

STN	Prefabrikované príslušenstvo na strešnú krytinu. Samostatné svetlíky z plastu. Špecifikácia výrobku a skúšobné metódy.	STN EN 1873
		74 7719

Prefabricated accessories for roofing - Individual rooflights of plastics - Product specification and test methods

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola označená vo Vestníku ÚNMS SR č. 10/14

Obsahuje: EN 1873:2014

Oznámením tejto normy sa ruší
STN EN 1873 (74 7719) z júla 2006

119633

Úrad pre normalizáciu, metrológiu a skúšobníctvo SR, odbor SÚTN, 2014
Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy
rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 1873

May 2014

ICS 91.060.20

Supersedes EN 1873:2005

English Version

**Vorgefertigte Zubehörteile für Dachdeckungen - Lichtkuppeln
aus Kunststoff - Produktspezifikation und Prüfverfahren**

Accessoires préfabriqués pour couverture - Lanterneaux ponctuels en matière plastique - Spécifications des produits et méthodes d'essais

Vorgefertigte Zubehörteile für Dacheindeckungen -
Lichtkuppeln aus Kunststoff - Produktfestlegungen und
Prüfverfahren

This European Standard was approved by CEN on 23 February 2014.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

	Page
Contents	
Foreword.....	6
1 Scope	7
2 Normative references	10
3 Terms and definitions	11
4 Symbols and abbreviations	13
5 Requirements	15
5.1 Radiation properties	15
5.1.1 General.....	15
5.1.2 Light transmission.....	15
5.1.3 Solar direct transmittance τ_e.....	16
5.1.4 Total solar energy transmittance g	16
5.2 Durability	16
5.3 Water tightness	16
5.4 Mechanical performances.....	16
5.4.1 Resistance to upward loads	16
5.4.2 Resistance to downward loads	16
5.4.3 Impact resistance.....	17
5.5 Reaction to fire.....	17
5.6 Resistance to fire	18
5.7 External fire performance	18
5.8 Air permeability.....	18
5.9 Thermal resistance	18
5.10 Airborne sound insulation	19
5.11 Release of dangerous substances.....	19
6 Testing and classification.....	19
6.1 General.....	19
6.2 Radiation properties	19
6.2.1 Total luminous transmittance.....	19
6.2.2 Determination of solar direct transmittance τ_e	20
6.2.3 Determination of total solar energy transmittance g	20
6.3 Durability	20
6.3.1 Classification for durability	20
6.3.2 Conditions for accelerated ageing	22
6.3.3 Variation of light transmission	22
6.3.4 Variation in yellowness index.....	23
6.3.5 Variation of mechanical properties with ageing	23
6.3.6 Test specimen	24
6.4 Watertightness	24
6.4.1 Principle	24
6.4.2 Procedure	24
6.4.3 Apparatus	24
6.4.4 Test specimen	24
6.5 Mechanical performances.....	26
6.5.1 Resistance to upward and downward loads	26
6.5.2 Impact resistance.....	27
6.6 Fire behaviour	29

6.7	Air permeability	29
6.8	Thermal transmittance	30
6.9	Relationship between characteristics, families and test specimens	30
6.10	Test report	32
7	Assessment and verification of constancy of performance - AVCP	32
7.1	General	32
7.2	Type testing	33
7.2.1	General	33
7.2.2	Test reports	33
7.3	Factory production control (FPC)	33
7.3.1	General	33
7.3.2	General requirements	34
7.3.3	Product specific requirements	36
7.3.4	Initial inspection of factory and of FPC	37
7.3.5	Continuous surveillance of FPC	38
7.3.6	Procedure for modifications	38
8	Designation and marking	38
Annex A (informative) Guidelines for safety, application, use and maintenance		40
A.1	General	40
A.2	Guidelines for safety	40
A.3	Guidelines for application and use	40
A.4	Maintenance	41
Annex B (normative) Alternative test method for the determination of light transmission		42
B.1	General	42
B.2	Apparatus	42
B.3	Test pieces	42
B.4	Procedure	43
B.5	Expression of results	43
Annex C (normative) Test method for air permeability		44
C.1	General	44
C.2	Test apparatus	44
C.3	Test specimen	44
C.4	Test procedure	45
C.5	Evaluation of the results	45
C.6	Rounding off to be used for the air permeability	45
C.7	Test report	46
Annex D (normative) Determination of thermal transmittance of rooflight		47
D.1	General	47
D.2	Determination of thermal transmittance of rooflight components	47
D.2.1	Determination by measurement	47
D.2.2	Determination by calculation	47
D.2.2.1	General	47

D.2.2.2 Thermal transmittance of the upstand U_{up} and $U_{up,e}$	47
D.2.2.3 Thermal transmittance of the edge profile U_e	47
D.2.2.4 Thermal transmittance of the junction part U_j	47
D.2.2.5 Thermal transmittance of the translucent parts U_t	47
D.2.2.6 Linear thermal transmittances Ψ_e , Ψ_j , Ψ_t	48
D.2.2.7 Definition of starting point for calculation of thermal transmittance.....	48
D.3 Determination of areas of a rooflight.....	49
D.3.1 Components	49
D.3.2 Area of the rooflight upstand	50
D.3.3 Area of the edge profile.....	51
D.3.4 Area of the junction part	53
D.3.5 Area of the translucent part A_t	54
D.3.6 Surface of the rooflight	54
D.4 Total thermal transmittance of individual rooflights.....	55
D.4.1 General.....	55
D.4.2 Total thermal transmittance U_r of individual rooflights including the edge profile	56
D.4.3 Total thermal transmittance U_{rc} of individual rooflights including the edge profile and upstand	57
D.4.4 Total thermal transmittance U_{rc} of individual rooflights including the edge profile and upstand (alternative method)	59
D.4.5 Total thermal transmittance U_{rc} of individual rooflights including the upstand without edge profile.....	60
D.4.6 Total thermal transmittance U_{rc} of individual rooflights including the edge profile and upstand with more than one translucent part	61
D.4.7 Rounding off to be used for thermal transmittance in calculation and classification	62
D.5 Test specimen for evaluation of thermal transmittance: $U_{r,ref}$, $U_{rc,ref300}$	62
D.5.1 General.....	62
D.5.2 Reference models	63
D.5.2.1 Individual rooflight without upstand.....	63
D.5.2.2 Individual rooflight with upstand	63
D.6 Characteristics for supplied rooflight.....	64
Annex E (normative) Reaction to fire test	65
E.1 Class E	65
E.1.1 General.....	65
E.1.2 Mounting and fixing for the small flame test in accordance to EN ISO 11925-2.....	65
E.2 Class A2 to class D	66
E.2.1 General.....	66
E.2.2 Mounting and fixing for the SBI test	66
E.3 Class A1	66

Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation	67
Z.A.1 Scope and relevant characteristics	67
Z.A.2 Procedure for AVCP of prefabricated accessories for roofing – individual rooflights of plastics.	68
Z.A.2.1 Systems of AVCP	68
Z.A.2.2 Declaration of performance (DoP)	71
Z.A.2.2.1 General.....	71
Z.A.2.2.2 Content.....	72
Z.A.2.2.3 Example of DoP.....	73
Z.A.3 CE marking and labelling.....	76
Bibliography.....	78

Foreword

This document (EN 1873:2014) has been prepared by Technical Committee CEN/TC 128 "Roof covering products for discontinuous laying and products for wall cladding", the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2014, and conflicting national standards shall be withdrawn at the latest by October 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1873:2005.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with the EU Regulation concerning the CPR, see informative Annex ZA, which is an integral part of this document.

In comparison to the previous edition, the following clauses have been changed: Clause 1, 2, 3, 4, 5, 6, 7, 8, Annex C, Annex D, Annex E and Annex ZA.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies requirements for rooflights made of plastic materials (e.g. GF-UP, PC, PMMA, PVC) and rooflights with upstands made of e.g. GF-UP, PVC, steel, aluminium or wood for installation in roofs. These rooflights serve the purpose of introducing daylight.

This European Standard applies to rooflights with a rectangular or circular ground plan (see Figures 1 and 2), with an opening span (width) or diameter not larger than 2,5 m and an opening length not larger than 3,0 m in roof pitches up to 25°. This document does not cover rooflights which contribute to the load-bearing or stiffness of the roof itself.

This European Standard applies to rooflights and rooflights with upstand, where a single manufacturer provides all components of the rooflight with upstand, which are bought in a single purchase.

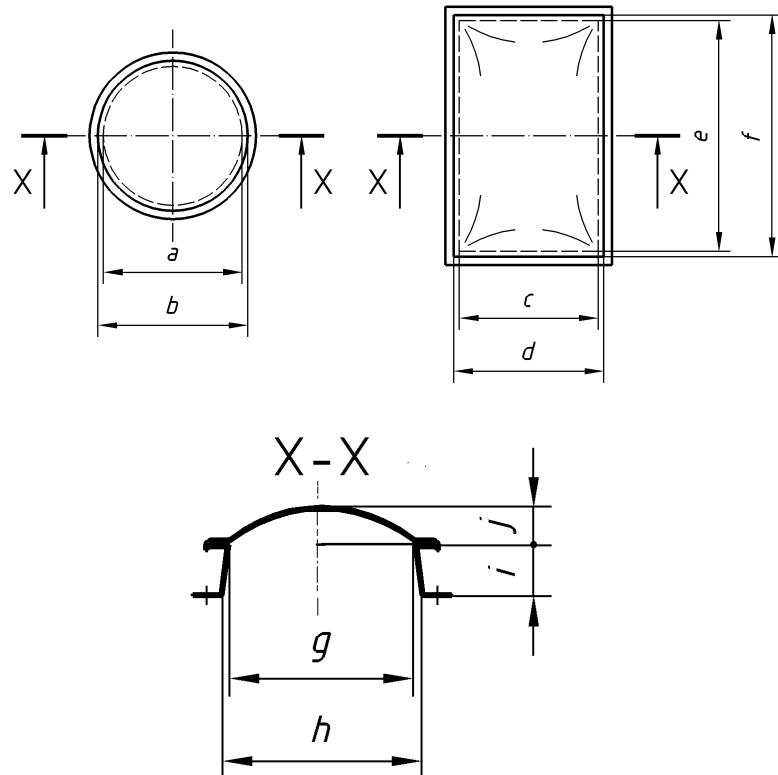
This European Standard applies to rooflights with one or several translucent parts.

Rooflights may be opened by means of opening devices in one or more parts for ventilation.

The possible additional functions of day to day ventilation, smoke and heat ventilation e.g. in case of fire in accordance with EN 12101-2, roof access, and/ or slinging point e.g. in accordance with EN 795 are outside the scope of this document.

This European Standard does not include calculations with regard to construction, design requirements and installation techniques.

NOTE Guidelines for safety, application, use and maintenance of individual rooflights are presented in Annex A.

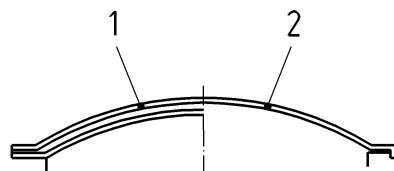


Section X –X without and with additional horizontal skin

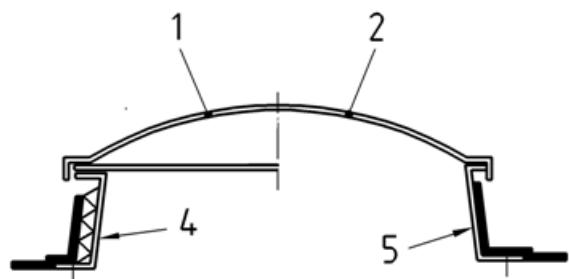
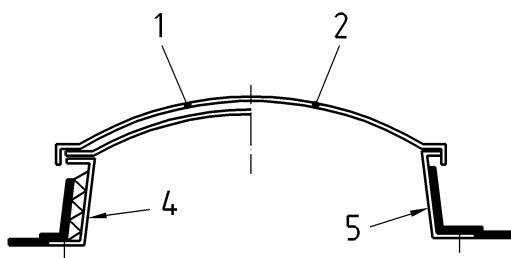
Key

a	daylight diameter	f	roof opening length
b	roof opening diameter	g	daylight size
c	daylight width	h	roof opening size
d	roof opening width	i	upstand height
e	daylight length	j	rooflight height

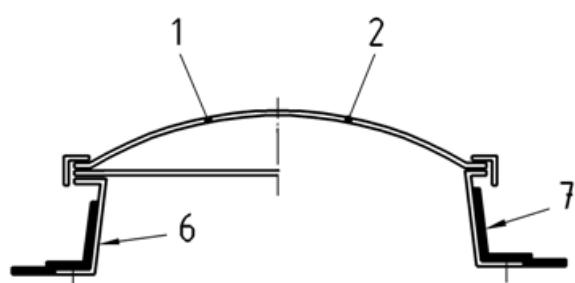
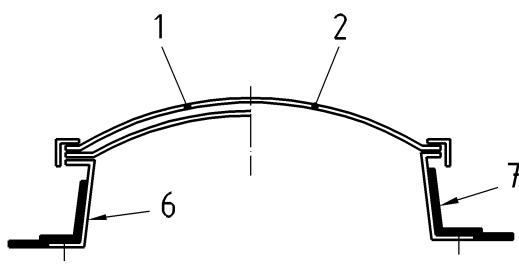
Figure 1 — Typical individual rooflights



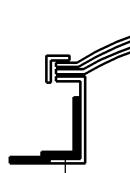
2a) Individual rooflight



2b) Individual rooflight with upstand



2c) Individual rooflight with upstand and edge profile



with edge profile



without edge profile

2d) Vertical upstands

Key

- | | | |
|----------------|-------------------------|---------------|
| 1 multi skin | 4 insulated upstand | 7 roof finish |
| 2 single skin | 5 non insulated upstand | |
| 3 edge profile | 6 splayed upstand | |

Figure 2 — Cross sections of typical individual rooflights and upstands

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 410:2011, *Glass in building - Determination of luminous and solar characteristics of glazing*

EN 596, *Timber structures - Test methods - Soft body impact test of timber framed walls*

EN 673, *Glass in building - Determination of thermal transmittance (U value) - Calculation method*

EN 674, *Glass in building - Determination of thermal transmittance (U value) - Guarded hot plate method*

EN 675, *Glass in building - Determination of thermal transmittance (U value) - Heat flow meter method*

EN 1013, *Light transmitting single skin profiled plastics sheets for internal and external roofs, walls and ceilings - Requirements and test methods*

CEN/TS 1187, *Test methods for external fire exposure to roofs*

EN 12412-2, *Thermal performance of windows, doors and shutters - Determination of thermal transmittance by hot box method - Part 2: Frames*

EN 13501-1, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 13501-5, *Fire classification of construction products and building elements — Part 5: Classification using data from external fire exposure to roof tests*

EN 14351-1, *Windows and doors — Product standard, performance characteristics — Part 1: Windows and external pedestrian doorsets without resistance to fire and/or smoke leakage characteristics*

EN 13823, *Reaction to fire tests for building products - Building products excluding floorings exposed to the thermal attack by a single burning item*

EN 16153, *Light transmitting flat multiwall polycarbonate (PC) sheets for internal and external use in roofs, walls and ceilings - Requirements and test methods*

EN ISO 178, *Plastics - Determination of flexural properties (ISO 178)*

EN ISO 527-1, *Plastics - Determination of tensile properties - Part 1: General principles (ISO 527-1)*

EN ISO 527-2, *Plastics - Determination of tensile properties - Part 2: Test conditions for moulding and extrusion plastics (ISO 527-2)*

EN ISO 4892-1, *Plastics - Methods of exposure to laboratory light sources - Part 1: General guidance (ISO 4892-1)*

EN ISO 4892-2, *Plastics - Methods of exposure to laboratory light sources - Part 2: Xenon-arc lamps (ISO 4892-2)*

EN ISO 6946, *Building components and building elements - Thermal resistance and thermal transmittance - Calculation method (ISO 6946)*

EN ISO 10077-2, *Thermal performance of windows, doors and shutters - Calculation of thermal transmittance - Part 2: Numerical method for frames (ISO 10077-2)*

EN ISO 10140-1, *Acoustics - Laboratory measurement of sound insulation of building elements - Part 1: Application rules for specific products (ISO 10140-1)*

EN ISO 10140-2, *Acoustics - Laboratory measurement of sound insulation of building elements - Part 2: Measurement of airborne sound insulation (ISO 10140-2)*

EN ISO 10140-4, *Acoustics - Laboratory measurement of sound insulation of building elements - Part 4: Measurement procedures and requirements (ISO 10140-4)*

EN ISO 10140-5, *Acoustics - Laboratory measurement of sound insulation of building elements - Part 5: Requirements for test facilities and equipment (ISO 10140-5)*

EN ISO 10211, *Thermal bridges in building construction - Heat flows and surface temperatures - Detailed calculations (ISO 10211)*

EN ISO 11664-1, *Colorimetry - Part 1: CIE standard colorimetric observers (ISO 11664-1)*

EN ISO 11664-2, *Colorimetry - Part 2: CIE standard illuminants (ISO 11664-2)*

EN ISO 12017:1996, *Plastics - Poly(methyl methacrylate) double- and triple-skin sheets - Test methods (ISO 12017)*

EN ISO 12567-2, *Thermal performance of windows and doors - Determination of thermal transmittance by hot box method - Part 2: Roof windows and other projecting windows (ISO 12567-2)*

EN ISO 13468-1, *Plastics - Determination of total luminous transmittance of transparent materials - Part 1: Single-beam instrument (ISO 13468-1)*

EN ISO 13468-2, *Plastics - Determination of the total luminous transmittance of transparent materials - Part 2: Double-beam instrument (ISO 13468-2)*

EN ISO 14125, *Fibre-reinforced plastic composites - Determination of flexural properties (ISO 14125)*

EN ISO 11925-2:2010, *Reaction to fire tests - Ignitability of products subjected to direct impingement of flame - Part 2: Single-flame source test (ISO 11925-2:2010)*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN