STN	Potrubné systémy z plastov na beztlakové kanalizačné potrubia a stoky uložené v zemi. Polypropylén (PP). Časť 2: Odporúčania na posudzovanie zhody.	STN P CEN/TS 1852-2
		64 3044

Plastics piping systems for non-pressure underground drainage and sewerage - Polypropylene (PP) - Part 2: Guidance for the assessment of conformity

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/16

Táto predbežná STN je určená na overenie. Pripomienky zasielajte ÚNMS SR najneskôr do 31. 12. 2017.

Obsahuje: CEN/TS 1852-2:2015

Oznámením tejto normy sa ruší STN P CEN/TS 1852-2 (64 3044) z marca 2010

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Úrad pre normalizáciu, metrológiu a skúšobníctvo SR, 2016 Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy

rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

# TECHNICAL SPECIFICATION SPÉCIFICATION TECHNIQUE TECHNISCHE SPEZIFIKATION

# **CEN/TS 1852-2**

December 2015

ICS 93.030; 23.040.01

Supersedes CEN/TS 1852-2:2009

**English Version** 

## Plastics piping systems for non-pressure underground drainage and sewerage - Polypropylene (PP) - Part 2: Guidance for the assessment of conformity

Systèmes de canalisations en plastiques pour les branchements et les collecteurs d'assainissement sans pression enterrés - Polypropylène (PP) - Partie 2: Guide d'évaluation de la conformité Kunststoff-Rohrleitungssysteme für erdverlegte drucklose Abwasserkanäle und -leitungen -Polypropylen (PP) - Teil 2: Empfehlungen für die Beurteilung der Konformität

This Technical Specification (CEN/TS) was approved by CEN on 13 November 2015 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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#### **European foreword**

This document (CEN/TS 1852-2:2015) has been prepared by Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems", the secretariat of which is held by NEN.

This document supersedes CEN/TS 1852-2:2009.

The main change compared to the previous version concerns the compliance with the latest version of the template for assessment of conformity.

EN 1852 consists of the following parts, under the general title Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene (PP)

— Part 1: Specifications for pipes, fittings and the system

— Part 2: Guidance for the assessment of conformity (the present TS)

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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#### Introduction

Figures 1 and 2 are intended to provide general information on the concept of testing and organisation of those tests used for the purpose of the assessment of conformity. For each type of test, i.e. type testing (TT), batch release test (BRT), process verification test (PVT), and audit test (AT), this document details the applicable characteristics to be assessed as well as the frequency and sampling of testing.

A typical scheme for the assessment of conformity of materials, pipes, fittings, joints or assemblies by manufacturers is given in Figure 1.



#### Figure 1 — Typical scheme for the assessment of conformity by a manufacturer

A typical scheme for the assessment of conformity of materials, pipes, fittings, joints or assemblies by manufacturers, including certification, is given in Figure 2.



Figure 2 — Typical scheme for the assessment of conformity by a manufacturer, including certification

#### 1 Scope

This Technical Specification gives guidance for the assessment of conformity of materials, products, joints and assemblies in accordance with the applicable part(s) of EN 1852 intended to be included in the manufacturer's quality plan as part of the quality management system and for the establishment of certification procedures.

NOTE In order to help the reader, a basic test matrix is given in Annex A.

In conjunction with EN 1852-1 this document is applicable to solid wall piping systems made of polypropylene (PP) intended to be used for:

- non-pressure underground drainage and sewerage outside the building structure (application area code "U"), and
- non-pressure underground drainage and sewerage for both buried in ground within the building structure (application area code "D") and outside the building structure.

This is reflected in the marking of products by "U" and "UD".

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1852-1:2009, Plastics piping systems for non-pressure underground drainage and sewerage - Polypropylene (PP) - Part 1: Specifications for pipes, fittings and the system

koniec náhľadu – text ďalej pokračuje v platenej verzii STN