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Stationary electrostatic application equipment for ignitable flock material - Safety requirements

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/15

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English Version

Stationary electrostatic application equipment for ignitable flock material - Safety requirements

Matériel fixe de projection électrostatique de flock
inflammable - Exigences de sécurité

Stationäre elektrostatische Flockanlagen für entzündbaren
Flock - Sicherheitsanforderungen

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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

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Comité Européen de Normalisation Electrotechnique
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Contents

	Page
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	8
4 List of significant hazards	15
4.1 General	15
4.2 Mechanical hazards	15
4.3 Electrical hazards	16
4.4 Hazards generated by noise	16
4.5 Hazards resulting from dangerous substances	17
4.6 Fire hazards	17
4.7 Explosion hazards	17
4.8 Hazards by malfunctions of the control system	18
4.9 Hazards by failure of energy supply	18
5 Safety requirements and/or measures	18
5.1 General requirements for electrostatic flock application systems	18
5.2 Categorisation of electrostatic flock application systems	18
5.3 Equipment requirements for flock application systems of category 3	19
5.4 Requirements for the high voltage supply	22
5.5 Requirements for the flock application booth	22
6 Testing	31
6.1 Type test of the high voltage cables	31
6.2 Routine tests of the stationary equipment	31
6.3 Testing of the requirements for the flock application booth	33
7 Information for use	35
7.1 General	35
7.2 Instruction manual	35
7.3 Marking of the flock application system	40
7.4 Marking of the flock application booth	41
Annex A (normative) Determination of the concentration of ignitable flock material in terms of <i>LEL</i>	42
A.1 Calculation	42
A.2 Examples of calculation – Determination of concentration of ignitable flock material	43
Annex B (normative) Determination of concentration of organic solvents	45
B.1 Calculation	45
B.2 Example for calculation - Determination of minimum exhaust volume flow based on a design concentration value	46
Annex C (informative) Classification of areas with potential explosion hazard	47
Annex D (informative) Example of marking	48
Annex ZY (informative) Significant changes between this European Standard and EN 50223:2010	49
Annex ZZA (informative) Coverage of Essential Requirements of EU Directive 2006/42/EC	51

Annex ZZB (informative) Coverage of Essential Requirements of EU Directive 94/9/EC	52
Bibliography.....	53
Figure	
Figure C.1 — Flock application booth with closed flock recovery system	47
Tables	
Table 1 — Electrostatic flock application systems for ignitable flock – Overview	19
Table 2 — Requirements for electrostatic flock application systems of category 3 for ignitable flock.....	20
Table 3 — Required minimum ignition protection categories inside and within the vicinity of flock systems	28
Table 4 — Survey of tests	32
Table 5 — Test intervals.....	39
Table ZY.1 — Significant changes between this European Standard and EN 50223:2010	49

Foreword

This document (EN 50223:2015) has been prepared by CLC/SC 31-8 "Electrostatic painting and finishing equipment" from CLC/TC 31 "Electrical apparatus for potentially explosive atmospheres".

This document supersedes EN 50223:2010.

The following dates are proposed:

- latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2016-04-13
- latest date by which the national standards conflicting with this document have to be withdrawn (dow) 2018-04-13

The State of the Art is included in Annex ZY "Significant changes between this European Standard and EN 50223:2010".

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This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directives 94/9/EC and 2006/42/EC, see informative Annexes ZZA and ZZB, which are an integral part of this document.

Introduction

In the process of electrostatic flock application, the flock is transported from a reservoir through an electrical field either by gravitational forces or an air stream or electrostatic forces. As the flock particles disperse due to the flock application device and/or the electric field, they are electrostatically charged by means of high voltage of some tens of kilovolts aligned and, in the form of a cloud, encased by and deposited on the grounded workpiece. They stick to those workpieces, which are covered with an adhesive layer. The adhesive is set at room temperature or by heating.

Flock particles not deposited on the workpiece (overspray) are upcast or removed by the exhaust ventilation system, by brushes or other devices into the flock recovery system.

1 Scope

1.1 This European Standard specifies requirements for stationary electrostatic flock application equipment which is designed for applying ignitable flock which may form explosive atmospheres in the flock application area. For stationary electrostatic application devices for ignitable flock of type B-F, EN 50050-3 is applicable in addition to this standard.

This European Standard also specifies the constructional requirements for a safe operation of the stationary equipment of flock application booths, including the electrical installations and the accessories.

This European Standard deals with all significant hazards, hazardous situations and events relevant to flock application booths, when they are used as intended and under conditions which are foreseeable as malfunction by the manufacturer (see Clause 4).

1.2 This European Standard considers three types of electrostatic flock systems. For more details, see Table 1.

1.3 This European Standard deals with those hazards occurring during stationary automatic electrostatic flocking. Among these hazards are, above all, ignition hazards of the generated explosive atmosphere and hazard to persons.

1.4 The stationary equipment dealt with in this European Standard is considered to be equipment of group II, category 3D for the use in areas with potential explosion hazards of zone 22.

1.5 This European Standard is not applicable for

- flock systems in which mixtures of solvent vapours in air occur with a concentration of > 20 % of the LEL,
- flock systems operated with AC high voltage,
- hand-held spraying equipment for ignitable flock (see EN 50050-3),
- the application system for liquid or pasty substances (e.g. adhesives, primer),
- the cleaning of flock application booths,
- the storage and handling of ignitable substances outside the coating plant.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 953, *Safety of machinery - Guards - General requirements for the design and construction of fixed and movable guards*

EN 981, *Safety of machinery - System of auditory and visual danger and information signals*

EN 1037, *Safety of machinery - Prevention of unexpected start-up*

EN 1081, *Resilient floor coverings - Determination of the electrical resistance*

EN 1149-5, *Protective clothing - Electrostatic properties - Part 5: Material performance and design requirements*

- EN 13463-1:2009, *Non-electrical equipment for use in potentially explosive atmospheres - Part 1: Basic method and requirements*
- EN 13478, *Safety of machinery - Fire prevention and protection*
- EN 13501-1, *Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests*
- EN 14373, *Explosion suppression systems*
- EN 14460, *Explosion resistant equipment*
- EN 14462, *Surface treatment equipment - Noise test code for surface treatment equipment including its ancillary handling equipment - Accuracy grades 2 and 3*
- EN 14491, *Dust explosion venting protective systems*
- EN 14797, *Explosion venting devices*
- EN 14986, *Design of fans working in potentially explosive atmospheres*
- EN 15089, *Explosion isolation systems*
- EN 50050-3, *Electrostatic hand-held spraying equipment - Safety requirements - Part 3: Hand-held spraying equipment for ignitable flock*
- EN 60079-0, *Explosive atmospheres - Part 0: Equipment - General requirements (IEC 60079-0)*
- EN 60204-1, *Safety of machinery - Electrical equipment of machines - Part 1: General requirements (IEC 60204-1)*
- EN 60529, *Degrees of protection provided by enclosures (IP code) (IEC 60529)*
- EN 61340-4-1, *Electrostatics - Part 4-1: Standard test methods for specific applications - Electrical resistance of floor coverings and installed floors (IEC 61340-4-1)*
- EN 61508-3, *Functional safety of electrical/electronic/programmable electronic safety-related systems - Part 3: Software requirements (IEC 61508-3)*
- EN 62061:2005, *Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems (IEC 62061:2005)*
- EN ISO 12100:2010, *Safety of machinery - General principles for design - Risk assessment and risk reduction (ISO 12100:2010)*
- EN ISO 13856 (all parts), *Safety of machinery - Pressure-sensitive protective devices (ISO 13856)*
- EN ISO 13857, *Safety of machinery - Safety distances to prevent hazard zones being reached by upper and lower limbs (ISO 13857)*
- EN ISO 13849-1, *Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design (ISO 13849-1)*
- EN ISO 14122-2, *Safety of machinery - Permanent means of access to machinery - Part 2: Working platforms and walkways (ISO 14122-2)*

EN 50223:2015 (E)

EN ISO 14122-3, *Safety of machinery - Permanent means of access to machinery - Part 3: Stairs, stepladders and guard-rails (ISO 14122-3)*

EN ISO 14122-4, *Safety of machinery - Permanent means of access to machinery - Part 4: Fixed ladders (ISO 14122-4)*

EN ISO 20344, *Personal protective equipment - Test methods for footwear (ISO 20344)*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN