STN	Železnice. Brzdenie. Brzdové klátiky.	STN EN 16452
		28 4025

Railway applications - Braking - Brake blocks

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/15

Obsahuje: EN 16452:2015

STN EN 16452: 2015

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 16452

July 2015

ICS 45.040; 45.060.01

English Version

Railway applications - Braking - Brake blocks

Applications ferroviaires - Freinage - Semelles de frein

Bahnanwendungen - Bremse - Bremsklotzsohlen

This European Standard was approved by CEN on 28 February 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents Page

Forew	vord	7
Introd	luction	8
1	Scope	9
2	Normative references	9
3	Terms and definitions	10
4	Abbreviations	11
5 5.1 5.2 5.3 5.3.1 5.3.2 5.3.3	Overall requirements Deviations from requirements Functions Operational criteria Friction material performance Service performance Brake block characteristics	12 12 13 13
6 6.1 6.1.1 6.1.2 6.1.3 6.1.4 6.2 6.3	Acceptance procedure Brake block performance requirements General Category A Category B Category C Approval test requirements Dynamometer specification	14 14 15 15 15
7 7.1 7.1.1 7.1.2 7.1.3 7.2 7.2.1 7.2.2 7.2.3 7.2.4 7.2.5	Category A requirements Brake block characteristics Standard design Brake block characterization test Brake block mechanical characteristics for service operation Dynamic friction performance Generic requirements for assessment process Bedded and non bedded performance Variation in mean coefficient of friction in dry condition for a brake to rest Mean friction coefficient variation under wet conditions Mean friction coefficient variation at high initial temperature	18 18 18 19 19 19 19
7.2.6 7.2.7 7.2.8 7.3 7.4 7.4.1	Mean friction coefficient variation after simulation of a downhill brake application	20 22 22 22
7.4.2 7.4.3 7.5 7.5.1 7.5.2	Dynamometer test	23 23 23
8 8.1 8.2	Category B requirements Vehicle brake test Dynamometer wear test (friction couple)	24

8.3 8.4	Dynamic friction performance	
_		
9 9.1	Category C requirements Metal pick up	
9.2	Influence on track circuit operation (shuntage)	
10	Environmental issues	
10.1	General	26
10.2	Noise	
10.3 10.4	OdourSmoke, fumes and sparkling	
10.5	Recycling and disposal	
11	Marking	27
Annex	A (normative) Summary of Dynamometer test programs and acceptance criteria	28
Annex	B (normative) General requirements for conducting dynamometer test programmes	30
B.1	General	30
B.2	Rotation and ventilation conditions	30
B.3	Brake application timing t _s	30
B.4	Bedding	30
B.5	Wear	30
B.6	Roughness index of the wheel tread	31
B.7	Interruption of the tests	31
B.8	Temperatures	31
B.9	Wet conditions	31
B.10	Test of simulation of downhill	32
B.11	Test wheels	32
Annex	C (normative) Composite brake blocks (K) (2Bg – 2Bgu)– Demonstration of friction properties for S and SS (S/SS) – braked freight wagons (ν_{max} = 120 km/h)	33
C.1	Program for performance tests	33
C.2	Program for simulation brake assessment	38
C.3	Dispersion range of mean friction coefficients	39
C.4	Dispersion range of instantaneous friction coefficients	42
Annex	D (normative) Composite brake blocks (LL) – Demonstration of friction properties for S and SS (S/SS) – braked freight wagons (v_{max} = 120 km/h)	44
D.1	Program for performance tests	44
D.2	Program for simulation brake assessment	48
D.3	Dispersion range of mean friction coefficients	50
D.4	Dispersion range of instantaneous friction coefficients	52
Annex	E (normative) Composite brake blocks (K) (1Bg)– Demonstration of friction properties for S and SS (S/SS) – braked freight wagons (v_{max} = 120 km/h)	53
E.1	Program for performance tests	53
E.2	Dispersion range of mean friction coefficients	56

E.3	Dispersion range of instantaneous friction coefficients	58
Anne	x F (normative) Composite brake blocks (L) – Demonstration of friction properties for extra tread brake of coach	59
F.1	Program for performance tests	59
F.2	Program for simulation brake assessment	62
F.3	Dispersion range of mean friction coefficients in dry condition	63
F.4	Dispersion range of mean friction coefficients in wet condition	64
F.5	Dispersion range of instantaneous friction coefficients	65
Anne	x G (normative) Composite brake blocks (K) – Demonstration of friction properties for locomotives	67
G.1	Program for performance tests	67
G.2	Program for simulation brake assessment	70
G.3	Dispersion range of mean friction coefficients in dry condition	71
G.4	Dispersion range of mean friction coefficients in wet condition	72
G.5	Dispersion range of instantaneous friction coefficients	73
Anne	x H (normative) Composite brake blocks (K) – Demonstration of friction properties for EMU – DMU	75
H.1	Program for performance tests	75
H.2	Program for simulation brake assessment	80
H.3	Dispersion range of mean friction coefficients in dry condition	81
H.4	Dispersion range of mean friction coefficients in wet condition	82
H.5	Dispersion range of instantaneous friction coefficients	83
Anne	x I (normative) Composite brake blocks (K) – Demonstration of friction properties for High speed train (motor bogie)	85
I.1	Program for performance tests	85
1.2	Program for simulation brake assessment	88
1.3	Dispersion range of mean friction coefficients in dry condition	89
1.4	Dispersion range of mean friction coefficients in wet condition	91
1.5	Dispersion range of instantaneous friction coefficients	92
Anne	x J (informative) Dynamometer test program – Generic test program	94
J.1	General	94
J.2	Generic test program	94
J.3	Definitions	97
J.4	Principle of assessment and pass/fail criteria	98
Anne	x K (normative) Dynamometer Test program to detect the formation of metal pick-up at the brake block	99
K.1	Test program for freight wagons with brake blocks type K and LL	99
K.2	Test program for locomotives with brake blocks type K	. 101
K.3	Test program for EMU – DMU with brake blocks type K	. 103
K.4	Test program for High speed train with brake blocks type K	. 106

Anne	x L (normative) Dynamometer test program to demonstrate the extreme winter braking properties	109
L.1	Test program for freight wagons with brake blocks type K	109
L.2	Test program for freight wagons with brake blocks type LL	111
L.3	Specific requirements for conducting Test Programs L.1 and L.2	112
L.4	Process of assessment and past fail criteria for test programs L.1 and L.2	113
L.5	Generic flow chart to perform test program	114
L.6	Detailed flow chart to perform test program (example brake block K)	11
Anne	x M (normative) Test run to demonstrate the extreme winter braking properties brake blocks K – LL for freight wagons	118
M.1	General	118
M.2	Test conditions	118
M.3	Bases for assessment	119
M.4	Assessment of measurement data and pass/fail criteria	121
Anne	x N (normative) Dynamometer Test program to simulate "Locked brake"	123
N.1	Test program for freight wagons with brake blocks type K and LL	123
N.2	Test program for locomotives with brake blocks type K	124
N.3	Test program for EMU – DMU with brake blocks type K	125
N.4	Test program for High speed train with brake blocks type K	126
Anne	x O (normative) Dynamometer test program to demonstrate the compatibility with track circuits	127
0.1	General	127
0.2	Short description of the measuring method used	127
0.3	Schematic diagram of test set up	127
0.4	Flow chart to perform test program	129
O.5	Preparation of the disc and the rollers	129
0.6	Preparation of the samples of brake block	129
0.7	Contamination of disc	130
0.8	Measurements	131
O.9	Assessment of the results	132
Anne	x P (informative) Vehicle test to demonstrate the compatibility with track circuits	134
P.1	General	134
P.2	Test conditions	134
P.3	Assessment of results	135
P.4	Pass/fail criteria	136
Anne	x Q (informative) Dynamometer test program – Determination of static friction coefficient	138
Q.1	Test program for freight wagons with brake blocks type K and LL	138
Q.2	Test program for EMU – DMU and Locomotive with brake blocks type K	139
Q.3	Test program for High speed train with brake blocks type K	140

Q.4	Specific Requirements for conducting dynamometer test programmes Q.1 to Q.3	140
Annex	R (informative) Dynamometer test program – Simulation of service conditions for freight wagons	143
R.1	Simulation freight wagon with brake block type K 2Bgu	143
R.2	Simulation freight wagon with brake block type LL 2Bgu	145
Annex	S (normative) Interchangeability, rejection lugs and critical dimensions	148
Annex	T (normative) Brake block shear and flexural strength tests	151
T.1	General	151
T.2	Shear strength test	151
T.3	Flexural strength test	152
Annex	U (normative) Limitation of permissible mechanical damage of brake block	154
U.1	General	154
U.2	Cracked through to back-plate	154
U.3	Crumbling of the friction material	155
U.4	Metal pick-up	155
U.5	Detachment from back-plate	156
U.6	Cracks in the direction of wheel circumference	156
U.7	Detachment of the friction material	156
U.8	Interface with the brake block holder	156
Annex	V (normative) In service assessment of brake block	158
V.1	General	158
V.2	Freight wagon	158
V.3	Coach	159
V.4	Locomotive	159
V.5	EMU-DMU	160
V.6	High speed train	160
V.7	Description of areas to be monitored and additional measures	161
V.8	Pass/fail criteria	162
Annex	W (informative) Complementary definitions and abbreviations	163
Annex	X (informative) Brake block characterization test	165
Annex	ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2008/57/EC	166
Biblio	araphy	169

Foreword

This document (EN 16452:2015) has been prepared by Technical Committee CEN/TC 256 "Railway applications", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2016, and conflicting national standards shall be withdrawn at the latest by January 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2008/57/EC.

For relationship with EU Directive 2008/57/EC, see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

For environmental reasons (reduction of rolling noise), this European Standard does not cover cast iron brake block requirements, although cast iron brake block technology is still widely used in Europe. Cast iron has already been replaced by composite materials for new rolling stock builds and major steps have been taken by EEC (TSI) and UIC in 2004 to accelerate the change from cast iron to composite materials.

When published this European Standard will replace the current UIC requirements for technical approval of brake blocks. The requirements of this EN are based on the state of art form UIC leaflet and a European project "Euro Rolling Silently".

1 Scope

This European Standard gives the requirements for the design, dimensions, performance, and testing of a brake block (otherwise known as brake shoe insert) that acts on the wheel tread as part of a tread brake system. This European Standard does not cover cast iron brake block requirements.

This European Standard is applicable to brake blocks of either "K", "L", or "LL" friction level designed to be fitted to tread braked rail vehicles.

This European Standard contains the requirements for interfacing the brake block with the rail vehicle, the testing procedures in order to confirm that it satisfies the basic safety and technical interchangeability requirements, the material control procedures to ensure product quality, reliability and conformity and considers health and environmental needs.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 13452-1, Railway applications — Braking — Mass transit brake systems — Part 1: Performance requirements

EN 13452-2, Railway applications — Braking — Mass transit brake systems — Part 2: Methods of test

EN 13715, Railway applications — Wheelsets and bogies — Wheels — Tread profile

EN 13979-1:2003+A2:2011, Railway applications — Wheelsets and bogies — Monobloc wheels — Technical approval procedure — Part 1: Forged and rolled wheels

EN 14033-1, Railway applications — Track — Railbound construction and maintenance machines — Part 1: Technical requirements for running

EN 14033-2:2008+A1:2011, Railway applications — Track — Railbound construction and maintenance machines — Part 2: Technical requirements for working

EN 14198, Railway applications — Braking — Requirements for the brake system of trains hauled by a locomotive

EN 14478, Railway applications — Braking — Generic vocabulary

EN 15179, Railway applications — Braking — Requirements for the brake system of coaches

EN 15313, Railway applications — In-service wheelset operation requirements — In-service and off-vehicle wheelset maintenance

EN 15663, Railway applications — Definition of vehicle reference masses

EN 15734-1, Railway applications — Braking systems of high speed trains — Part 1: Requirements and definitions

EN 15734-2, Railway applications — Braking systems of high speed trains — Part 2: Test methods

EN 16185-1, Railway applications — Braking systems of multiple unit trains — Part 1: Requirements and definitions

EN 16185-2, Railway applications — Braking systems of multiple unit trains — Part 2: Test methods

EN 50126-1, Railway applications — The specification and demonstration of Reliability, Availability, Maintainability and Safety (RAMS) — Part 1: Basic requirements and generic process

EN ISO 4287, Geometrical product specifications (GPS) — Surface texture: Profile method — Terms, definitions and surface texture parameters (ISO 4287)

EN ISO 4288, Geometrical product specifications (GPS) — Surface texture: Profile method — Rules and procedures for the assessment of surface texture (ISO 4288)

UIC 544-1, Brakes — Braking power

koniec náhľadu – text ďalej pokračuje v platenej verzii STN