5.2 Built-in unit	8
6 Protection against electric shock	8
6.1 Insulation	8
6.1.1 General	8
6.1.2 Clearances	8
6.1.3 Creepage distances	8
6.1.4 Insulation resistance	9
6.1.5 Dielectric strength	9
6.2 Protection against electric shock in normal service (direct contact)	10
6.3 Protection against electric shock in case of a fault condition (indirect contact)	10
6.4 Protective provision	10
7 Thermal requirements	10
8 Thermal protection	10
9 Abnormal operation	10
10 Connection to the supply network	11
11 Output	11
11.1 Rated peak voltage	11
11.2 Impulse current	12
11.2.1 Risk of electric shock	12
11.2.2 Electric charge	12
11.2.3 Direct contact	12
11.2.4 Series contact	13
11.3 Mean energy	14
11.4 Output circuit capacitance discharging	15
12 Control circuits	15
13 Hazard reducing device	15
14 Mechanical provisions	15
15 Rating plate	15
16 Adjustment of the output	16
17 Instructions and markings	16
17.1 Instructions	16
17.2 Markings	17

Annex A (informative) Examples of coupling systems for arc striking and stabilizing devices	18
Annex B (informative) Example of a rating plate.....	19
Bibliography.....	20
Figure 1 – Rated peak voltage	11
Figure 2 – Measurement of electric charge of impulse current	12
Figure 3 – Measuring circuit for direct contact.....	13
Figure 4 – Measuring circuit for serial contact.....	14
Figure 5 – Measurement of mean energy	14
Figure 6 – Measuring circuit for capacitance discharging	15
Figure A.1 – Examples of coupling systems for arc striking and stabilizing devices	18
Figure B.1 – Stand-alone unit	19
Table 1 – Minimum clearances and creepage distances for arc striking and stabilizing circuits.....	9
Table 2 – Maximum peak voltages	11

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ARC WELDING EQUIPMENT –**Part 3: Arc striking and stabilizing devices****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60974-3 has been prepared by IEC technical committee 26: Electric welding.

This third edition cancels and replaces the second edition published in 2007 and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- changes induced by the publication of IEC 60974-1:2012.

The text of this standard is based on the following documents:

FDIS	Report on voting
26/518/FDIS	26/521/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This standard shall be read in conjunction with IEC 60974-1:2012.

The list of all the parts of IEC 60974, under the general title *Arc welding equipment*, can be found on the IEC web site.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

ARC WELDING EQUIPMENT –

Part 3: Arc striking and stabilizing devices

1 Scope

This part of IEC 60974 specifies safety requirements for industrial and professional arc striking and arc stabilizing devices used in arc welding and allied processes.

This part of IEC 60974 is applicable to stand-alone units which may be connected to a separate welding power source or one where the welding power source and the arc striking and arc stabilizing device are housed in a single enclosure.

NOTE 1 Typical allied processes are for example plasma arc cutting and arc spraying.

NOTE 2 This standard does not include electromagnetic compatibility (EMC) requirements.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60974-1:2012, *Arc welding equipment – Part 1: Welding power sources*

IEC 60974-7, *Arc welding equipment – Part 7: Torches*

IEC 61140, *Protection against electric shock – Common aspects for installation and equipment*

koniec náhľadu – text d'alej pokračuje v platenej verzii STN