

Unfired pressure vessels - Part 10: Additional requirements for pressure vessels of nickel and nickel alloys

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

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#### **English Version**

# Unfired pressure vessels - Part 10: Additional requirements for pressure vessels of nickel and nickel alloys

Récipients sous pression non soumis à la flamme -Partie 10 : Exigences complémentaires pour les récipients sous pression en nickel et alliages de nickel Unbefeuerte Druckbehälter - Teil 10: Zusätzliche Anforderungen an Druckbehälter aus Nickel und Nickellegierungen

This European Standard was approved by CEN on 10 October 2015.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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## **European foreword**

This document (EN 13445-10:2015) has been prepared by Technical Committee CEN/TC 54 "Unfired pressure vessels", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2016, and conflicting national standards shall be withdrawn at the latest by June 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

### 1 Scope

This Part 10 of this European Standard specifies requirements for unfired pressure vessels and their parts made of nickel and nickel alloys (see 3.1) in addition to the general requirements for unfired pressure vessels under EN 13445-1:2014, EN 13445-2:2014, EN 13445-3:2014, EN 13445-4:2014 and EN 13445-5:2014.

NOTE Cast materials are not included in this version. Details regarding cast materials will be subject to an amendment to or a revision of this European Standard.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 764-5:2014, Pressure equipment — Part 5: Inspection documentation of metallic materials and compliance with the material specification

EN 10204:2004, Metallic products — Types of inspection documents

EN 13445-1:2014, Unfired pressure vessels — Part 1: General

EN 13445-2:2014, Unfired pressure vessels — Part 2: Materials

EN 13445-3:2014, Unfired pressure vessels — Part 3: Design

EN 13445-4:2014, Unfired pressure vessels — Part 4: Fabrication

EN 13445-5:2014, Unfired pressure vessels — Part 5: Inspection and testing

EN ISO 9606-4:1999, Approval testing of welders — Fusion welding — Part 4: Nickel and nickel alloys (ISO 9606-4:1999)

EN ISO 14732, Welding personnel — Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials (ISO 14732:2013)

CEN ISO/TR 15608:2013, Welding — Guidelines for a metallic materials grouping system (ISO/TR 15608:2013)

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