

	Deštruktívne skúšky zvarov kovových materiálov. Leptadlá na makroskopické a mikroskopické pozorovanie (ISO/TR 16060:2003).	TNI CEN ISO/TR 16060 05 1114
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Destructive tests on welds in metallic materials - Etchants for macroscopic and microscopic examination (ISO/TR 16060:2003)

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English Version

**Destructive tests on welds in metallic materials - Etchants for
macroscopic and microscopic examination (ISO/TR 16060:2003)**

Essais destructifs des soudures sur matériaux métalliques -
Réactifs pour examens macroscopique et microscopique
(ISO/TR 16060:2003)

Zerstörende Prüfung von Schweißverbindungen an
metallischen Werkstoffen - Ätzungen für die
makroskopische und mikroskopische Untersuchung
(ISO/TR 16060:2003)

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Foreword

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This document supersedes CR 12361:1996.

Endorsement notice

The text of ISO/TR 16060:2003 has been approved by CEN as CEN ISO/TR 16060:2014 without any modification.

Destructive tests on welds in metallic materials — Etchants for macroscopic and microscopic examination

Essais destructifs des soudures sur matériaux métalliques — Réactifs pour examens macroscopique et microscopique



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Foreword

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ISO/TR 16060 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 5, *Testing and inspection of welds*.

Destructive tests on welds in metallic materials — Etchants for macroscopic and microscopic examination

1 Scope

This Technical Report gives a non-exhaustive list of etchants that can be used for the macroscopic and microscopic examination of welds in accordance with ISO 17639 for the following groups of materials:

- carbon steels and low-alloy steels;
- stainless steels;
- nickel and nickel alloys;
- titanium and titanium alloys;
- copper and copper alloys;
- aluminium and aluminium alloys.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 17639, *Destructive tests on welds in metallic materials — Macroscopic and microscopic examination of welds*

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