

<b>STN</b>	<b>Miniatúrne poistky. Časť 2: Trubičkové poistkové tavné vložky.</b>	<b>STN EN 60127-2</b>
		35 4730

Miniature fuses - Part 2: Cartridge fuse-links

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola označená vo Vestníku ÚNMS SR č. 05/15

Obsahuje: EN 60127-2:2014, IEC 60127-2:2014

Oznámením tejto normy sa od 24.10.2017 ruší  
STN EN 60127-2 (35 4730) z júla 2004

**120748**

---

Úrad pre normalizáciu, metrológiu a skúšobníctvo SR, odbor SÚTN, 2015  
Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy  
rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

EUROPEAN STANDARD

**EN 60127-2**

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2014

ICS 29.120.50

Supersedes EN 60127-2:2003

English Version

**Miniature fuses -  
Part 2: Cartridge fuse-links  
(IEC 60127-2:2014)**

Coupe-circuit miniatures -  
Partie 2: Cartouches  
(CEI 60127-2:2014)

Geräteschutzsicherungen -  
Teil 2: Feinsicherungseinsätze  
(IEC 60127-2:2014)

This European Standard was approved by CENELEC on 2014-10-24. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

## Foreword

The text of document 32C/493/FDIS, future edition 3 of IEC 60127-2, prepared by SC 32C "Miniature fuses" of IEC/TC 32 "Fuses" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60127-2:2014.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2015-07-24
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2017-10-24

This document supersedes EN 60127-2:2003.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

## Endorsement notice

The text of the International Standard IEC 60127-2:2014 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated:

IEC 61249-2-7:2002      NOTE      Harmonized as EN 61249-2-7:2002 (not modified).

## Annex ZA

(normative)

### **Normative references to international publications with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here:  
[www.cenelec.eu](http://www.cenelec.eu)

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-2-20	-	Environmental testing - Part 2-20: Tests - Test T: Test methods for solderability and resistance to soldering heat of devices with leads	EN 60068-2-20	-
IEC 60068-2-21	2006	Environmental testing - Part 2-21: Tests - Test U: Robustness of terminations and integral mounting devices	EN 60068-2-21	2006
IEC 60127-1 +A1	2006 2011	Miniature fuses - Part 1: Definitions for miniature fuses and general requirements for miniature fuse- links	EN 60127-1 +A1	2006 2011
ISO 3	-	Preferred numbers; Series of preferred numbers	-	-



# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

---

**Miniature fuses –  
Part 2: Cartridge fuse-links**

**Coupe-circuit miniatures –  
Partie 2: Cartouches**





## THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2014 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office  
3, rue de Varembé  
CH-1211 Geneva 20  
Switzerland

Tel.: +41 22 919 02 11  
Fax: +41 22 919 03 00  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

#### IEC Catalogue - [webstore.iec.ch/catalogue](http://webstore.iec.ch/catalogue)

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

#### IEC publications search - [www.iec.ch/searchpub](http://www.iec.ch/searchpub)

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in 14 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

#### IEC Glossary - [std.iec.ch/glossary](http://std.iec.ch/glossary)

More than 55 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

#### IEC Customer Service Centre - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: [csc@iec.ch](mailto:csc@iec.ch).

### A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

### A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

#### Catalogue IEC - [webstore.iec.ch/catalogue](http://webstore.iec.ch/catalogue)

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

#### Recherche de publications IEC - [www.iec.ch/searchpub](http://www.iec.ch/searchpub)

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient plus de 30 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 14 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

#### Glossaire IEC - [std.iec.ch/glossary](http://std.iec.ch/glossary)

Plus de 55 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

#### Service Clients - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: [csc@iec.ch](mailto:csc@iec.ch).



# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

---

**Miniature fuses –  
Part 2: Cartridge fuse-links**

**Coupe-circuit miniatures –  
Partie 2: Cartouches**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

PRICE CODE  
CODE PRIX

X

---

ICS 29.120.50

ISBN 978-2-8322-1844-0

**Warning! Make sure that you obtained this publication from an authorized distributor.  
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

## CONTENTS

FOREWORD.....	4
INTRODUCTION.....	6
1    Scope and object.....	7
2    Normative references.....	7
3    Terms and definitions .....	7
4    General requirements .....	7
5    Standard ratings .....	7
6    Marking .....	8
7    General notes on tests.....	8
8    Dimensions and construction .....	14
9    Electrical requirements .....	16
10   Standard sheets .....	18
Annex A (normative) Miniature fuse-links with wire terminations.....	38
A.1    General.....	38
A.2    Scope .....	38
A.3    General notes on tests .....	38
A.3.1    Type tests.....	38
A.3.2    Testing schedule.....	38
A.3.3    Test bases for tests.....	39
A.4    Dimensions and construction .....	41
A.4.1    Dimensions .....	41
A.4.2    Mechanical tests on terminations.....	41
A.4.3    Solderability of terminations .....	42
A.4.4    Resistance to soldering heat .....	42
A.5    Electrical requirements.....	42
A.5.1    Voltage drop .....	43
A.5.2    Time/current characteristic at normal ambient temperature .....	43
A.5.3    Breaking capacity.....	43
A.5.4    Fuse-link temperature .....	43
Bibliography .....	44
Figure 1 – Test fuse-base for 5 mm × 20 mm and 6,3 mm × 32 mm fuse-links – Rated currents up to and including 6,3 A (see 7.3).....	11
Figure 2 – Test fuse-base for 5 mm × 20 mm and 6,3 mm × 32 mm fuse-links – Rated currents exceeding 6,3 A (see 7.3).....	12
Figure 3 – Test fuse-base for breaking capacity tests (see 7.3).....	13
Figure 4 – Axial pull test apparatus .....	15
Figure 5 – Alignment gauge (see 8.4).....	16
Figure 6 – Typical test circuit for breaking-capacity tests for high-breaking capacity fuse-links (see 9.3) .....	17
Figure 7 – Typical test circuit for breaking-capacity tests for low- and enhanced-breaking capacity fuse-links (see 9.3).....	17
Figure A.1 – Test board .....	39

Figure A.2 – Test base.....	40
Figure A.3 – Dimensions of fuse-link with wire terminations .....	41
Table 1 – Testing schedule for individual ampere ratings .....	9
Table 2 – Testing schedule for maximum ampere rating of a homogeneous series .....	9
Table 3 – Testing schedule for minimum ampere rating of a homogeneous series .....	10
Table A.1 – Testing schedule .....	39

# INTERNATIONAL ELECTROTECHNICAL COMMISSION

## MINIATURE FUSES –

### Part 2: Cartridge fuse-links

#### FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60127-2 has been prepared by subcommittee 32C: Miniature fuses, of IEC technical committee 32: Fuses.

This third edition of IEC 60127-2 cancels and replaces the second edition published in 2003, amendment 1 (2003) and amendment 2 (2010). This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) add 4 new standard sheets 7 up to 10.

This International Standard is to be used in conjunction with IEC 60127-1:2006.

The text of this standard is based on the following documents:

FDIS	Report on voting
32C/493/FDIS	32C/498/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The clauses of this standard supplement, modify or replace the corresponding clauses in IEC 60127-1.

Where there is no corresponding clause or subclause in this standard, the clause or subclause of IEC 60127-1 applies without modification as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in IEC 60127-1 is to be adapted accordingly.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## INTRODUCTION

According to the wish expressed by the users of miniature fuses, all standards, recommendations and other documents relating to miniature fuses should have the same publication number in order to facilitate reference to fuses in other specifications, for example, equipment specifications.

Furthermore, a single publication number and subdivision into parts would facilitate the establishment of new standards, because clauses and subclauses containing general requirements need not be repeated.

The new IEC 60127 series is thus subdivided as follows:

IEC 60127, *Miniature fuses* (general title).

IEC 60127-1, *Miniature fuses – Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links*

IEC 60127-2, *Miniature fuses – Part 2: Cartridge fuse-links*

IEC 60127-3, *Miniature fuses – Part 3: Sub-miniature fuse-links*

IEC 60127-4, *Miniature fuses – Part 4: Universal modular fuse-links (UMF) – Through-hole and surface mount types*

IEC 60127-5, *Miniature fuses – Part 5: Guidelines for quality assessment of miniature fuse-links*

IEC 60127-6, *Miniature fuses – Part 6: Fuse-holders for miniature fuse-links*

IEC 60127-7, *Miniature fuses – Part 7: Miniature fuse-links for special applications*

IEC 60127-8, (Free for further documents)

IEC 60127-9, (Free for further documents)

IEC 60127-10, *Miniature fuses – Part 10: User guide for miniature fuses*

This Part of IEC 60127 covers additional requirements, test equipment and standard sheets.

The SI system of units is used throughout this standard.

## MINIATURE FUSES –

### Part 2: Cartridge fuse-links

#### 1 Scope and object

This part of IEC 60127 relates to special requirements applicable to cartridge fuse-links for miniature fuses with dimensions measuring 5 mm × 20 mm and 6,3 mm × 32 mm for the protection of electric appliances, electronic equipment and component parts thereof, normally intended for use indoors.

It does not apply to cartridge fuse-links for appliances intended to be used under special conditions, such as in corrosive or explosive atmospheres.

This standard applies in addition to the requirements of IEC 60127-1.

The object of this standard is to define special and additional test methods for cartridge fuse-links applying in addition to the requirements of IEC 60127-1.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-20, *Environmental testing – Part 2-20: Tests – Test T: Test methods for solderability and resistance to soldering heat of devices with leads*

IEC 60068-2-21:2006, *Environmental testing – Part 2-21: Tests – Test U: Robustness of terminations and integral mounting devices*

IEC 60127-1:2006, *Miniature fuses – Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links*  
Amendment 1:2011

ISO 3, *Preferred numbers – Series of preferred numbers*

koniec náhľadu – text d'alej pokračuje v platenej verzii STN