

STN	Potrubné systémy z plastov. Hrdlové spoje s elastomérovými tesniacimi krúžkami na použitie s rúrami z termoplastov. Skúšobná metóda na stanovenie tesnosti pri vnútornom pretlaku a pri uhlovom vychýlení (ISO 13845: 2015).	STN EN ISO 13845
		64 0671

Plastics piping systems - Elastomeric-sealing-ring-type socket joints for use with thermoplastic pressure pipes - Test method for leaktightness under internal pressure and with angular deflection (ISO 13845:2015)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/15

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English Version

Plastics piping systems - Elastomeric-sealing-ring-type socket joints for use with thermoplastic pressure pipes - Test method for leaktightness under internal pressure and with angular deflection (ISO 13845:2015)

Systèmes de canalisations en plastiques - Assemblages par emboîture à bague d'étanchéité en élastomère pour les tubes sous pression plastiques - Méthode d'essai d'étanchéité sous pression interne et avec déviation angulaire (ISO 13845:2015)

Kunststoff-Rohrleitungssysteme - Steckmuffenverbindungen mit elastomeren Dichtringen für Rohre aus Thermoplasten - Prüfverfahren für die Dichtheit unter Innendruck und Abwinkelung (ISO 13845:2015)

This European Standard was approved by CEN on 24 January 2015.

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Foreword

This document (EN ISO 13845:2015) has been prepared by Technical Committee ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids" in collaboration with Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems" the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2015, and conflicting national standards shall be withdrawn at the latest by August 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 13845:2000.

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Endorsement notice

The text of ISO 13845:2015 has been approved by CEN as EN ISO 13845:2015 without any modification.

**Plastics piping systems —
Elastomeric-sealing-ring-type socket
joints for use with thermoplastic
pressure pipes — Test method for
leaktightness under internal pressure
and with angular deflection**

*Systèmes de canalisations en plastiques — Assemblages par
emboîture à bague d'étanchéité en élastomère pour les tubes sous
pression plastiques — Méthode d'essai d'étanchéité sous pression
interne et avec déviation angulaire*





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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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The committee responsible for this document is ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 5, *General properties of pipes, fittings and valves of plastic materials and their accessories — Test methods and basic specifications*.

This second edition cancels and replaces the first edition (ISO 13845:2000) which has been technically revised. The reason for modification is for applicability to other plastics materials, other sizes, and/or other test conditions and alignment with texts of other International Standards on test methods.

The modifications are the following:

- no material is mentioned;
- test parameters are omitted, although the original test parameters can be found in [Annex A](#);
- editorial changes have been introduced.

Plastics piping systems — Elastomeric-sealing-ring-type socket joints for use with thermoplastic pressure pipes — Test method for leaktightness under internal pressure and with angular deflection

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1 Scope

This International Standard specifies a method for testing the leak tightness under internal pressure with angular deflection of assembled joints between elastomeric-sealing-ring-type sockets made of plastic or metal and plastic pressure pipes.

koniec náhľadu – text ďalej pokračuje v platenej verzii STN