

<b>STN</b>	<b>Textílie. Bavlnené vlákna. Hodnotenie zrelosti metódou prietoku vzduchu (ISO 10306: 2014).</b>	<b>STN EN ISO 10306</b>  80 0231
------------	---	--

Textiles - Cotton fibres - Evaluation of maturity by the air flow method (ISO 10306:2014)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/14

Obsahuje: EN ISO 10306:2014, ISO 10306:2014

Oznámením tejto normy sa ruší  
STN EN ISO 10306 (80 0231) z novembra 2000

**119510**

English Version

## Textiles - Cotton fibres - Evaluation of maturity by the air flow method (ISO 10306:2014)

Textiles - Fibres de coton - Évaluation de la maturité par la méthode à courant d'air (ISO 10306:2014)

Textilien - Baumwollfasern - Bewertung der Reife durch das Luftstrom-Prüfverfahren (ISO 10306:2014)

This European Standard was approved by CEN on 20 April 2014.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

**Contents**

Page

Foreword.....**3**

## **Foreword**

This document (EN ISO 10306:2014) has been prepared by Technical Committee ISO/TC 38 "Textiles" in collaboration with Technical Committee CEN/TC 248 "Textiles and textile products" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2014, and conflicting national standards shall be withdrawn at the latest by December 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 10306:1995.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

### **Endorsement notice**

The text of ISO 10306:2014 has been approved by CEN as EN ISO 10306:2014 without any modification.

---

---

**Textiles — Cotton fibres — Evaluation  
of maturity by the air flow method**

*Textiles — Fibres de coton — Évaluation de la maturité par la  
méthode à courant d'air*





**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2014

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland

# Contents

	Page
Foreword .....	iv
Introduction .....	v
<b>1 Scope .....</b>	<b>1</b>
<b>2 Normative references .....</b>	<b>1</b>
<b>3 Terms and definitions .....</b>	<b>1</b>
<b>4 Principle .....</b>	<b>2</b>
<b>5 Apparatus and materials .....</b>	<b>2</b>
<b>6 Atmosphere for conditioning and testing .....</b>	<b>3</b>
<b>7 Sampling and number of specimens .....</b>	<b>3</b>
<b>8 Procedure .....</b>	<b>3</b>
<b>9 Calculations and expression of results .....</b>	<b>3</b>
<b>10 Test report .....</b>	<b>4</b>
<b>Annex A (normative) Operation of the air flow instrument “Fineness/Maturity Tester” .....</b>	<b>5</b>
<b>Annex B (normative) Method for instrument calibration .....</b>	<b>6</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 38, *Textiles*, Subcommittee SC 23, *Fibres and yarns*.

This second edition cancels and replaces the first edition (ISO 10306:1993), of which it constitutes a minor revision.

## Introduction

The term “cotton fibre maturity” is commonly used to signify the relative degree of fibre wall development. The measurement of the relative degree of wall thickening is too laborious for most practical purposes, therefore the determination of the maturity of cotton fibres is done by indirect methods. A microscopic method is described in ISO 4912:1981. This method has been used as a reference method for the industrial evaluation of the maturity of cotton fibres using air flow instruments, which is the object of this standard.



# Textiles — Cotton fibres — Evaluation of maturity by the air flow method

## 1 Scope

This International Standard specifies a method for the evaluation of the maturity of loose randomized cotton fibres by measuring the resistance to air flow of a plug of cotton fibres under two prescribed conditions. The method is applicable to cotton taken at random from bales. Laps and slivers or other sources of lint cotton may be tested, however results may differ if fibres are taken from bales.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 139:2005, *Textiles — Standard atmospheres for conditioning and testing*

ISO 1130:1975, *Textile fibres — Some methods of sampling for testing*

ISO 2403:2014, *Textiles — Cotton fibres — Determination of micronaire value*

ISO 4912:1981, *Textiles — Cotton fibres — Evaluation of maturity — Microscopic method*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**