

<b>STN</b>	<b>Geometrické špecifikácie výrobkov (GPS) Maticový model (ISO 14638: 2015)</b>	<b>STN EN ISO 14638</b>  01 4100
------------	---	--

Geometrical product specifications (GPS) - Matrix model (ISO 14638:2015)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/15

Obsahuje: EN ISO 14638:2015, ISO 14638:2015

Oznámením tejto normy sa ruší  
TNI CR ISO 14638 (01 4100) z decembra 1999

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

# EN ISO 14638

January 2015

ICS 17.040.01

Supersedes CR ISO 14638:1996

English Version

## Geometrical product specifications (GPS) - Matrix model (ISO 14638:2015)

Spécification géométrique des produits (GPS) - Modèle de matrice (ISO 14638:2015)

Geometrische Produktspezifikation (ISO GPS) - Matrix-Modell (ISO 14638:2015)

This European Standard was approved by CEN on 25 October 2014.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

Contents	Page
Foreword.....	3

## **Foreword**

This document (EN ISO 14638:2015) has been prepared by Technical Committee ISO/TC 213 "Dimensional and geometrical product specifications and verification" in collaboration with Technical Committee CEN/TC 290 "Dimensional and geometrical product specification and verification" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2015, and conflicting national standards shall be withdrawn at the latest by July 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes CR ISO 14638:1996.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

### **Endorsement notice**

The text of ISO 14638:2015 has been approved by CEN as EN ISO 14638:2015 without any modification.

---

---

## **Geometrical product specifications (GPS) — Matrix model**

*Spécification géométrique des produits (GPS) — Modèle de matrice*





**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2015

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland

# Contents

Page

<b>Foreword</b>	<b>iv</b>
<b>Introduction</b>	<b>vi</b>
<b>1 Scope</b>	<b>1</b>
<b>2 Concept</b>	<b>1</b>
<b>3 Structure</b>	<b>2</b>
3.1 General	2
3.2 Types of ISO GPS standards	2
3.2.1 Fundamental ISO GPS standards	2
3.2.2 General ISO GPS standards	2
3.2.3 Complementary ISO GPS standards	2
3.3 The ISO GPS matrix	2
3.3.1 Geometrical characteristic categories	2
3.3.2 Complementary categories	3
3.3.3 Chain of standards	3
3.3.4 Chain links	3
3.4 Geometrical property categories	3
<b>4 Datums</b>	<b>3</b>
<b>5 Chain links</b>	<b>3</b>
5.1 General	3
5.2 Chain Link A: Symbols and indications	3
5.3 Chain Link B: Feature requirements	4
5.4 Chain Link C: Feature properties	4
5.5 Chain Link D: Conformance and non-conformance	4
5.6 Chain Link E: Measurement	4
5.7 Chain Link F: Measurement equipment	4
5.8 Chain Link G: Calibration	4
<b>6 Preparation of ISO GPS standards</b>	<b>5</b>
6.1 Guidance	5
6.2 Additional text	5
6.2.1 General	5
6.2.2 Fundamental standard	5
6.2.3 General standard	5
6.2.4 Complementary standard	5
<b>Annex A (informative) Example of an informative annex for ISO GPS standards</b>	<b>7</b>
<b>Annex B (informative) Examples of different ways in which the GPS matrix can be used to identify specific standards or groups of standards relating to a specific geometrical characteristic, or a specific chain link</b>	<b>8</b>
<b>Annex C (informative) Representation of the ISO GPS standard for datums in the ISO GPS matrix</b>	<b>12</b>
<b>Annex D (informative) The former ISO GPS Matrix model</b>	<b>13</b>
<b>Annex E (informative) Relationship to the ISO GPS matrix model</b>	<b>14</b>
<b>Bibliography</b>	<b>15</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 213, *Dimensional and geometrical product specifications and verification*.

This first edition of ISO 14638 cancels and replaces ISO/TR 14638:1995.

ISO 14638 has been revised from the earlier ISO/TR 14638 document with the aim of clarifying the text and the definitions, in order to improve the usability of the document, and to revise the matrix where developments in ISO GPS have made this necessary.

The main changes are as follows:

- The category of Global GPS standards has been removed, as it was not clearly distinguished from either fundamental or general GPS standards. Standards which were formerly classified as global GPS standards have either been withdrawn, or can be categorized as fundamental or general GPS standards.
- The headings formerly used to describe the different chains in the matrix have been reduced.
  - The headings for 'form of a line (independent of a datum)' and 'form of a surface (independent of a datum)' have been replaced with a single heading of 'form'.
  - The headings for 'form of a line dependent on a datum' and 'form of a surface dependent on a datum' have been removed, because these are covered under orientation and location.
  - The heading for 'datums' has been removed from the matrix, because datums are not geometrical properties. [Clause 4](#) now explains how the ISO GPS standard for datums is covered in the ISO GPS matrix model.
  - The headings for 'circular run-out' and 'total run-out' have been amalgamated into a single heading of 'run-out'.
  - The three chains for 'roughness profile', 'waviness profile' and 'primary profile' have been replaced with a single entry for 'profile surface texture'.



- The heading for 'angle' has been removed, as angles are covered under the headings of 'size' and 'distance'.
- The heading for 'radius' has been removed, as this is covered under the headings of 'distance' and 'form'.
- The heading for 'edges' has been removed, as edges are not a geometrical property.
- An additional category of general GPS standards for areal surface texture has been added.
- An additional chain link for conformance and non-conformance has been added.
- The chain links have been given descriptive titles and are lettered. The chain link numbers used previously have been removed.
- The GPS matrix now appears in only a single format for fundamental and general GPS standards.
- The lists of GPS standards has been removed from this document. An up-to-date list of ISO/TC 213 standards is maintained at the following location on the ISO website: [http://www.iso.org/iso/home/store/catalogue\\_tc/catalogue\\_tc\\_browse.htm?commid=54924&published=on](http://www.iso.org/iso/home/store/catalogue_tc/catalogue_tc_browse.htm?commid=54924&published=on)
- A diagram showing a version of the matrix populated with references to individual ISO standards has been removed from this document. An online version of the matrix, with facilities to interrogate it, now appears on the ISO/TC 213 website at <http://isotc213.ds.dk/>, where it can be kept up-to-date.
- The rules which were formerly listed for the preparation of ISO GPS standards have been redrafted as a bulleted list of principles and recommendations.
  - The 'rule of unambiguity' has been re-written as the first principle in the list.
  - The 'rule of totality' has been removed, as it was not a rule but an aspiration.
  - The 'rule of complementarity' has been removed because its meaning was not clear.
  - The second principle has been added to avoid conflict between different GPS standards, which was the intention behind the former 'rule of complementarity'.
- A third recommendation has been added, specifying the format of an informative annex which will appear in all future GPS standards produced by ISO/TC 213. The annex explains how the individual GPS standard fits into the GPS matrix.

## Introduction

Geometrical Product Specification (ISO GPS) is the system used to define the geometrical requirements of workpieces in engineering specifications, and the requirements for their verification.

ISO GPS standards are the responsibility of ISO/TC 213. ISO GPS standards are used in conjunction with other standards for Technical Product Documentation (TPD), which is the responsibility of ISO/TC 10, to produce Technical Product Specifications (TPS).

This International Standard provides an overview of the structure of the ISO GPS system.

The fundamental rules of ISO GPS given in ISO 8015 apply to this standard and the default decision rules given in ISO 14253-1 apply to specifications made in accordance with this standard, unless otherwise indicated.

# Geometrical product specifications (GPS) — Matrix model

## 1 Scope

This International Standard is a fundamental ISO GPS standard. It explains the concept of Geometrical Product Specification (ISO GPS), and provides a framework to illustrate how current and future ISO GPS standards address the requirements of the ISO GPS system.

The framework is intended to be of use to users of ISO GPS standards, by illustrating the extent of the scope of the different standards, and showing how they relate to each other.

The framework is also used for structuring the development of standards for GPS by technical committee ISO/TC 213.

The full set of standards comprising the ISO GPS system is listed on the ISO/TC 213 website at [http://www.iso.org/iso/home/store/catalogue\\_tc/catalogue\\_tc\\_browse.htm?commid=54924&published=on](http://www.iso.org/iso/home/store/catalogue_tc/catalogue_tc_browse.htm?commid=54924&published=on). Where relevant standards and documents are available from sources other than ISO/TC213, these may also be listed, although any such listing does not intend to be complete and exhaustive.

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**