

STN	Plynomery. Rotačné objemové plynomery.	STN EN 12480 25 7863
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Gas meters - Rotary displacement gas meters

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 09/15

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English Version

Gas meters - Rotary displacement gas meters

Compteurs de gaz - Compteurs de gaz à déplacement
rotatif

Gaszähler - Drehkolbengaszähler

This European Standard was approved by CEN on 11 January 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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Contents	Page
Foreword.....	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	11
3.1 Definitions	11
3.2 Symbols and abbreviations	14
4 Operating range	14
4.1 General.....	14
4.2 Flow rate range (conformity/individual)	14
4.3 Operating pressure range (conformity/individual).....	15
4.4 Operating temperature range (conformity/individual)	15
5 Metrological performance.....	15
5.1 General.....	15
5.2 Error of indication (conformity/individual).....	15
5.2.1 Requirements	15
5.2.2 Test.....	16
5.3 Pressure loss (conformity/individual)	17
5.3.1 Requirements	17
5.3.2 Test.....	17
5.4 Metrological repeatability (conformity)	17
5.4.1 Requirements	17
5.4.2 Test.....	17
5.5 Operating pressure (conformity/individual).....	18
5.5.1 General.....	18
5.5.2 Requirements	18
5.5.3 Pattern approval test	18
5.5.4 Individual test.....	18
5.6 Temperature ranges (conformity)	18
5.6.1 General.....	18
5.6.2 Minimum operational temperature	19
5.6.3 Maximum operational temperature	19
5.6.4 Storage temperature range	19
5.7 Condensing ambient conditions (conformity)	20
5.7.1 Requirements	20
5.7.2 Test.....	20
5.8 Bidirectional meters (conformity)	20
5.8.1 Requirements	20
5.8.2 Test.....	20
5.9 Influence of oil filling (conformity).....	20
5.9.1 Requirements	20
5.9.2 Tests.....	20
6 Design and manufacturing	20
6.1 General (conformity/individual)	20
6.2 Material	21
6.2.1 General (conformity)	21
6.2.2 Design method	21
6.2.3 Resistance to external corrosion	21
6.2.4 Penetration resistance	21

6.2.5	Adhesion of the protective coating	22
6.2.6	Materials for pressurized parts	22
6.3	Robustness	24
6.3.1	Resistance to internal pressure (conformity/individual).....	24
6.3.2	Fire resistance (conformity)	25
6.3.3	External leak tightness (conformity/individual)	25
6.3.4	Overload (conformity).....	26
6.3.5	Bending and torsional moment (conformity)	26
6.4	Transportation and storage (conformity/individual).....	28
6.4.1	Protection against foreign matter.....	28
6.4.2	Protection against damage	29
6.5	Connections (conformity).....	29
6.6	Pressure and temperature tappings (conformity).....	29
6.6.1	Pressure tappings	29
6.6.2	Temperature tappings.....	30
6.7	Manufacturing.....	30
7	Meter output (conformity).....	31
7.1	Index	31
7.1.1	General	31
7.1.2	Magnetic coupling.....	31
7.1.3	Mechanical indicating device.....	31
7.1.4	Test element.....	32
7.2	Index window	33
7.2.1	Requirements.....	33
7.2.2	Tests	33
7.3	Output drive shafts.....	34
7.3.1	Requirements.....	34
7.3.2	Tests	36
7.4	Pulse generators	36
7.4.1	General	36
7.4.2	Specification for low frequency pulse generator.....	37
7.4.3	Specification for high frequency pulse generator	37
7.4.4	Electrical Connection.....	37
8	Durability (conformity).....	38
8.1	Requirements.....	38
8.2	Tests	38
9	Marking, labelling and packaging (conformity/individual).....	38
9.1	General	38
9.2	Direction of flow	39
9.3	Pressure tappings	39
9.4	Durability and legibility of marking	39
9.4.1	Requirements.....	39
9.4.2	Test	39
10	Documentation (conformity)	39
10.1	General	39
10.2	Documentation related to the manufacturer's tests	39
10.3	Declaration of conformity	40
10.4	Instruction manual	40
Annex A (normative)	Pattern approval.....	41
Annex B (normative)	Individual meter testing.....	43
Annex C (normative)	Resistance to high temperature (optional).....	44
C.1	Requirements.....	44

EN 12480:2015 (E)

C.2	Test.....	44
C.2.1	Apparatus	44
C.2.2	Test conditions	44
C.2.3	Test procedure	45
C.3	Marking	46
Annex D (normative)	Compliance evaluation for gas meters	47
D.1	General.....	47
D.2	Quality Management System.....	47
D.2.1	General.....	47
D.2.2	Procedures	47
D.2.3	Manufacturer's compliance evaluation	48
D.2.4	Issue of the certificate of compliance	48
Annex E (normative)	Non-destructive testing (NDT)	49
Annex F (normative)	Materials for pressurized parts	51
Annex G (normative)	Additional tests for meters to be used in open locations.....	63
G.1	General.....	63
G.2	Weathering	63
G.2.1	Requirements	63
G.2.2	Test.....	63
Annex H (normative)	Meter family	64
H.1	Definition of meter family.....	64
H.2	Criteria for grouping meters together in order to form a family	64
Annex ZA (informative)	Relationship between this European Standard and the Essential Requirements of EU Directive 2014/32 Measuring Instruments Directive.....	65
Annex ZB (informative)	Relationship between this European Standard and the Essential Requirements of EU Directive 97/23/EC	69
Bibliography		71

Foreword

This document (EN 12480:2015) has been prepared by Technical Committee CEN/TC 237 “Gas meters”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2015 and conflicting national standards shall be withdrawn at the latest by September 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12480:2002.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directives.

For relationship with EU Directives, see informative Annex ZA and ZB, which are integral parts of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies ranges, construction, performances, output characteristics and testing of rotary displacement gas meters (hereinafter referred to as RD meters or simply meters) for gas volume measurement.

This European Standard applies to rotary displacement gas meters used to measure the volume of fuel gases of at least the 1st, 2nd and 3rd gas families, the composition of which is specified in EN 437:2003+A1:2009, at a maximum working pressure up to and including 20 bar over an ambient and gas temperature range of at least $-10\text{ }^{\circ}\text{C}$ to $+40\text{ }^{\circ}\text{C}$.

This European Standard applies to meters that are installed in locations with vibration and shocks of low significance and in

- closed locations (indoor or outdoor with protection as specified by the manufacturer) with condensing or with non-condensing humidity

or, if specified by the manufacturer,

- open locations (outdoor without any covering) with condensing humidity or with non-condensing humidity;

Unless otherwise specified in this standard:

- all pressures used are gauge;
- all influence quantities, except the one under test, are kept relatively constant at their reference value.

This European Standard also applies to meters with a maximum allowable pressure PS and the volume V of less than 6 000 bar · litres or with a product of PS and DN of less than 3 000 bar.

NOTE These limits are the same as in EU directive 97/23/EC.

This European Standard can be used for both pattern approval and individual meter testing. Cross-reference tables are given in:

- Annex A for the tests that need to be undertaken for pattern approval;
- Annex B for individual meter testing.

Some parts of this standard cover meters with mechanical index only.

The risk philosophy adopted in this standard is based on the analysis of hazards on account of pressure. The standard applies principles to eliminate or reduce hazards. Where these hazards cannot be eliminated appropriate protection measures are specified.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 485-2:2013, *Aluminium and aluminium alloys - Sheet, strip and plate - Part 2: Mechanical properties*

EN 586-2:1994, *Aluminium and aluminium alloys - Forgings - Part 2: Mechanical properties and additional property requirements*

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EN 755-2:2013, *Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 2: Mechanical properties*

EN 1057:2006+A1:2010, *Copper and copper alloys - Seamless, round copper tubes for water and gas in sanitary and heating applications*

EN 1092-1:2007+A1:2013, *Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 1: Steel flanges*

EN 1092-2:1997, *Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 2: Cast iron flanges*

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EN 12480:2015 (E)

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EN 10088-1:2014, *Stainless steels - List of stainless steels*

EN 10088-3:2014, *Stainless steels - Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes*

EN 10111:2008, *Continuously hot rolled low carbon steel sheet and strip for cold forming - Technical delivery conditions*

EN 10130:2006, *Cold rolled low carbon steel flat products for cold forming - Technical delivery conditions*

EN 10204:2004, *Metallic products - Types of inspection documents*

EN 10222-1:1998, *Steel forgings for pressure purposes - Part 1: General requirements for open die forgings*

EN 10222-5:1999, *Steel forgings for pressure purposes - Part 5: Martensitic, austenitic and austenitic-ferritic stainless steels*

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EN 60730-1:2000, *Automatic electrical controls for household and similar use - Part 1: General requirements*

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EN ISO 898-1:2013, *Mechanical properties of fasteners made of carbon steel and alloy steel - Part 1: Bolts, screws and studs with specified property classes - Coarse thread and fine pitch thread (ISO 898-1:2013)*

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EN 12480:2015 (E)

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ISO 8434 (all parts), *Hydraulic fluid power — Connection for tubes and hoses — Dimensions and designs for 37 degrees flare and 24 degrees flareless fittings*

ISO 17663:2009, *Welding — Quality requirements for heat treatment in connection with welding and allied processes*

ASTM A 105/A 105M:2011, *Standard Specification for Carbon Steel Forgings for Piping Applications*

ASTM A 106/A 106M:2011, *Standard Specification for Seamless Carbon Steel Pipe for High Temperature Service*

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ASTM A 194/A 194M:2012, *Standard Specification for Carbon and Alloy Steel Nuts for Bolts for High Pressure or High Temperature Service, or Both*

ASTM A 213/A 213M:2011, *Standard Specification for Seamless Ferritic and Austenitic Alloy Steel Boiler, Superheater, and Heat Exchanger Tubes*

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