

<b>STN</b>	<b>Sklo v stavebníctve. Konštrukčne lepené zasklenia. Časť 1: Výrobky zo skla na systémy konštrukčne lepeného zasklenia v podopretých a nepodopretých monolitných a viacnásobných zaskleniach.</b>	<b>STN EN 13022-1</b>
		70 1640

Glass in building - Structural sealant glazing - Part 1: Glass products for structural sealant glazing systems for supported and unsupported monolithic and multiple glazing

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/14

Obsahuje: EN 13022-1:2014

Oznámením tejto normy sa ruší  
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Úrad pre normalizáciu, metrológiu a skúšobníctvo SR, odbor SÚTN, 2014  
Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

English Version

## Glass in building - Structural sealant glazing - Part 1: Glass products for structural sealant glazing systems for supported and unsupported monolithic and multiple glazing

Verre dans la construction - Système de vitrage extérieur collé (VEC) - Partie 1: Produits verriers pour système VEC pour produits monolithiques et produits multiples calés

Glas im Bauwesen - Geklebte Verglasungen - Teil 1: Glasprodukte für Structural-Sealant-Glazing (SSG-) Glaskonstruktionen für Einfachverglasungen und Mehrfachverglasungen mit oder ohne Abtragung des Eigengewichtes

This European Standard was approved by CEN on 9 February 2014.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
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EUROPÄISCHES KOMITEE FÜR NORMUNG

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## Foreword

This document (EN 13022-1:2014) has been prepared by Technical Committee CEN/TC 129 “Glass in building”, the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2014 and conflicting national standards shall be withdrawn at the latest by December 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13022-1:2006+A1:2010.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

EN 13022-1 is one of a series of interrelated standards dealing with:

- glass products for structural sealant glazing systems;
- installation of glass products in a structural manner on building façades;
- UV-resistant and structural sealant for use in structural sealant glazing.

The interrelated parts are:

- EN 13022-1: *Glass in building — Structural sealant glazing — Part 1: Glass products for structural sealant glazing systems for supported and unsupported monolithic and multiple glazing*
- EN 13022-2: *Glass in building — Structural sealant glazing — Part 2: Assembly rules*
- EN 15434: *Glass in building — Product standard for structural and/or ultra-violet resistant sealant (for use with structural sealant glazing and/or insulating glass units with exposed seals)*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **1 Scope**

This European Standard specifies requirements for the suitability for use of supported and unsupported glass products for use in “Structural Sealant Glazing” (SSG) applications. Four schematic drawings of SSG systems are shown in Figure 1 and three section drawings of an SSG type II system are shown in Figure 2 for illustration purposes. This European Standard on glass products is considered as a supplement to the requirements specified in the corresponding standards with regard to verifying the suitability for use in SSG systems.

Only soda lime silicate glasses are taken into consideration in this European Standard.

Plastic glazing is excluded from the scope of this European Standard.

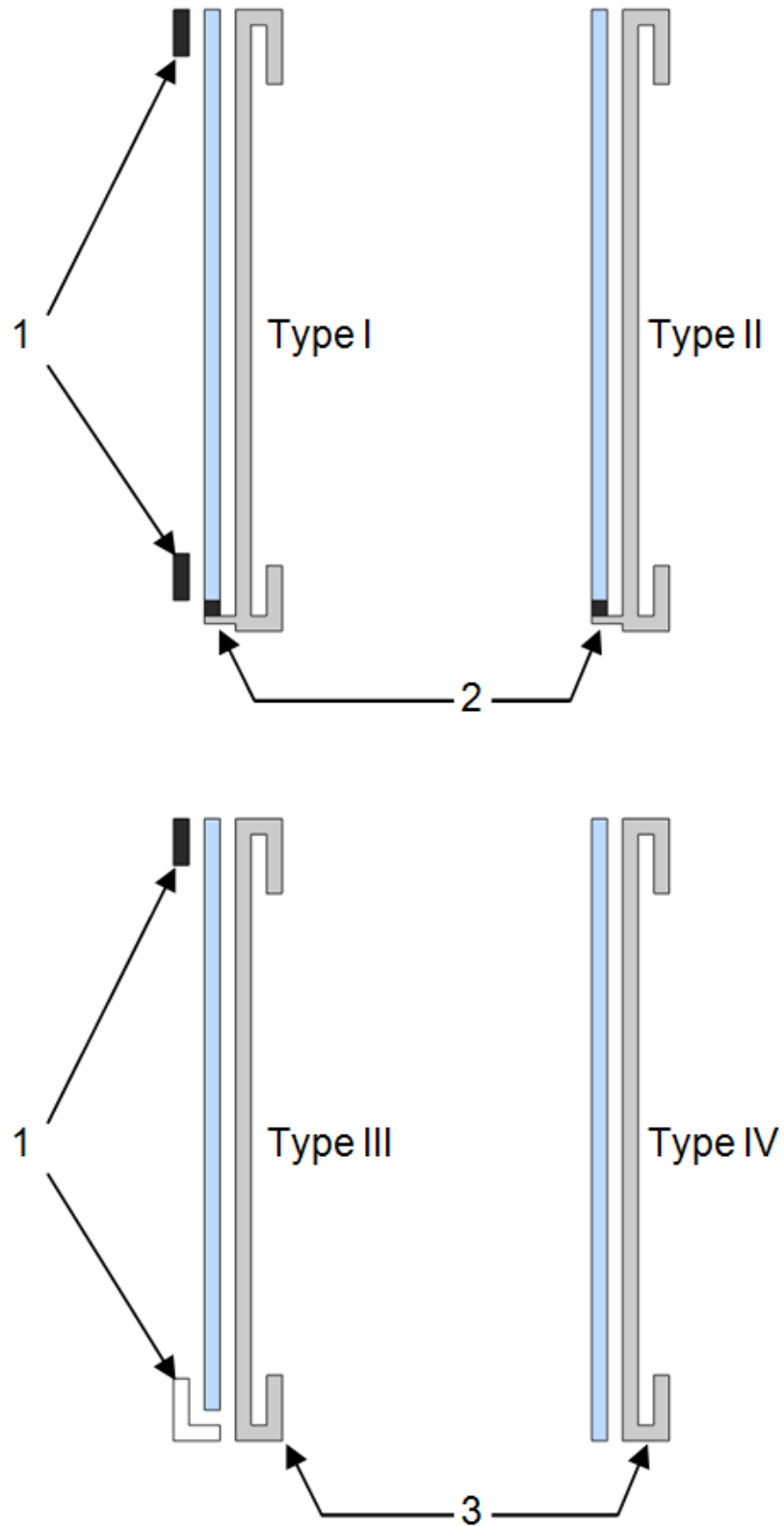
Any glass products meeting the requirements of this European Standard are suitable for use in SSG systems as defined in ETAG 002<sup>1)</sup> “Structural sealant glazing system”.

All glass products are installed and bonded into the support under controlled environmental conditions as described in Clause 5 of EN 13022-2:2014.

When the outer seal of the insulating glass unit has a structural function and/or is exposed to UV radiation without any protection, only silicone based sealant are permitted in the construction of the unit.

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1) ETAG: European Technical Approval Guideline.

**Key**

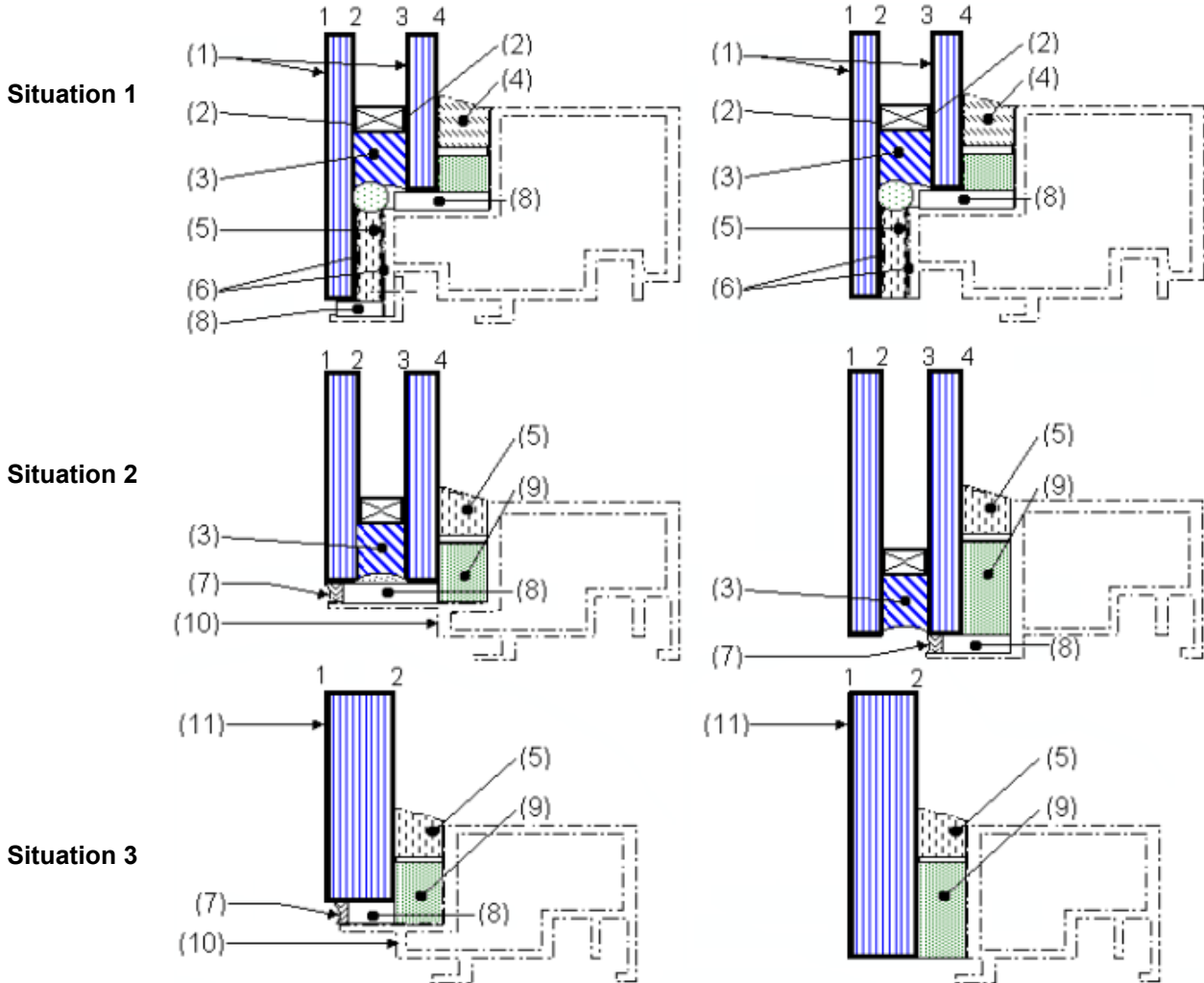
- 1 retaining device to reduce danger in case of bond failure
- 2 mechanical self-weight support
- 3 structural sealant support frame

**Figure 1 — Schematic examples of the different types of SSG**

**EN 13022-1:2014 (E)**

NOTE 1 Retaining devices may be required by national regulations.

NOTE 2 In case of laminated glass and laminated safety glass, SSGS of types III and IV may be forbidden by national regulation.



**Key**

- 1 glass unit
- 2 inner seal
- 3 outer seal
- 4 finishing material
- 5 structural seal
- 6 structural seal adhesion surface
- 7 weather seal
- 8 setting block
- 9 adhesive spacer
- 10 structural seal support frame
- 11 laminated glass or laminated safety glass or monolithic glass unit

**Figure 2 — Scope**

NOTE The section drawings above are examples of structural sealant glazing system type II and IV.

## SITUATION 1

The SSG seal is applied on face 2 of the insulating glass unit. The outer IGU sealant has no structural function and therefore only contributes to the resistance of the unit against the ingress of water (vapour and liquid) and air. Depending on the type and construction of the IGU sealant any leakage of gas from the unit will be minimized. The SSG seal need to have adhesion to the glass and steel surfaces to withstand the mechanical stresses that results from the exposure of the IGU to the climatic elements and in particular the effects of solar radiation.

## SITUATION 2

The SSG seal is applied on face 4 of the insulating glass unit. The outer IGU sealant has a structural function as well as having to maintain the integrity and performance of the IGU.

## SITUATION 3

The SSG seal is applied on face 2 of the laminated glass or laminated safety glass or monolithic glass unit. The sealant has a structural function and any loads applied to the glass will be transferred to it.

NOTE In case of laminated glass and laminated safety glass, SSG of types III and IV may be forbidden by national regulation.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 572-2, *Glass in building — Basic soda lime silicate glass products — Part 2: Float glass*

EN 572-4, *Glass in building — Basic soda lime silicate glass products — Part 4: Drawn sheet glass*

EN 572-5, *Glass in building — Basic soda lime silicate glass products — Part 5: Patterned glass*

EN 1096 (all parts), *Glass in building — Coated glass*

EN 1279 (all parts), *Glass in building — Insulating glass units*

EN 1863 (all parts), *Glass in building — Heat strengthened soda lime silicate glass*

EN 1991-1-1, *Eurocode 1: Actions on structures — Part 1-1: General actions — Densities, self-weight, imposed loads for buildings*

EN 1991-1-3, *Eurocode 1 – Actions on structures — Part 1-3: General actions — Snow loads*

EN 1991-1-4, *Eurocode 1: Actions on structures — Part 1-4: General actions — Wind actions*

EN 12150 (all parts), *Glass in building — Thermally toughened soda lime silicate safety glass*

EN 14179 (all parts), *Glass in building — Heat soaked thermally toughened soda lime silicate safety glass*

EN 15434:2006+A1:2010, *Glass in building — Product standard for structural and/or ultra-violet resistant sealant (for use with structural sealant glazing and/or insulating glass units with exposed seals)*

prEN 16612, *Glass in building — Determination of the load resistance of glass panes by calculation and testing*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**