

STN	Žiarové striekanie. Drôty, tyče a pásy pre striekanie plameňom a elektrickým oblúkom. Klasifikácia. Technické dodacie podmienky (ISO 14919: 2015).	STN EN ISO 14919 03 8741
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Thermal spraying - Wires, rods and cords for flame and arc spraying - Classification - Technical supply conditions (ISO 14919:2015)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/15

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EUROPEAN STANDARD
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EN ISO 14919

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Supersedes EN ISO 14919:2001

English Version

**Thermal spraying - Wires, rods and cords for flame and arc
spraying - Classification - Technical supply conditions (ISO
14919:2015)**

Projection thermique - Fils, baguettes et cordons pour
projection thermique à l'arc et au pistolet dans une flamme -
Classification - Conditions techniques d'approvisionnement
(ISO 14919:2015)

Thermisches Spritzen - Drähte, Stäbe und Schnüre zum
Flammspritzen und Lichtbogenspritzen - Einteilung -
Technische Lieferbedingungen (ISO 14919:2015)

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN ISO 14919:2015) has been prepared by Technical Committee CEN/TC 240 "Thermal spraying and thermally sprayed coatings" the secretariat of which is held by DIN, in collaboration with Technical Committee ISO/TC 107 "Metallic and other inorganic coatings".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2015, and conflicting national standards shall be withdrawn at the latest by July 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 14919:2001.

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Endorsement notice

The text of ISO 14919:2015 has been approved by CEN as EN ISO 14919:2015 without any modification.

Thermal spraying — Wires, rods and cords for flame and arc spraying — Classification — Technical supply conditions

*Projection thermique — Fils, baguettes et cordons pour projection
thermique à l'arc et au pistolet dans une flamme — Classification —
Conditions techniques d'approvisionnement*





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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

ISO 14919 was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 240, *Thermal spraying and thermally sprayed coatings*, in collaboration with ISO Technical Committee ISO/TC 107, *Metallic and other inorganic coatings*, in accordance with the agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 14919:2001), which has been technically revised.

Introduction

Requests for official interpretations of any aspect of this standard should be directed to the secretariat of ISO/TC 107/WG 1 via your national standards body; a complete listing can be found at www.iso.org.

Thermal spraying — Wires, rods and cords for flame and arc spraying — Classification — Technical supply conditions

1 Scope

This International Standard specifies requirements for classification of metal and non-metal wires (solid and cored), rods, cords processed by means of thermal spraying, especially by arc and flame spraying.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 10474:2013, *Steel and steel products — Inspection documents*

ISO 544:2011, *Welding consumables — Technical delivery conditions for filler materials and fluxes — Type of product, dimensions, tolerances and markings*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN