

Pyrotechnické výrobky. Zábavná pyrotechnika kategórií F1, F2 a F3. Časť 5: Požiadavky na konštrukciu a vlastnosti.

STN EN 15947-5

66 8301

Pyrotechnic articles - Fireworks, Categories F1, F2, and F3 - Part 5: Requirements for construction and performance

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 06/16

Obsahuje: EN 15947-5:2015

Oznámením tejto normy sa ruší STN EN 15947-5 (66 8301) z mája 2011

#### 123014

# EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 15947-5

December 2015

ICS 71.100.30

Supersedes EN 15947-5:2010

#### **English Version**

# Pyrotechnic articles - Fireworks, Categories F1, F2, and F3 - Part 5: Requirements for construction and performance

Articles pyrotechniques - Artifices de divertissement, Catégories F1, F2, et F3 - Partie 5 : Exigences de construction et de performances Pyrotechnische Gegenstände - Feuerwerkskörper, Kategorien F1, F2 und F3 - Teil 5: Anforderungen an Konstruktion und Funktion

This European Standard was approved by CEN on 26 September 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

### **Contents**

Page

European foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Construction	6
4.1	Construction materials (type test and batch test)	
4.1.1	General requirements	6
4.1.2	Specific requirements	6
4.2	Length of handle (type test and batch test)	7
4.3	Permitted elements in batteries, batteries requiring external support, combinations	
	and combinations requiring external support (type test and batch test)	
4.4	Dimensions for mini rockets (type test and batch test)	
4.5	Specific requirements for compound firework (type and batch test)	
5	Pyrotechnic composition (type test)	9
6	Means of ignition	
6.1	Permitted means of ignition (type test and batch test)	11
6.2	Protection of initial fuse (type test and batch test)	
6.3	Attachment of means of ignition (type test and batch test)	
6.4	Fuse requirements (type test and batch test)	14
6.4.1	General requirements	
6.4.2	Specific requirements	. 14
7	Performance	. 14
7.1	Properties to be checked before functioning tests	
7.1.1	Loose pyrotechnic composition after mechanical conditioning (type test)	
7.1.2	Integrity (type test and batch test)	
7.1.3	Stabilization of flight (type test and batch test)	
7.1.4	Other requirements (type test)	
7.2	Properties to be checked during functioning tests (type test and batch test)	
7.2.1	Principal effects	
7.2.2	Functioning	
7.2.3	Angle of ascent or flight	
7.2.4	Motion	
7.2.5	Stability during functioning	
7.2.6	Height of explosion	
7.2.7 7.2.8	Sound pressure level  Explosions and other failures	
7.2.6 7.2.9	Burning or incandescent matter	
	Extinguishing of flames	
	Projected debris	
	Burning rate of pyrotechnic composition	
	Pull-string or -strip	
7.3	Properties to be checked after functioning tests (type test and batch test)	

Droop	20
Plastics body	
Rocket motor	20
Integrity after functioning	21
Primary pack or selection pack (type test and batch test)	21
Type testing	21
General	21
Number of items to be tested	
Number of primary packs to be examined	23
Test report	23
Batch testing	23
General	23
Sampling plans	23
Unit of product	24
Nonconformities	24
Test report	25
Acceptance or rejection of a batch	26
Nonconforming units	26
Critical nonconforming units	26
Major nonconforming units	26
Minor nonconforming units	26
Fireworks supplied in primary packs or selection packs	26
ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2013/29/EU on the harmonization of the laws of the Member States relating to the making available on the market of pyrotechnic	
articles	27
graphy	29
	Rocket motor

#### **European foreword**

This document (EN 15947-5:2015) has been prepared by Technical Committee CEN/TC 212 "Pyrotechnic articles", the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2016, and conflicting national standards shall be withdrawn at the latest by June 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15947-5:2010.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

Directive 2007/23/EC on the placing on the market of pyrotechnic articles is repealed with effect from 1 July 2015 and replaced by Directive 2013/29/EU on the harmonization of the laws of the Member States relating to the making available on the market of pyrotechnic articles. However, by way of derogation from this, point 4 of Annex I to Directive 2007/23/EC was repealed by Directive 2013/29/EU with effect from 4 July 2013 and the new ESR 4 (a), 4 (b) and 4 (c) of Directive 2013/29/EU are already in force and applicable since 4th July 2013.

This European Standard is one of the series of standards as listed below:

- EN 15947-1, Pyrotechnic articles Fireworks, Categories F1, F2 and F3 Part 1: Terminology;
- EN 15947-2, Pyrotechnic articles Fireworks, Categories F1, F2 and F3 Part 2: Categories and types of firework;
- EN 15947-3, Pyrotechnic articles Fireworks, Categories F1, F2 and F3 Part 3: Minimum labelling requirements;
- EN 15947-4, Pyrotechnic articles Fireworks, Categories F1, F2 and F3 Part 4: Test methods;
- EN 15947-5, Pyrotechnic articles Fireworks, Categories F1, F2 and F3 Part 5: Requirements for construction and performance.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

#### 1 Scope

This European Standard specifies requirements for construction, performance and primary or selection packaging of fireworks. It is applicable to fireworks in categories F1, F2 and F3 according to EN 15947-2:2015.

This European Standard does not apply for articles containing detonative explosives except for black powder or flash composition.

This European Standard does not apply for articles containing pyrotechnic composition that includes any of the following substances:

- arsenic or arsenic compounds;
- hexachlorobenzene;
- mixtures containing a mass fraction of chlorates greater than 80 %;
- mixtures of chlorates with metals;
- mixtures of chlorates with red phosphorus (except when used in Christmas crackers, party poppers or snaps);
- mixtures of chlorates with potassium hexacyanoferrate(II);
- mixtures of chlorates with sulfur (these mixtures are allowed for friction heads only);
- mixtures of chlorates with sulfides;
- lead or lead compounds;
- mercury compounds;
- white phosphorus;
- picrates or picric acid;
- potassium chlorate with a mass fraction of bromates greater than 0,15 %;
- sulfur with an acidity, expressed in mass fraction of sulphuric acid, greater than 0,002 %;
- zirconium with a particle size of less than 40  $\mu$ m.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 15947-1:2015, Pyrotechnic articles — Fireworks, Categories F1, F2 and F3 — Part 1: Terminology

EN 15947-2:2015, Pyrotechnic articles — Fireworks, Categories F1, F2 and F3 — Part 2: Categories and types of firework

#### EN 15947-5:2015 (E)

EN 15947-3:2015, Pyrotechnic articles — Fireworks, Categories F1, F2 and F3 — Part 3: Minimum labelling requirements

EN 15947-4:2015, Pyrotechnic articles — Fireworks, Categories F1, F2 and F3 — Part 4: Test Methods

EN 16265:2015, Pyrotechnic articles — Other pyrotechnic articles — Ignition devices

ISO 2859-1, Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection

## koniec náhľadu – text ďalej pokračuje v platenej verzii STN