

<b>STN</b>	<b>Sklené a porcelánové smalty. Technologické zariadenia na smaltovanie. Časť 4: Kvalitatívne požiadavky na smaltované oceľové rúry s prírubami a oceľové tvarovky s prírubami (ISO 28721-4: 2015).</b>	<b>STN EN ISO 28721-4</b>  94 5066
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Vitreous and porcelain enamels - Glass-lined apparatus for process plants - Part 4: Quality requirements for glass-lined flanged steel pipes and flanged steel fittings (ISO 28721-4:2015)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 04/16

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Oznámením tejto normy sa ruší  
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Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

EUROPEAN STANDARD

**EN ISO 28721-4**

NORME EUROPÉENNE

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November 2015

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Supersedes EN ISO 28721-4:2012

English Version

Vitreous and porcelain enamels - Glass-lined apparatus for  
process plants - Part 4: Quality requirements for glass-  
lined flanged steel pipes and flanged steel fittings (ISO  
28721-4:2015)

Émaux vitrifiés - Appareils émaillés pour les  
installations industrielles - Partie 4: Exigences de  
qualité pour les tubes et raccords à brides en acier  
émaillé (ISO 28721-4:2015)

Emails und Emailierungen - Emailierte Apparate für  
verfahrenstechnische Anlagen - Teil 4:  
Qualitätsanforderungen an Flansch-Rohre und  
Flansch-Formstücke aus Stahl mit Emailierung (ISO  
28721-4:2015)

This European Standard was approved by CEN on 1 November 2015.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
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**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## European foreword

This document (EN ISO 28721-4:2015) has been prepared by Technical Committee ISO/TC 107 "Metallic and other inorganic coatings" in collaboration with Technical Committee CEN/TC 262 "Metallic and other inorganic coatings" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2016, and conflicting national standards shall be withdrawn at the latest by May 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

### Endorsement notice

The text of ISO 28721-4:2015 has been approved by CEN as EN ISO 28721-4:2015 without any modification.

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**Vitreous and porcelain enamels —  
Glass-lined apparatus for process  
plants —**

Part 4:  
**Quality requirements for glass-lined  
flanged steel pipes and flanged steel  
fittings**

*Émaux vitrifiés — Appareils émaillés pour les installations  
industrielles —*

*Partie 4: Exigences de qualité pour les tubes et raccords à brides en  
acier émaillé*





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ISO copyright office  
Ch. de Blandonnet 8 • CP 401  
CH-1214 Vernier, Geneva, Switzerland  
Tel. +41 22 749 01 11  
Fax +41 22 749 09 47  
copyright@iso.org  
www.iso.org

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 107, *Metallic and other inorganic coatings*.

This second edition cancels and replaces the first edition (ISO 28721-4:2010), which has been technically revised.

ISO 28721 consists of the following parts, under the general title *Vitreous and porcelain enamels — Glass-lined apparatus for process plants*:

- *Part 1: Quality requirements for apparatus, components, appliances and accessories*
- *Part 2: Designation and specification of resistance to chemical attack and thermal shock*
- *Part 3: Thermal shock resistance*
- *Part 4: Quality requirements for glass-lined flanged steel pipes and flanged steel fittings*
- *Part 5: Presentation and characterization of defects*



# Vitreous and porcelain enamels — Glass-lined apparatus for process plants —

## Part 4: Quality requirements for glass-lined flanged steel pipes and flanged steel fittings

**WARNING** — This part of ISO 28721 calls for the use of substances and/or procedures that may be injurious to health if adequate safety measures are not taken. This part of ISO 28721 does not address any health hazards, safety or environmental matters associated with its use. It is the responsibility of the user of this part of ISO 28721 to establish appropriate health, safety and environmentally acceptable practices and take suitable actions for any national and international regulations. Compliance with this part of ISO 28721 does not in itself confer immunity from legal obligations.

### 1 Scope

This part of ISO 28721 specifies the quality requirements for glass-lined flanged steel pipes and flanged steel fittings used for process plants.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2746, *Vitreous and porcelain enamels — High voltage test*

ISO 5817, *Welding — Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) — Quality levels for imperfections*

ISO 8501-1, *Preparation of steel substrates before application of paints and related products — Visual assessment of surface cleanliness — Part 1: Rust grades and preparation grades of uncoated steel substrates and of steel substrates after overall removal of previous coatings*

ISO 12944-5, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 5: Protective paint systems*

ISO 28706-2, *Vitreous and porcelain enamels — Determination of resistance to chemical corrosion — Part 2: Determination of resistance to chemical corrosion by boiling acids, boiling neutral liquids and/or their vapours*

ISO 28706-4, *Vitreous and porcelain enamels — Determination of resistance to chemical corrosion — Part 4: Determination of resistance to chemical corrosion by alkaline liquids using a cylindrical vessel*

ISO 28706-5, *Vitreous and porcelain enamels — Determination of resistance to chemical corrosion — Part 5: Determination of resistance to chemical corrosion in closed systems*

EN 1708-1, *Welding — Basic welded joint details in steel — Part 1: Pressurized components*

EN 10204, *Metallic products — Types of inspection documents*

EN 13480-2, *Metallic industrial piping — Part 2: Materials*

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EN 13480-3:2002, *Metallic industrial piping — Part 3: Design and calculation*

EN 15826, *Vitreous and porcelain enamels — Terminology*

DIN 2873, *Flanged fitting pipes and flanged steel glass lined — PN 10 and PN 25*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**