

Zariadenia a príslušenstvo na LPG. Poistné ventily na tlakové nádoby na LPG. Požiadavky na uvedenie do pôvodného stavu.

STN EN 16631

07 8223

LPG equipment and accessories - Pressure relief valves for LPG pressure vessels - Reconditioning requirements

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 09/15

Obsahuje: EN 16631:2015

STN EN 16631: 2015

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM EN 16631

May 2015

ICS 23.060.40

English Version

LPG equipment and accessories - Pressure relief valves for LPG pressure vessels - Reconditioning requirements

Équipements pour GPL et leurs accessoires - Soupapes de sécurité pour réservoirs de GPL sous pression - Exigences de reconditionnement Flüssiggas-Geräte und Ausrüstungsteile - Sicherheitsventile für Druckbehälter für Flüssiggas (LPG) - Anforderungen an die Instandsetzung

This European Standard was approved by CEN on 5 March 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

| Contents | | Page | |
|--|--|-------------|--|
| Forewo | ord | 3 | |
| Introduction | | 4 | |
| 1 | Scope | 5 | |
| 2 | Normative references | 5 | |
| 3 | Terms and definitions | 5 | |
| 4 | General | 6 | |
| 5 5.1 5.2 5.3 5.3.1 5.3.2 | Materials General Lubricants, sealants and adhesives Shelf life Shelf life of components Storage life of assembled PRVs | 6 6 6 | |
| 6 | Inspection | 7 | |
| 7 | Reconditioning | 7 | |
| 8 8.1 8.2 | Pressure setting General Setting and testing of PRVs | 8 | |
| 9 | Changing the set pressure | 9 | |
| 10 | Marking | 9 | |
| 11 | Documentation/Certification | 9 | |
| 12 | Operating instructions | 9 | |
| Annex | A (informative) Assessment of PRVs by sampling | 11 | |
| A.1 | General testing of PRVs on a sampling basis | 11 | |
| A.2 | Sample size | 11 | |
| A.3 | Sample selection | 11 | |
| A.4 | Inspection period | 12 | |
| A.5 | Pass criteria | 12 | |
| Bibliog | ıraphy | 13 | |

Foreword

This document (EN 16631:2015) has been prepared by Technical Committee CEN/TC 286 "Liquefied petroleum gas equipment and accessories", the secretariat of which is held by NSAI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2015, and conflicting national standards shall be withdrawn at the latest by November 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 16631:2015 (E)

Introduction

Protection of the environment is a key political issue in Europe and elsewhere. Protection of the environment is taken in a very broad sense. What is meant is the total life cycle aspects of, e.g. a product on the environment, including expenditure of energy and during all phases from mining of raw materials, fabrication, packaging, distribution, use, scrapping, recycling of materials, etc.

Provisions have to be restricted to a general guidance. Limit values are specified in national laws. It is recommended that companies using this standard develop an environmental management policy. For guidance see ISO 14000 series.

It has been assumed in the drafting of this European Standard that the execution of its provisions is entrusted to appropriately qualified and experienced people. Where judgements are called for, it has been assumed that they are made by competent persons who have been trained specifically for the tasks.

1 Scope

This European Standard specifies the requirements for the reconditioning, retesting and certification of Pressure Relief Valves (PRVs) for LPG pressure vessels covered under the scope of EN 14129.

This European Standard applies to retesting and reconditioning of PRVs that are carried out in a workshop and does not apply to site adjustment of installed PRVs.

Annex A is an informative annex detailing a sampling approach for PRV requalification which should only be used in case of on-site requalification of series produced pressure vessels fitted with series produced PRVs.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 751-1, Sealing materials for metallic threaded joints in contact with 1st, 2nd and 3rd family gases and hot water — Part 1: Anaerobic jointing compounds

EN 751-2, Sealing materials for metallic threaded joints in contact with 1st, 2nd and 3rd family gases and hot water — Part 2: Non-hardening jointing compounds

EN 751-3, Sealing materials for metallic threaded joints in contact with 1st, 2nd and 3rd family gases and hot water — Part 3: Unsintered PTFE tapes

EN 837-1, Pressure gauges — Part 1: Bourdon tube pressure gauges — Dimensions, metrology, requirements and testing

EN 14129, LPG Equipment and accessories — Pressure relief valves for LPG pressure vessels

ISO 2230, Rubber products — Guidelines for storage

koniec náhľadu – text ďalej pokračuje v platenej verzii STN