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Unfired pressure vessels - Part 5: Inspection and testing

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

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English Version

Unfired pressure vessels - Part 5: Inspection and testing

Récipients sous pression non soumis à la flamme - Partie 5: Inspection et contrôle

Unbefeuerte Druckbehälter - Teil 5: Inspektion und Prüfung

This European Standard was approved by CEN on 19 August 2014.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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EUROPÄISCHES KOMITEE FÜR NORMUNG

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Contents

Page

Foreword **5**

1 Scope **7**

2 Normative references **7**

3 Terms and definitions **8**

4 Performance of inspection and testing **9**
4.1 General **9**
4.2 Inspection **9**
4.3 Non-destructive testing (NDT) **9**

5 Technical documentation **10**
5.1 General **10**
5.2 Information to be contained in the technical documentation **10**
5.2.1 General **10**
5.2.2 General description of the pressure vessel **10**
5.2.3 Design and construction drawings **10**
5.2.4 Descriptions and explanations necessary for an understanding of the drawings and diagrams and the operation of the pressure vessel **11**
5.2.5 Results of design calculations and examinations carried out **11**
5.2.6 Test reports **12**
5.2.7 Technical/manufacturing schedule **12**
5.3 Design review **13**
5.3.1 General **13**
5.3.2 Design review **13**

6 Inspection and testing during fabrication **14**
6.1 General **14**
6.2 Manufacturing procedures and construction drawings **14**
6.3 Material traceability **14**
6.3.1 General **14**
6.3.2 Special Conditions - Material marking **14**
6.4 Preparation for manufacturing processes **14**
6.4.1 General **14**
6.4.2 Joint preparation testing **15**
6.4.3 Inspection of vessel supports **15**
6.4.4 Inspection associated with forming **15**
6.4.5 Testing of areas subject to significant through thickness tensile stress **15**
6.5 Welding **15**
6.5.1 General **15**
6.5.2 Verification of welder and welding operator qualification and procedures qualification **16**
6.5.3 Inspection of repairs **16**
6.6 Non-destructive testing of welded joints **16**
6.6.1 Extent of non-destructive testing **16**
6.6.2 Determination of extent of non-destructive testing **19**
6.6.3 Performing non-destructive testing **27**
6.6.4 Description and acceptance level of imperfections **28**
6.6.5 Stage of performance **28**
6.6.6 Procedure for non-destructive retesting **28**
6.6.7 Non-destructive testing documentation **28**
6.7 Destructive testing **29**
6.7.1 Extent of destructive testing **29**
6.7.2 Schedule for destructive testing **29**
6.7.3 Verification of destructive tests **29**
6.7.4 Records **29**
6.8 Heat-treatment **29**

7 Subcontracted items 29
7.1 General 29
7.2 Subcontracted welding related activities 30
7.3 Subcontracted non-destructive testing activities 30
7.3.1 Use of contract NDT personnel at the premises of the vessel manufacturer 30
7.3.2 Subcontracting of NDT at a subcontractors premises 30

8 Miscellaneous tests 30

9 Calibration 31
9.1 General 31
9.2 Calibration procedure 31
9.2.1 General 31
9.2.2 Calibration 31
9.2.3 Frequency 32
9.3 Identification 32
9.4 Registration 32

10 Final assessment 33
10.1 General 33
10.2 Extent of final assessment 33
10.2.1 Visual and dimensional inspection 33
10.2.2 Review of documentation 34
10.2.3 Proof test 34
10.2.4 Post pressure test inspection 43
10.2.5 Inspection of safety accessories. 44

11 Marking and declaration of compliance with the standard. 44
11.1 General 44
11.2 Marking method 44
11.2.1 General 44
11.2.2 Direct stamping 44
11.2.3 Nameplate 44
11.3 Marking units 45
11.4 Marking contents 45
11.5 Declaration of compliance with the standard 46

12 Documents 46
12.1 Type of documents 46
12.2 Control and access of documents 47
12.3 Retention of documents 47

Annex A (normative) Inspection and testing of serially produced pressure vessels 48
A.1 Introduction 48
A.2 Limitations for vessels permitted to be classified as serially produced 48
A.3 Limitations for model 48
A.4 Prototype test 49
A.5 Model acceptance 49
A.6 Quality or manufacturing plan 49
A.7 Inspection, non-destructive testing and pressure testing 50
A.7.1 Introduction 50
A.7.2 General NDT procedure for serially produced pressure vessels 50
A.7.3 Pressure test for serially produced pressure vessels 50
A.8 Marking 50
A.9 Documentation / Certification 50

Annex B (normative) Detailed dimensional requirements for pressure vessels 51

Annex C (normative) Access and inspection openings, closing mechanisms and special locking elements 53
C.1 General 53
C.2 Types and dimensions of access and inspection openings 53
C.2.1 Sightholes 53
C.2.2 Handholes 53

C.2.3 Headholes 53
C.2.4 Manholes 54
C.2.5 Rescue holes 54
C.3 Types, location and minimum number of access and inspection openings 54
C.4 Alternative requirements for sightholes openings on small vessels 56
C.5 Closing mechanisms and special locking elements 56
C.5.1 Purpose 56
C.5.2 Definitions 56
C.5.3 Materials of construction, design 56
C.5.4 Screw clamps 57
C.5.5 Hinged bolts 58
C.5.6 Yoke-type closures 58
C.5.7 Quick opening and closing devices 59

Annex D (informative) Leak Testing 65
D.1 General 65
D.2 Leak testing personnel 65

Annex E (informative) Acoustic emission 66
E.1 General 66
E.2 Useful standards 66
E.3 Acoustic emission personnel 66
E.4 Additional requirements 66

Annex F (normative) Inspection and testing of pressure vessels or parts subject to creep 68
F.1 General 68
F.2 Extent of inspection and testing 68
F.3 Performance of NDT and acceptance criteria 70
F.4 Documents 70

Annex G (normative) Inspection and testing of pressure vessels subject to cyclic loads 71
G.1 General 71
G.2 Extent of inspection and testing 71
G.3 Performance and acceptance criteria 71
G.4 Technical documentation, additional requirements 72

Annex H (informative) Declaration of compliance with this standard 73

Annex I (informative) Specific tests during construction to assist in-service inspection 75
I.1 General 75
I.2 Metallographic investigation 75
I.3 Hardness measurements 75
I.4 Dimensional measurements 76

Annex Y (informative) History of EN 13445-5 77
Y.1 Differences between EN 13445-5:2009 and EN 13445-5:2014 77

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of the EU Pressure Equipment Directive 97/23/EC 78

Bibliography 79

Foreword

This document (EN 13445-5:2014) has been prepared by Technical Committee CEN/TC 54 “Unfired pressure vessels”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2014, and conflicting national standards shall be withdrawn at the latest by December 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative annex ZA, which is an integral part of this document.

This European Standard consists of the following Parts:

— Part 1: *General.*

— Part 2: *Materials*.

— Part 3: *Design*.

— Part 4: *Fabrication*.

— Part 5: *Inspection and testing*.

— Part 6: *Requirements for the design and fabrication of pressure vessels and pressure parts constructed from spheroidal graphite cast iron.*

— CR 13445-7, *Unfired pressure vessels — Part 7: Guidance on the use of conformity assessment procedures.*

— Part 8: *Additional requirements for pressure vessels of aluminium and aluminium alloys.*

— CEN/TR 13445-9, *Unfired pressure vessels — Part 9: Conformance of EN 13445 series to ISO 16528*

Although these Parts may be obtained separately, it should be recognised that the Parts are inter-dependant. As such the manufacture of unfired pressure vessels requires the application of all the relevant Parts in order for the requirements of the Standard to be satisfactorily fulfilled.

Corrections to the standard interpretations where several options seem possible are conducted through the Migration Help Desk (MHD). Information related to the Help Desk can be found at http://www.unm.fr (en13445@unm.fr). A form for submitting questions can be downloaded from the link to the MHD website. After subject experts have agreed an answer, the answer will be communicated to the questioner. Corrected pages will be given specific issue number and issued by CEN according to CEN Rules. Interpretation sheets will be posted on the website of the MHD.

This document supersedes EN 13445-5:2009. This new edition incorporates the Amendments which have been approved previously by CEN members, and the corrected pages up to Issue 5 without any further technical change. Annex Y provides details of significant technical changes between this European Standard and the previous edition.

Amendments to this new edition may be issued from time to time and then used immediately as alternatives to rules contained herein. It is intended to deliver a new Issue of EN 13445:2014 each year, starting with the present document as Issue 1, consolidating these Amendments and including other identified corrections.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This Part of this European Standard specifies the inspection and testing of individual and serially produced pressure vessels made of steels in accordance with EN 13445-2:2014.

Special provisions for cyclic operation are given in Annex G of this Part.

Special provisions for vessels or vessel parts working in the creep range are given in Annex F and Annex I of this Part.

NOTE The responsibilities of parties involved in the conformity assessment procedures are given in Directive 97/23/EC. Guidance on this can be found in CR 13445-7.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 287-1:2011[1)], *Qualification test of welders — Fusion welding — Part 1: Steels*

CEN/TR 764-6:2012, *Pressure equipment — Part 6: Structure and content of operating instructions*

EN 1779:1999, EN 1779:1999/A1:2003, *Non-destructive testing — Leak testing — Criteria for method and technique selection*

EN 13445-1:2014, *Unfired pressure vessels — Part 1: General*

EN 13445-2:2014, *Unfired pressure vessels — Part 2: Materials*

EN 13445-3:2014, *Unfired pressure vessels — Part 3: Design*

EN 13445-4:2014, *Unfired pressure vessels — Part 4: Fabrication*

EN ISO 4063:2010, *Welding and allied processes — Nomenclature of processes and reference numbers* (ISO 4063:2009, Corrected version 2010-03-01)

EN ISO 4136:2012, *Destructive tests on welds in metallic materials — Transverse tensile test* (ISO 4136:2012)

EN ISO 5817:2014, *Welding — Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) – Quality levels for imperfections* (ISO 5817:2014)

EN ISO 6520-1:2007, *Welding and allied processes — Classification of geometric imperfections in metallic materials — Part 1: Fusion welding* (ISO 6520-1:2007)

EN ISO 9712:2012, *Non-destructive testing — Qualification and certification of NDT personnel* (ISO 9712:2012)

EN ISO 14732:2013, *Welding personnel — Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials* (ISO 14732:2013)

EN ISO 17635:2010, *Non-destructive testing of welds — General rules for metallic materials* (ISO 17635:2010)

1) EN ISO 9606-1 has been published in 2013 replaces EN 287-1. CEN has decided to have a transition period for EN 287-1. As a consequence, EN 287-1 is valid until October 2015.