ICS 49.140 SLOVENSKÁ TECHNICKÁ NORMA Apríl 2015

STN	**Zabezpečovanie výrobkov kozmického programu. Oprava a modifikácia zostáv dosiek plošných spojov používaných v kozmickom programe.**	**STN EN 16602-70-28** 31 0542

Space product assurance - Repair and modification of printed circuit board assemblies for space use

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/15

Obsahuje: EN 16602-70-28:2014

120356

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 16602-70-28

October 2014

ICS 49.140

English version

Space product assurance - Repair and modification of printed circuit board assemblies for space use

Assurance produit des projets spatiaux - Réparation et modification des ensembles de circuits imprimés pour utilisation spatiale

Raumfahrtproduktsicherung - Reparatur und Modifikation von Leiterplatten-Baugruppen für den Einsatz im Weltraum

This European Standard was approved by CEN on 11 April 2014.

CEN and CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN and CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN and CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN and CENELEC members are the national standards bodies and national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

CEN-CENELEC Management Centre:
Avenue Marnix 17, B-1000 Brussels

Ref. No. EN 16602-70-28:2014 E

Table of contents

Figures

Tables

Foreword

This document (EN 16602-70-28:2014) has been prepared by Technical Committee CEN/CLC/TC 5 “Space”, the secretariat of which is held by DIN.

This standard (EN 16602-70-28:2014) originates from ECSS-Q-ST-70-28C.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2015, and conflicting national standards shall be withdrawn at the latest by April 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document has been developed to cover specifically space systems and has therefore precedence over any EN covering the same scope but with a wider domain of applicability (e.g. : aerospace).

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1
Scope

The requirements and procedures for repair and modification detailed in this Standard are designed to maintain the rigorous standards set by the customer for the manufacture and assembly of space-quality printed circuit boards.

This Standard is confined to the repair and modification of single-sided, double-sided and multi-layer printed circuit board assemblies.

This Standard does not address the potential need for rework resulting from a repair or modification and unassembled (bare) printed circuits boards.

This standard may be tailored for the specific characteristics and constraints of a space project, in conformance with ECSS-S-ST-00.

2
Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this ECSS Standard. For dated references, subsequent amendments to, or revisions of any of these publications do not apply. However, parties to agreements based on this ECSS Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references the latest edition of the publication referred to applies

EN reference	Reference in text	Title
EN 16001-00-01	ECSS-S-ST-00-01	ECSS system — Glossary of terms
EN 16602-10-09	ECSS-Q-ST-10-09	Space product assurance — Nonconformance control system
EN 16602-20	ECSS-Q-ST-20	Space product assurance — Quality assurance
EN 16602-70	ECSS-Q-ST-70	Space product assurance — Materials, mechanical parts and processes
EN 16602-70-08	ECSS-Q-ST-70-08	Space product assurance — Manual soldering of high- reliability electrical connections
EN 16602-70-10	ECSS-Q-ST-70-10	Space product assurance — Qualification of printed circuit boards
EN 16602-70-38	ECSS-Q-ST-70-38	Space product assurance — High-reliability soldering for surface-mount and mixed technology