

STN	Stanovenie maximálneho otvoreného času lepenia pre termoplastické lepidlá na drevo na nenosné konštrukčné dielce.	STN EN 16556 66 8533
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Determination of the maximum open time for thermoplastic wood adhesives for non-structural applications

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 04/15

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 16556

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ICS 83.180

English Version

**Determination of the maximum open time for thermoplastic wood
adhesives for non-structural applications**

Détermination du temps ouvert maximal des adhésifs
thermoplastiques pour bois pour applications non
structurales

Bestimmung der maximalen offenen Wartezeit bei
thermoplastischen Holzklebstoffen für nicht tragende
Anwendungen

This European Standard was approved by CEN on 20 September 2014.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN 16556:2014) has been prepared by Technical Committee CEN/TC 193 “Adhesives”, the secretariat of which is held by AENOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2015 and conflicting national standards shall be withdrawn at the latest by May 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

Safety statement

Persons using this document should be familiar with the normal laboratory practice, if applicable. This document cannot address all of the safety problems, if any, associated with its use. It is the responsibility of the user to establish appropriate safety and health practices and to ensure compliance with any regulatory conditions.

Environmental statement

It is understood that some of the material permitted in this standard can have negative environmental impact. As technological advantages lead to better alternatives for these materials, they will be eliminated from this standard to the extent possible.

At the end of the test, it is recommended that the user of the standard take care to carry out an appropriate disposal of the wastes, according to local regulation.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard defines the test method for the determination of the maximum open time for thermoplastic wood adhesives for non-structural applications by tensile shear strength. It is carried out on standardized test pieces glued with increasing open times.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 923, *Adhesives - Terms and definitions*

EN 1067, *Adhesives - Examination and preparation of samples for testing*

EN ISO 15605, *Adhesives - Sampling (ISO 15605)*

ISO 5893, *Rubber and plastics test equipment — Tensile, flexural and compression types (constant rate of traverse) — Specification*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN