

<b>STN</b>	<b>Miniatúrne poistky. Časť 6: Držiaky poistiek na miniatúrne tavné poistkové vložky.</b>	<b>STN EN 60127-6</b>  35 4730
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Miniature fuses - Part 6: Fuse-holders for miniature fuse-links

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/15

Obsahuje: EN 60127-6:2014, IEC 60127-6:2014

Oznámením tejto normy sa od 08.10.2017 ruší  
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EUROPEAN STANDARD

**EN 60127-6**

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2014

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English Version

**Miniature fuses - Part 6: Fuse-holders for miniature fuse-links  
(IEC 60127-6:2014)**

Coupe-circuits miniatures - Partie 6: Ensembles-porteurs  
pour cartouches de coupe-circuits miniatures  
(CEI 60127-6:2014)

Geräteschutzsicherungen -  
Teil 6: G-Sicherungshalter für G-Sicherungseinsätze  
(IEC 60127-6:2014)

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

## Foreword

The text of document 32C/491/FDIS, future edition 2 of IEC 60127-6, prepared by SC 32C "Miniature fuses" of IEC/TC 32 "Fuses" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60127-6:2014.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2015-07-08
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2017-10-08

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This standard covers the Principle Elements of the Safety Objectives for Electrical Equipment Designed for Use within Certain Voltage Limits (LVD - 2006/95/EC).

## Endorsement notice

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In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60060-1:2010	NOTE	Harmonized as EN 60060-1:2010 (not modified).
IEC 60060-3:2006	NOTE	Harmonized as EN 60060-3:2006 (not modified).
IEC 60364-4-44:2007	NOTE	Harmonized as HD 60364-4-444:2010 and HD 60364-4-442:2012 (modified).
ISO 1302:2002	NOTE	Harmonized as EN ISO 1302:2002 (not modified).

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu)

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050	Series	International Electrotechnical Vocabulary	-	-
IEC 60068-1	2013	Environmental testing - Part 1: General and guidance	EN 60068-1	2014
IEC 60068-2-1	2007	Environmental testing - Part 2-1: Tests - Test A: Cold	EN 60068-2-1	2007
IEC 60068-2-2	2007	Environmental testing - Part 2-2: Tests - Test B: Dry heat	EN 60068-2-2	2007
IEC 60068-2-6	2007	Environmental testing - Part 2-6: Tests - Test Fc: Vibration (sinusoidal)	EN 60068-2-6	2008
IEC 60068-2-20	2008	Environmental testing - Part 2-20: Tests - Test T: Test methods for solderability and resistance to soldering heat of devices with leads	EN 60068-2-20	2008
IEC 60068-2-21	2006	Environmental testing - Part 2-21: Tests - Test U: Robustness of terminations and integral mounting devices	EN 60068-2-21	2006
IEC 60068-2-27	2008	Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock	EN 60068-2-27	2009
IEC 60068-2-45 + A1	1980 1993	Basic environmental testing procedures - Part 2-45: Tests - Test XA and guidance: Immersion in cleaning solvents	EN 60068-2-45 + A1	1992 1993
IEC 60068-2-47	2005	Environmental testing - Part 2-47: Tests - Mounting of specimens for vibration, impact and similar dynamic tests	EN 60068-2-47	2005
IEC 60068-2-75	1997	Environmental testing - Part 2-75: Tests - Test Eh: Hammer tests	EN 60068-2-75	1997 <sup>1)</sup>
IEC 60068-2-78	2012	Environmental testing - Part 2-78: Tests - Test Cab: Damp heat, steady state	EN 60068-2-78	2013

<sup>1)</sup> Superseded by EN 60068-2-75:2014 (IEC 60068-2-75:2014).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-3-4	2001	Environmental testing - Part 3-4: Supporting documentation and guidance - Damp heat tests	EN 60068-3-4	2002
IEC 60112	2003	Method for the determination of the proof and the comparative tracking indices of solid insulating materials	EN 60112	2003
+ A1	2009		+ A1	2009
IEC 60127-1	2006	Miniature fuses - Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links	EN 60127-1	2006
+A1	2011		+A1	2011
IEC 60127-2	2003	Miniature fuses - Part 2: Cartridge fuse-links	EN 60127-2	2003
+A1	2003		+A1	2003
+A2	2010		+A2	2010
IEC 60127-3	1988	Miniature fuses - Part 3: Sub-miniature fuse-links	EN 60127-3	1996
			+ corr. June	1996
+A1	1991		-	-
+A2	2002		+A2	2003
IEC 60216-1	2013	Electrical insulating materials - Thermal endurance properties - Part 1: Ageing procedures and evaluation of test results	EN 60216-1	2013
IEC 60529	1989	Degrees of protection provided by enclosures (IP Code)	EN 60529	1991
			+corr. May	1993
+A1	1999		+A1	2000
+A2	2013		+A2	2013
IEC 60664-1	2007	Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests	EN 60664-1	2007
IEC 60695-11-5	2004	Fire hazard testing - Part 11-5: Test flames - Needle-flame test method - Apparatus, confirmatory test arrangement and guidance	EN 60695-11-5	2005
IEC 60695-2-12	2010	Fire hazard testing - Part 2-12: Glowing/hot-wire based test methods - Glow-wire flammability index (GWFI) test method for materials	EN 60695-2-12	2010
+A1	2014		+A1	2014
IEC 60695-2-13	2010	Fire hazard testing - Part 2-13: Glowing/hot-wire based test methods - Glow-wire ignition temperature (GWIT) test method for materials	EN 60695-2-13	2010
+A1	2014		+A1	2014
IEC 60999-1	1999	Connecting devices - Electrical copper conductors - Safety requirements for screw- type and screwless-type clamping units - Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm <sup>2</sup> up to 35 mm <sup>2</sup> (included)	EN 60999-1	2000

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61140 +A1 (mod)	2001 2004	Protection against electric shock - Common aspects for installation and equipment	EN 61140 +A1	2002 2006
IEC 61210 (mod)	2010	Connecting devices - Flat quick-connect terminations for electrical copper conductors - Safety requirements	EN 61210	2010
ISO 3	1973	Preferred numbers; Series of preferred numbers	-	-



# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

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**Miniature fuses –  
Part 6: Fuse-holders for miniature fuse-links**

**Coupe-circuits miniatures –  
Partie 6: Ensembles-porteurs pour cartouches de coupe-circuits miniatures**





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# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

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**Miniature fuses –  
Part 6: Fuse-holders for miniature fuse-links**

**Coupe-circuits miniatures –  
Partie 6: Ensembles-porteurs pour cartouches de coupe-circuits miniatures**

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## CONTENTS

FOREWORD.....	6
INTRODUCTION.....	8
1 Scope.....	9
2 Normative references .....	10
3 Terms and definitions .....	11
3.1 Fuse-holders.....	12
4 General requirements .....	15
5 Preferred standard ratings and classifications for fuse-holders .....	15
6 Marking .....	16
7 Clause deleted .....	16
8 General notes on tests .....	16
8.1 Nature of tests .....	16
8.2 Standard atmospheric conditions for measurement and tests.....	17
8.3 Preconditioning of test samples .....	17
8.4 Nature of supply .....	17
8.5 Gauges and dummy fuse-links for tests.....	17
8.5.1 Gauges and dummy fuse-links according to IEC 60127-2 .....	17
8.5.2 Gauges and dummy fuse-links according to IEC 60127-3 .....	18
8.6 Type tests.....	20
9 Protection against electric shock .....	20
9.1 Category PC1: Fuse-holders without integral protection against electric shock.....	20
9.2 Category PC2: Fuse-holders with integral protection against electric shock .....	21
9.3 Category PC3: Fuse-holders with enhanced integral protection against electric shock.....	21
10 Clearances and creepage distances .....	21
10.1 General.....	21
10.2 Minimum requirements for fuse-holders in respect to the grade of insulation.....	21
10.3 Clearances .....	22
10.4 Creepage distances .....	23
11 Electrical requirements .....	24
11.1 Insulation resistance, dielectric strength and impulse withstand voltage.....	24
11.1.1 Mounting .....	24
11.1.2 Humidity preconditioning .....	25
11.1.3 Measurement of insulation resistance .....	25
11.1.4 Dielectric strength test.....	26
11.1.5 Impulse withstand voltage test.....	26
11.2 Contact resistance .....	26
11.2.1 General measuring requirements .....	26
11.2.2 Measuring cycle.....	27
11.2.3 Measurement and requirements.....	27
12 Mechanical requirements.....	29
12.1 General.....	29
12.2 Mounting.....	29
12.3 Compatibility between fuse-holder and fuse-link .....	29

12.4	Mechanical strength of the connection between fuse-base and fuse-carrier .....	30
12.4.1	Screw and bayonet connections .....	30
12.4.2	Plug-in connection .....	30
12.5	Impact test .....	31
12.6	Mechanical strength of the fuse-holder fastening on panels .....	31
12.6.1	Fixing nut fastening .....	31
12.6.2	Fixing screw fastening .....	31
12.6.3	Snap-in fastening .....	32
12.7	Terminals of fuse-bases .....	33
12.7.1	Terminals with screw-type clamping or screwless-type clamping .....	33
12.7.2	Terminals for soldering .....	33
12.7.3	Quick-connect male tab terminals .....	35
12.7.4	Quick-connect male tab terminals combined with solder tag terminals .....	36
12.8	Resistance to vibration .....	36
12.8.1	General .....	36
12.8.2	Mounting .....	36
12.8.3	Measurement and requirements .....	37
13	Thermal requirements .....	37
13.1	Rated power acceptance test .....	37
13.1.1	General .....	37
13.1.2	Mounting .....	37
13.1.3	Dummy fuse-links .....	38
13.1.4	Measurement of maximum allowable temperatures on fuse-holders .....	40
13.1.5	Correlation between ambient air temperature $T_{A1}$ and the power acceptance of a fuse-holder .....	42
13.1.6	Temperature measuring point for ambient air temperature $T_{A1}$ .....	43
13.1.7	Test method .....	43
13.2	Resistance to abnormal heat and fire .....	44
13.2.1	Needle-flame test .....	44
13.2.2	Glow-wire ignition test .....	45
14	Endurance .....	45
14.1	General .....	45
14.2	Endurance test .....	45
14.3	Requirements .....	45
15	Additional requirements .....	45
15.1	Resistance to rusting .....	45
15.2	Resistance to cleaning solvents .....	46
Annex A (normative)	Test PC board for fuse-holders of rated currents up to 10 A .....	47
Annex B (normative)	Type tests, test sequences and number of samples .....	48
Annex C (informative)	Insulation coordination .....	49
C.1	Overvoltage categories .....	49
C.2	Degrees of pollution in the micro-environment .....	49
C.3	Comparative tracking index CTI .....	50
Annex D (informative)	Additional tests and requirements .....	51
D.1	General .....	51
D.2	Resistance to shock .....	51
D.2.1	General .....	51
D.2.2	Mounting .....	51

D.2.3	Measurement and requirements.....	51
D.3	Verification of the degree of protection of enclosures.....	51
D.4	Climatic category.....	52
D.4.1	General.....	52
D.4.2	Test conditions and requirements.....	52
Annex E (informative)	Information for the correct application of the fuse-holder.....	53
Bibliography.....		54
Figure 1	– Outline of gauges and dummy fuse-links according to IEC 60127-2.....	17
Figure 2	– Outline of gauges and dummy fuse-links according to IEC 60127-3 standard sheet 1.....	19
Figure 3	– Outline of gauges and dummy fuse-links according to IEC 60127-3 standard sheets 3 and 4.....	19
Figure 4	– Panel mounting.....	25
Figure 5	– PC board mounting.....	25
Figure 6	– Test device for mechanical test.....	29
Figure 7	– Fuse-holder fastening on panels.....	32
Figure 8	– Tensile force test.....	36
Figure 9	– Compressive force test.....	36
Figure 10	– Test device.....	38
Figure 11	– Illustration of temperatures experienced in practice.....	41
Figure 12	– Example of a derating curve.....	44
Figure A.1	– Example of a test board.....	47
Table 1	– Features of unexposed or exposed fuse-holders.....	9
Table 2	– Values for standard ratings and classifications.....	16
Table 3	– Dimensions and materials for gauges according to IEC 60127-2.....	18
Table 4	– Dimensions and materials for dummy fuse-links according to IEC 60127-2.....	18
Table 5	– Dimensions and materials for gauges according to IEC 60127-3.....	20
Table 6	– Dimensions and materials for dummy fuse-links according to IEC 60127-3.....	20
Table 7	– Types of insulation between different live parts and accessible parts.....	21
Table 8	– Required impulse withstand voltage for clearances.....	22
Table 9	– Overvoltage category II.....	23
Table 10	– Overvoltage category III.....	23
Table 11	– Minimum creepage distances in millimetres for a micro- environmentdependent on rated voltage, pollution degree, insulating material,corresponding to IEC 60664-1:2007, Table F.4.....	24
Table 12	– Values for insulation resistance, dielectric strength and impulse withstand voltage.....	28
Table 13	– Values for torque and axial pull.....	30
Table 14	– Torque values.....	31
Table 15	– Torque values.....	32
Table 16	– Mounting groups.....	33
Table 17	– Cross-sections of conductors.....	34
Table 18	– Tensile and compressive forces.....	36

Table 19 – Dummy fuse-links according to IEC 60127-2 .....	39
Table 20 – Dummy fuse-links according to IEC 60127-3 .....	40
Table 21 – Maximum allowable temperatures.....	42
Table A.1 – Copper layer for test board .....	47
Table B.1 – Type tests, test sequences and number of samples .....	48
Table D.1 – Examples of climatic categories .....	52
Table E.1 – Information for the correct application of the fuse-holder.....	53

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

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**MINIATURE FUSES –****Part 6: Fuse-holders for miniature fuse-links****FOREWORD**

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International Standard IEC 60127-6 has been prepared by subcommittee 32C: Miniature fuses, of IEC technical committee 32: Fuses.

This second edition cancels and replaces the first edition published in 1994, its Amendment 1 (1996) and Amendment 2 (2002). This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) modify the arrangement of the fuse-holder samples in the planes in 13.1.1;
- b) add a new test 13.2.2: Glow-wire ignition test;
- c) change maximum gauge size for standard sheets 3 and 4 from 0,70 to 0,63 in table 5;
- d) change minimum gauge size for standard sheets 3 and 4 from 0,55 to 0,56 in table 5.

The text of this standard is based on the following documents:

FDIS	Report on voting
32C/491/FDIS	32C/497/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60127 series, published under the general title *Miniature fuses*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## INTRODUCTION

According to the wish expressed by the users of miniature fuses, all standards, recommendations and other documents relating to miniature fuses should have the same publication number in order to facilitate reference to fuses in other specifications, for example, equipment specifications.

Furthermore, a single publication number and subdivision into parts would facilitate the establishment of new standards, because clauses and subclauses containing general requirements need not be repeated.

The new IEC 60127 series is thus subdivided as follows:

IEC 60127, *Miniature fuses* (general title)

IEC 60127-1, *Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links*

IEC 60127-2, *Part 2: Cartridge fuse-links*

IEC 60127-3, *Part 3: Sub-miniature fuse-links*

IEC 60127-4, *Part 4: Universal modular fuse-links (UMF) – Through-hole and surface mount types*

IEC 60127-5, *Part 5: Guidelines for quality assessment of miniature fuse-links*

IEC 60127-6, *Part 6: Fuse-holders for miniature cartridge fuse-links*

IEC 60127-7, *Part 7: Miniature fuse-links for special applications*

IEC 60127-8 (free for further documents)

IEC 60127-9 (free for further documents).

IEC 60127-10, *Part 10: User guide for miniature fuses*

This part of IEC 60127 covers requirements, test equipment and test methods for fuse-holders. It is a self-standing document, which refers back to Part 1 with regard to certain definitions and the atmospheric conditions for test. It also makes reference to other parts of IEC 60127 with regard to dimensions and maximum power losses of fuse-links.



## MINIATURE FUSES –

### Part 6: Fuse-holders for miniature fuse-links

#### 1 Scope

This part of IEC 60127 is applicable to fuse-holders for miniature cartridge fuse-links according to IEC 60127-2 and sub-miniature fuse-links according to IEC 60127-3 for the protection of electric appliances, electronic equipment and component parts thereof, normally intended for use indoors.

Examples of fuse-holder types with different features are given in Table 1.

**Table 1 – Features of unexposed or exposed fuse-holders**

1	<i>Types of mounting</i>
1.1	Panel and base mounting
1.2	Printed circuit board mounting
2	<i>Methods of fastening</i>
2.1	Methods of fastening on panel:
2.1.1	Fixing nut fastening (threaded nut)
2.1.2	Snap-in fastening:
2.1.2.1	Fuse-base with an integral spring system
2.1.2.2	Fuse-base with a separate spring-nut (a nut fabricated, e.g. from thin spring steel having an impression designed to accommodate the mating part)
2.2	Methods of fastening on printed circuit (PC) board:
2.2.1	Solder fastening
2.2.2	Plug-in fastening
3	<i>Methods of insertion of the fuse-carrier into the fuse base</i>
3.1	Screw insertion
3.2	Bayonet insertion
3.3	Plug-in insertion
4	<i>Types of terminals</i>
4.1	Screw terminals
4.2	Solder terminals
4.3	Quick connect terminals
4.4	Other solderless terminals: <ul style="list-style-type: none"> <li>– crimp terminals</li> <li>– wire wrap terminals</li> </ul>
5	<i>Protection against electric shock</i>
5.1	Fuse-holder without integral protection against electric shock
5.2	Fuse-holder with integral protection against electric shock
5.3	Fuse-holder with enhanced integral protection against electric shock
NOTE This list is not intended to be comprehensive and fuse-holders which are not listed are not necessarily excluded from the scope.	

This part of IEC 60127 applies to fuse-holders with:

- a maximum rated current of 16 A; and
- a maximum rated voltage of 1 500 V d.c. or 1 000 V a.c.; and
- for use up to 2 000 m above sea-level, unless otherwise specified.

The object of this standard is to establish uniform requirements for safety and the assessment of electrical, mechanical, thermal and climatic properties of fuse-holders and the compatibility between fuse-holders and fuse-links.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050 (all parts), *International Electrotechnical Vocabulary*

IEC 60068-1:2013, *Environmental testing - Part 1: General and guidance*

IEC 60068-2-1:2007, *Environmental testing - Part 2-1: Tests - Test A: Cold*

IEC 60068-2-2:2007, *Environmental testing - Part 2-2: Tests - Test B: Dry heat*

IEC 60068-2-6:2007, *Environmental testing - Part 2-6: Tests - Test Fc: Vibration (sinusoidal)*

IEC 60068-2-20:2008, *Environmental testing - Part 2-20: Tests - Test T: Test methods for solderability and resistance to soldering heat of devices with leads*

IEC 60068-2-21:2006, *Environmental testing - Part 2-21: Tests - Test U: Robustness of terminations and integral mounting devices*

IEC 60068-2-27:2008, *Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock*

IEC 60068-2-45:1980, *Basic environmental testing procedures - Part 2-45: Tests - Test XA and guidance: Immersion in cleaning solvents*  
IEC 60068-2-45:1980/AMD1:1993

IEC 60068-2-47:2005, *Environmental testing - Part 2-47: Test - Mounting of specimens for vibration, impact and similar dynamic tests*

IEC 60068-2-75:1997, *Environmental testing - Part 2-75: Tests - Test Eh: Hammer tests*

IEC 60068-2-78:2012, *Environmental testing - Part 2-78: Tests - Test Cab: Damp heat, steady state*

IEC 60068-3-4:2001, *Environmental testing - Part 3-4: Supporting documentation and guidance - Damp heat tests*

IEC 60112:2003, *Method for the determination of the proof and the comparative tracking indices of solid insulating materials*  
IEC 60112:2003/AMD1:2009

IEC 60127-1:2006, *Miniature fuses - Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links*  
IEC 60127-1:2006/AMD1:2011

IEC 60127-2:2003, *Miniature fuses - Part 2: Cartridge fuse-links*

IEC 60127-2:2003/AMD1:2003

IEC 60127-2:2003/AMD2:2010

IEC 60127-3:1988, *Miniature fuses - Part 3: Sub-miniature fuse-links*

IEC 60127-3:1988/AMD1:1991

IEC 60127-3:1988/AMD2:2002

IEC 60216-1:2013, *Electrical insulating materials - Thermal endurance properties - Part 1: Ageing procedures and evaluation of test results*

IEC 60529:1989, *Degrees of protection provided by enclosures (IP Code)*

IEC 60529:1989/AMD1:1999

IEC 60529:1989/AMD2:2013

IEC 60664-1:2007, *Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests*

IEC 60695-11-5:2004, *Fire hazard testing - Part 11-5: Test flames - Needle-flame test method - Apparatus, confirmatory test arrangement and guidance*

IEC 60695-2-12:2010, *Fire hazard testing - Part 2-12: Glowing/hot-wire based test methods - Glow-wire flammability index (GWFI) test method for materials*

IEC 60695-2-12:2010/AMD1:2014

IEC 60695-2-13:2010, *Fire hazard testing - Part 2-13: Glowing/hot-wire based test methods - Glow-wire ignition temperature (GWIT) test method for materials*

IEC 60695-2-13:2010/AMD1:2014

IEC 60999-1:1999, *Connecting devices - Electrical copper conductors - Safety requirements for screw-type and screwless-type clamping units - Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm<sup>2</sup> up to 35 mm<sup>2</sup> (included)*

IEC 61140:2001, *Protection against electric shock - Common aspects for installation and equipment*

IEC 61140:2001/AMD1:2004

IEC 61210:2010, *Connecting devices - Flat quick-connect terminations for electrical copper conductors - Safety requirements*

ISO 3:1973, *Preferred numbers – Series of preferred numbers*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**