

	Nedeštruktívne skúšanie. Praktické zásady na schvaľovanie NDT pracovníkov uznanými tretími stranami podľa ustanovení smernice 97/23/ES.	TNI CEN/TR 15589 01 5000
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Non destructive testing - Code of practice for the approval of NDT personnel by recognised third party organisations under the provisions of Directive 97/23/EC

Táto technická normalizačná informácia obsahuje anglickú verziu CEN/TR 15589:2014.
This Technical standard information includes the English version of CEN/TR 15589:2014.

Táto technická normalizačná informácia bola oznámená vo Vestníku ÚNMS SR č. 08/15

121331

Úrad pre normalizáciu, metrológiu a skúšobníctvo SR, 2015
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English Version

**Non destructive testing - Code of practice for the approval of
NDT personnel by recognised third party organisations under the
provisions of Directive 97/23/EC**

Essais non destructifs - Code de pratique pour l'approbation
du personnel chargé des END par des entités tierces
parties reconnues en application des dispositions de la
Directive 97/23/CE

Zerstörungsfreie Prüfung - Verfahrensregeln für die
Anerkennung von ZfP-Personal durch anerkannte dritte
Organisationen nach den Vorgaben der Richtlinie 97/23/EU

This Technical Report was approved by CEN on 9 December 2013. It has been drawn up by the Technical Committee CEN/TC 138.

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Foreword

This document (CEN/TR 15589:2014) has been prepared by Technical Committee CEN/TC 138 “Non-destructive testing”, the secretariat of which is held by AFNOR.

This document supersedes CEN/TR 15589:2007.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to Pressure Equipment Directive 97/23/EC Article 13 section 1, it is essential that European Union Member States and EFTA countries notify the European Commission and the other Member States of the Third Party Organizations (RTPO) which they have recognized for the purposes of the tasks referred to in Annex 1, section 3.1.3, namely the ‘Approval’ of NDT personnel to test permanent joints of categories III and IV pressure Equipment and Pressure Assemblies [1].

The methodology for ‘Approval’ of NDT personnel is not specified in Directive 97/23/EC, and it was agreed by the European Conformity Assessment Bodies Forum (CABF) that guidance was required in order to ensure a consistent approach to the application of the Directive and the implementation of Working Group Pressure Guideline 6/13 (17th March 2004) by Recognized Third Party Organisations (RTPO) (see Annex C).

As a result, a Code of Practice (CoP) was developed from a draft proposed by The European Federation for NDT. This CoP was published as CABF TRG 0034 on 24th November 2004, with a recommendation that this document be submitted to CEN for possible development as a Technical Report (TR) or Specification (TS).

1 Scope

This Technical Report provides a methodology for approval of NDT personnel under the provisions of Directive 97/23/EC, Annex 1, section 3.1.3.

The provisions of Guideline 6/13 are detailed herein to ensure a consistent approach and a high level of confidence in the approval of NDT personnel by RTPO's through widespread adoption of the criteria and approval processes detailed herein. A flow diagram illustrating this methodology is presented in Annex A.

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