

STN	Rúry a tvarovky z pozdĺžne zvaraných rúr z nehrdzavejúcej ocele s hladkým koncom a hrdlom pre kanalizačné systémy. Časť 2: Systém S, tvary a rozmery.	STN EN 1124-2 42 5725
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Pipes and fittings of longitudinally welded stainless steel pipes with spigot and socket for waste water systems - Part 2: System S, forms and dimensions

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/14

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EUROPEAN STANDARD
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EN 1124-2

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Supersedes EN 1124-2:2007

English Version

Pipes and fittings of longitudinally welded stainless steel pipes with spigot and socket for waste water systems - Part 2: System S, forms and dimensions

Tubes et raccords de tube soudés longitudinalement en
acier inoxydable, à manchon enfichable pour réseaux
d'assainissement - Partie 2: Système S, formes et
dimensions

Rohre und Formstücke aus längsnahtgeschweißtem,
nichtrostendem Stahlrohr mit Steckmuffe für
Abwasserleitungen - Teil 2: System S, Formen und Maße

This European Standard was approved by CEN on 17 April 2014.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN 1124-2:2014) has been prepared by Technical Committee CEN/TC 165 “Waste water engineering”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2014, and conflicting national standards shall be withdrawn at the latest by December 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1124-2:2007.

In relation to the previous version of the standard, the following main modifications have been made:

- a) due to the newest marked developments and new installation methods, several components of system S have been adjusted to these conditions (introduction of new products);
- b) dimensional requirements have been extended and specified for compatibility with gravity drainage systems for buildings.

EN 1124, *Pipes and fittings of longitudinally welded stainless steel pipes with spigot and socket for waste water systems*, consists of the following parts:

- *Part 1: Requirements, testing, quality control;*
- *Part 2: System S, forms and dimensions;*
- *Part 3: System X – Dimensions;*
- *Part 4: Components for vacuum drainage systems and drainage systems on ships.*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

Pipes and fittings of longitudinally welded, stainless steel pipes with spigot and socket for waste water systems as specified in this part of EN 1124 and EN 1124-3 are used in gravity drainage systems in buildings. For vacuum drainage systems and drainage systems on ships, it was necessary to specify additional requirements and further dimensional specifications for components and joints used in these systems. Components specified in EN 1124-4 are used for vacuum drainage systems and for drainage systems in shipbuilding.

1 Scope

This European Standard applies to pipes and fittings of longitudinally welded stainless steel pipes with spigot and socket for waste water systems and specifies dimensions and tolerances for pipes, fittings and pipe connectors and establishes a system of designations for the different pipe and fitting types that conform to the stated requirements.

This part of EN 1124 is only valid in connection with EN 1124-1.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1124-1:1999, *Pipes and fittings of longitudinally welded stainless steel pipes with spigot and socket for waste water systems - Part 1: Requirements, testing, quality control*

EN ISO 228-1, *Pipe threads where pressure-tight joints are not made on the threads - Part 1: Dimensions, tolerances and designation (ISO 228-1)*

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