

STN	Nepremenné rezistory na používanie v elektronických zariadeniach. Časť 2: Rámcová špecifikácia. Nepremenné vrstvové rezistory s vývodmi na malý výkon.	STN EN 60115-2
		35 8190

Fixed resistors for use in electronic equipment - Part 2: Sectional specification: Leaded fixed low power film resistors

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/15

Obsahuje: EN 60115-2:2015, IEC 60115-2:2014

Oznámením tejto normy sa od 15.12.2017 ruší
STN EN 140100 (35 8199) z októbra 2008

STN 35 8191-2 - IEC 60115-2 z 29.04.1986

121263

Úrad pre normalizáciu, metrológiu a skúšobníctvo SR, 2015

Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

EUROPEAN STANDARD

EN 60115-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

January 2015

ICS 31.040.10

Supersedes EN 140100:2008

English Version

**Fixed resistors for use in electronic equipment - Part 2:
Sectional specification: Leaded fixed low power film resistors
(IEC 60115-2:2014 , modified)**

Résistances fixes utilisées dans les équipements
électroniques - Partie 2: Spécification intermédiaire:
Résistances fixes à broches à couches, à faible dissipation
(IEC 60115-2:2014 , modifiée)

Festwiderstände zur Verwendung in Geräten der Elektronik
- Teil 2: Rahmenspezifikation - Verbleite niedrig belastbare
Schichtwiderstände
(IEC 60115-2:2014 , modifiziert)

This European Standard was approved by CENELEC on 2014-12-15. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

Page

Foreword	3
1 Modification to Clause 2	4
2 Modification to 3.1	4
3 Modifications to 3.3	4
4 Modification to 4.6	4
5 Modification to 5.2.10	5
6 Modification to 5.2.12.5	5
7 Modification to 5.2.14	5
8 Modification to 5.2.17	5
9 Modification to 5.2.18	5
10 Modification to 5.2.19	5
11 Modifications to 5.2.21	5
12 Modification to 5.2.22	6
13 Modification to 6.2	6
14 Modification to 6.5	6
15 Modifications to 9.4	6
16 Modification to 9.5	6
17 Modification to 9.6	7
18 Modification to 9.7	7
19 Modification to 9.8	7
20 Modification to 9.9	7
21 Modifications to Table 5	7
22 Modifications to Table 6	8
23 Modifications to Clause D.1	8
24 Modifications to Annex X	8
25 New Annex ZA	8
26 New Annex ZX	9
27 Modifications to the Bibliography	9
Annex ZA (normative) Normative references to international publications with their corresponding European publications	10
Annex ZX (informative) Cross reference for references to the predecessor of this specification	11
Bibliography	13

Foreword

This document (EN 60115-2:2015) has been prepared by CLC/TC 40XB “Resistors”.

The following dates are fixed:

- latest date by which this document has to be implemented at (dop) 2015-12-15 national level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with this (dow) 2017-12-15 document have to be withdrawn

This document supersedes EN 140100:2008.

Clauses, subclauses, notes, tables, figures and annexes which are additional to those in IEC 60115-2:2014 are prefixed “Z”.



INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Fixed resistors for use in electronic equipment –
Part 2: Sectional specification: Leaded fixed low power film resistors**

**Résistances fixes utilisées dans les équipements électroniques –
Partie 2: Spécification intermédiaire: Résistances fixes à broches à couches, à
faible dissipation**





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2014 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in 14 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

More than 55 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient plus de 30 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 14 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

Plus de 55 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Fixed resistors for use in electronic equipment –
Part 2: Sectional specification: Leaded fixed low power film resistors**

**Résistances fixes utilisées dans les équipements électroniques –
Partie 2: Spécification intermédiaire: Résistances fixes à broches à couches, à
faible dissipation**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

PRICE CODE
CODE PRIX **XB**

ICS 31.040.10

ISBN 978-2-8322-1584-5

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	6
1 Scope	8
2 Normative references	8
3 Terms, definitions, product technologies and product classification	9
3.1 Terms and definitions	9
3.2 Product technologies	9
3.2.1 Metal film technology	9
3.2.2 Metal glaze technology	9
3.2.3 Metal oxide technology	10
3.2.4 Carbon film technology	10
3.3 Product classification	10
4 Preferred characteristics	11
4.1 General	11
4.2 Style and dimensions	11
4.3 Preferred climatic categories	12
4.4 Resistance	13
4.5 Tolerances on resistance	13
4.6 Rated dissipation P_{70}	13
4.7 Limiting element voltage U_{\max}	14
4.8 Insulation voltage U_{ins}	14
4.9 Insulation resistance R_{ins}	14
5 Tests and test severities	14
5.1 Preparation of specimen	14
5.1.1 Drying	14
5.1.2 Mounting of components on a test rack	14
5.1.3 Specification of test boards	14
5.1.4 Mounting of components on test boards	16
5.2 Tests	17
5.2.1 Dimensions	17
5.2.2 Insulation resistance	17
5.2.3 Voltage proof	17
5.2.4 Short time overload	18
5.2.5 Temperature rise	18
5.2.6 Robustness of terminations	18
5.2.7 Solderability	18
5.2.8 Resistance to soldering heat	19
5.2.9 Rapid change of temperature	19
5.2.10 Rapid change of temperature, ≥ 100 cycles	20
5.2.11 Vibration	20
5.2.12 Climatic sequence	20
5.2.13 Damp heat, steady state	21
5.2.14 Endurance at 70°C	21
5.2.15 Endurance at room temperature	22
5.2.16 Endurance at the upper category temperature	22
5.2.17 Single pulse high voltage overload test	23

5.2.18	Component solvent resistance	23
5.2.19	Solvent resistance of marking	23
5.2.20	Flammability test	24
5.2.21	Electrostatic discharge (ESD) test	24
5.2.22	Periodic pulse overload test.....	24
6	Performance requirements	25
6.1	General.....	25
6.2	Limits for change of resistance	25
6.3	Insulation resistance	27
6.4	Variation of resistance with temperature	27
6.5	Temperature rise	28
6.6	Solderability.....	28
6.7	Flammability	28
7	Marking, packaging and ordering information.....	28
7.1	Marking of the component.....	28
7.2	Packaging	28
7.3	Marking of the packaging	28
7.4	Ordering information	28
8	Detail specifications.....	29
8.1	General.....	29
8.2	Information to be specified in a detail specification	29
8.2.1	Outline drawing or illustration	29
8.2.2	Style and dimensions.....	29
8.2.3	Climatic category	29
8.2.4	Resistance range.....	29
8.2.5	Tolerances on resistance.....	30
8.2.6	Rated dissipation P_{70}	30
8.2.7	Limiting element voltage U_{\max}	30
8.2.8	Insulation voltage U_{ins}	30
8.2.9	Insulation resistance R_{ins}	30
8.2.10	Test severities	30
8.2.11	Limits of resistance change after testing	30
8.2.12	Temperature coefficient of resistance	30
8.2.13	Marking	30
8.2.14	Ordering information	30
8.2.15	Mounting	31
8.2.16	Storage.....	31
8.2.17	Additional information	31
8.2.18	Quality assessment procedures	31
8.2.19	0 Ω resistors	31
9	Quality assessment procedures	31
9.1	General.....	31
9.2	Definitions.....	31
9.2.1	Primary stage of manufacture	31
9.2.2	Structurally similar components	31
9.2.3	Assessment level EZ	32
9.3	Formation of inspection lots	32
9.4	Qualification approval (QA) procedures.....	33

9.5	Quality conformance inspection	33
9.6	Capability approval (CA) procedures	33
9.7	Technology approval (TA) procedures	34
9.8	Delayed delivery	34
9.9	Certified test records	34
9.10	Certificate of conformity (CoC)	34
	Annex A (normative) 0 Ω Resistors (Jumper)	45
A.1	General	45
A.2	Preferred characteristics	45
A.3	Tests and test severities	45
A.4	Performance requirements	46
A.5	Marking, packaging and ordering information	46
A.6	Detail specification	46
A.7	Quality assessment procedures	46
	Annex B (informative) Radial formed styles	48
B.1	General	48
B.1.1	Scope of this annex	48
B.1.2	Denomination of radial formed styles	48
B.1.3	Coated lead wires	49
B.1.4	Means for support of mounting height	49
B.1.5	Means for retention	49
B.2	Radial formed styles	50
B.2.1	Radial formed style with lateral body position	50
B.2.2	Radial formed style with upright body position	51
B.3	Packaging	54
B.4	Quality assessment	55
B.4.1	General	55
B.4.2	Quality assessment of formed resistors	55
B.4.3	Forming of finished resistors of assessed quality	55
B.4.4	Special inspection requirements	55
	Annex C (normative) Endurance at room temperature	57
C.1	Remark on the temporary relevance of this annex	57
C.2	General	57
C.3	Test chamber and mounting of specimen	57
C.4	Initial measurement	58
C.5	Temperature and load	58
C.6	Duration	60
C.7	Intermediate measurements	60
C.8	Final inspection, measurements and requirements	60
	Annex D (informative) Letter symbols and abbreviations	62
D.1	Letter symbols	62
D.2	Abbreviations	64
	Annex X (informative) Cross reference for references to the prior revision of this standard	66
	Bibliography	68
	Figure 1 – Shape and dimensions of axial leaded resistors	11

Figure 2 – Alternative methods for specification of the length of excessive protective coating on axial leaded resistors	12
Figure 3 – Lead-wire spacing of axial leaded resistors with bent leads.....	12
Figure 4 – Derating curve	13
Figure 5 – Basic layout for mechanical, environmental and electrical tests, Kelvin (4 point) connections.....	15
Figure 6 – Basic layout for mechanical, environmental and electrical tests, standard connections.....	16
Figure 7 – Assembly of specimen to the test board	17
Figure B.1 – Shape and dimensions of radial formed resistor for lateral body position	50
Figure B.2 – Shape and dimensions of radial formed resistor for lateral body position with kinked lead wires	50
Figure B.3 – Shape and dimensions of a radial formed resistor for upright body position	52
Figure B.4 – Shape and dimensions of a radial formed resistor for upright body position and wide spacing	52
Figure B.5 – Shape and dimensions of a radial formed resistor for upright body position and wide spacing, with kinked lead wire.....	53
Figure C.1 – Derating curve with specification of a suitable test dissipation	59
Figure C.2 – Derating curve without specification of a suitable test dissipation	59
Table 1 – Preferred styles of axial leaded resistors	11
Table 2 – Test board dimensions	15
Table 3 – Limits for change of resistance at tests	26
Table 4 – Permitted change of resistance due to variation of temperature.....	27
Table 5 – Test schedule for qualification approval.....	35
Table 6 – Test schedule for quality conformance inspection.....	40
Table B.1 – Feasible lead-wire spacing of radial formed resistor for lateral body position.....	51
Table B.2 – Feasible lead-wire spacing of a radial formed resistor for upright body position.....	54

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIXED RESISTORS FOR USE IN ELECTRONIC EQUIPMENT –**Part 2: Sectional specification:
Leaded fixed low power film resistors****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60115-2 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

This third edition cancels and replaces the second edition, published in 1982, and it constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- it includes test conditions and requirements for lead-free soldering and assessment procedures meeting the requirements of a "zero defect" approach;
- it introduces a product classification based on application requirements;
- it includes an extension of the list of styles and dimensions;
- it includes the use of an extended scope of stability class definitions;
- it includes the extension of the lists of preferred values of ratings;

- it includes test conditions and requirements for lead-free soldering, for periodic overload and for resistance to electrostatic discharge (ESD);
- it includes a new set of severities for a shear test;
- it includes definitions for a test board;
- it includes the replacement of assessment level E and possible others by the sole assessment level EZ, meeting the requirements of a “zero defect” approach;
- it includes an extended endurance test, a flammability test, a temperature rise test, vibration tests, an extended rapid change of temperature test, and a single pulse high-voltage overload test;
- it includes requirements applicable to 0Ω resistors (jumpers);
- it includes recommendations for the denomination, description, packaging and quality assessment of radial formed styles;
- it includes prescriptions for endurance testing at room temperature, supplementary to the rulings of IEC 60115-1.

The text of this standard is based on the following documents:

FDIS	Report on voting
40/2282/FDIS	40/2289/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

A list of all parts in the IEC 60115 series, published under the general title *Fixed resistors for use in electronic equipment*, can be found on the IEC website.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

FIXED RESISTORS FOR USE IN ELECTRONIC EQUIPMENT –

Part 2: Sectional specification: Leaded fixed low power film resistors

1 Scope

This part of IEC 60115 is applicable to leaded fixed low-power film resistors for use in electronic equipment.

These resistors are typically described according to types (different geometric shapes) and styles (different dimensions) and product technology. The resistive element of these resistors is typically protected by a conformal lacquer coating. These resistors have wire terminations and are primarily intended to be mounted on a circuit board in through-hole technique.

The object of this standard is to prescribe preferred ratings and characteristics and to select from IEC 60115-1, the appropriate quality assessment procedures, tests and measuring methods and to give general performance requirements for this type of resistor.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60062:2004, *Marking codes for resistors and capacitors*

IEC 60068-1:2013, *Environmental testing – Part 1: General and guidance*

IEC 60068-2-1, *Environmental testing – Part 2-1: Tests – Test A: Cold*

IEC 60068-2-2, *Environmental testing – Part 2-2: Tests – Test B: Dry heat*

IEC 60068-2-6:2007, *Environmental testing – Part 2-6: Tests – Test Fc: Vibration (sinusoidal)*

IEC 60068-2-20:2008, *Environmental testing – Part 2-20: Tests – Test T: Test methods for solderability and resistance to soldering heat of devices with leads*

IEC 60115-1:2008, *Fixed resistors for use in electronic equipment – Part 1: Generic specification*

IEC 60286-1, *Packaging of components for automatic handling – Part 1: Tape packaging of components with axial leads on continuous tapes*

IEC 60294:2012, *Measurement of the dimensions of a cylindrical component with axial terminations*

IEC 60301, *Preferred diameters of wire terminations of capacitors and resistors*

IEC 61193-2:2007, *Quality assessment systems – Part 2: Selection and use of sampling plans for inspection of electronic components and packages*

IEC 61760-1:2006, *Surface mounting technology – Part 1: Standard method for the specification of surface mounting components (SMDs)*

3 Terms, definitions, product technologies and product classification

koniec náhľadu – text ďalej pokračuje v platenej verzii STN