

Railway applications - Current collection systems - Pantographs, testing methods for contact strips

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/16

Obsahuje: EN 50405:2015

Oznámením tejto normy sa od 16.11.2018 ruší STN EN 50405 (36 2316) z februára 2007



EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 50405

December 2015

ICS 29.280

Supersedes EN 50405:2006

English Version

Railway applications - Current collection systems - Pantographs, testing methods for contact strips

Applications ferroviaires - Systèmes de captage de courant - Méthodes d'essais des bandes de frottement des pantographes

Bahnanwendungen - Stromabnahmesysteme -Stromabnehmer für Oberleitungsfahrzeuge, Prüfverfahren für Schleifstücke

This European Standard was approved by CENELEC on 2015-11-16. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

| Cont | t ent P | 'age |
|----------|--|------|
| Euro | pean foreword | 5 |
| Intro | duction | 6 |
| 1 : | Scope | 7 |
| 2 | Normative references | 7 |
| 3 | Terms and definitions | 7 |
| 3.1 | General | 7 |
| 3.2 | Contact strip material | |
| 3.3 | Contact strip construction | |
| | Symbols and abbreviations | |
| 5 | Requirements for data sheets | 10 |
| 5.1 | Data sheet and design drawing | 10 |
| 5.2 | Contact strip material | |
| 5.3 | Contact strip characteristics | |
| 6 | Test categories and environmental conditions | 11 |
| 6.1 | General | 11 |
| 6.2 | Type tests | |
| 6.3 | Routine tests | |
| 6.4 | Environment | |
| 6.5 | Ambient air temperature | |
| 6.6 | Test sequence | |
| | Test procedures | 16 |
| 7.1 | Tests for the temperature characteristic of the contact strip under current loading | 16 |
| 7.1.1 | General | |
| 7.1.2 | Test method – To determine the temperature characteristic of the contact strip under current loading | |
| 7.2 | Test for deflection and extension of the carbon contact strip under extremes of | |
| | Derature | |
| | General Test method - High temperature test | |
| | Test method - Low temperature test | |
| 7.3 | Test for flexural characteristic of the contact strip | |
| | General | |
| | Test method | |
| 7.3.3 | Test acceptance criteria | 19 |
| 7.4 | Test for shear strength of the contact strip | 19 |
| 7 4 1 | General | 10 |

| 7.4.2 | Test method - Test at ambient temperature | 20 |
|--------|---|-------|
| 7.4.3 | Test method - Test at specified temperature | 22 |
| 7.5 | Test of auto-drop detection sensor integral with contact strips | 22 |
| 7.5.1 | General | 22 |
| 7.5.2 | Test method - Sealing integrity | 22 |
| 7.5.3 | Test method - Sealing integrity temperature test | 23 |
| 7.5.4 | Test method – Air flow continuity | 24 |
| 7.5.5 | Test method - Impact function of the auto-drop detection sensor | 24 |
| 7.6 | Test of mechanical fatigue resistance of the contact strip | 26 |
| 7.6.1 | General | 26 |
| 7.6.2 | Test method | 26 |
| 7.7 | Test of the electrical resistance of the contact strip | 27 |
| 7.7.1 | General | 27 |
| 7.7.2 | Test method | 27 |
| 7.8 | Test of the metal content for metal impregnated (metalized) contact strips | 28 |
| 7.8.1 | General | 28 |
| 7.8.2 | Method 1: Weighing a part before and after the impregnation | 28 |
| 7.8.3 | Method 2: Determination of the apparent density of the material before and after the impregna | atior |
| | | 29 |
| 7.9 | Test of the coefficient of friction | 29 |
| | General | |
| 7.9.2 | Test method | 29 |
| 7.10 | Optional test of the impact resistance of the Carbon material | 30 |
| | 1 General | |
| 7.10.2 | 2Test method | 30 |
| 7.11 | Test of the thermal fatigue properties of the contact strip | 30 |
| 7.11. | 1General | 30 |
| 7.11. | 2Test method - Thermal fatigue test | 30 |
| | ex A (informative) Parameters to be specified by the customer and graphical representation stomer specified values for pantograph automatic dropping device operation | |
| A.1 F | Parameters to be specified by the customer | 32 |
| | Graphical representation of customer specified values for pantograph automatic dropping operation | _ |
| Anne | ex B (normative) Current loading test apparatus | 34 |
| B.1 (| Current loading test apparatus – copper test electrode | 34 |
| B.2 (| Current loading test apparatus | 35 |
| | ex ZZ (informative) Correspondence between this European Standard and the Essential irements of EU Directive 2008/57/EC | 36 |
| Biblio | ography | 37 |

EN 50405:2015 (E)

Figures Figure 1 — High temperatu

| Figure 1 — High temperature test apparatus | 17 |
|---|----|
| Figure 2 — Flexural characteristics test apparatus | 19 |
| Figure 3 — Shear test sample preparation | 20 |
| Figure 4 — Shear test fixture example | 21 |
| Figure 5 — Shear test apparatus example | 21 |
| Figure 6 — Impact test device example | 25 |
| Figure 7 — Air supply and monitoring apparatus example | 26 |
| Figure 8 — Electrical resistance test apparatus example | 28 |
| Figure A.1 — Graphical representation of customer specified values for pantograph automatic dropping device operation | 33 |
| Figure B.1 — Current loading test apparatus – copper test electrode | 34 |
| Figure B.2 — Current loading test apparatus | 35 |
| Tables | |
| Table 1 — Schedule of tests | 13 |
| Table 2 — Sequence of tests | 15 |
| Table 3 — Test current | 16 |

European foreword

This document (EN 50405:2015) has been prepared by CLC/SC 9XB "Electromechanical material on board of rolling stock".

The following dates are fixed:

| • | latest date by which this document has | (dop) | 2016-11-16 |
|---|--|-------|------------|
| | to be implemented at national level by | | |
| | publication of an identical national | | |
| | standard or by endorsement | | |

 latest date by which the national standards conflicting with this document have to be withdrawn

This document supersedes EN 50405:2006.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directive(s) see informative Annex ZZ, which is an integral part of this document.

Introduction

This European Standard defines testing methods for pantograph contact strips, but excludes wear tests, and tests using a particular pantograph.

In this issue of the standard, additional clauses have been included to address the European Rail Agency (ERA) request for standard (IU-RFS-024 of 3rd July 2009) which requested that this standard specifies the assessment methods for contact strips of different materials as specified in the High Speed and Conventional Rail Locomotives and Passenger rolling-stock technical specifications for interoperability (LOC and PAS TSIs). A method for determining the metal content for metal impregnated (metalized) contact strips (7.8) has been added in this issue of the standard. Tests for the coefficient of friction (7.9) and impact resistance of the carbon material (7.10) have also been included in this revision.

The Locomotives and Passenger rolling-stock technical specification for interoperability (COMMISSION REGULATION (EU) No 1302/2014 of 18 November 2014) (LOC and PAS TSI) chapter 4.2.8.2.9.4.2 states:

4.2.8.2.9.4.2 Contact strip material

- (1) Material used for the contact strips shall be mechanically and electrically compatible with the contact wire material (as specified in Clause 4.2.14 of the ENE TSI, in order to ensure proper current collection and to avoid excessive abrasion of the surface of the contact wires, thereby minimising wear of both contact wires and contact strips.
- (2) Plain carbon or impregnated carbon with additive material shall be permitted.
 - Where a metallic additive material is used, the metallic content of the carbon contact strips shall be copper or copper alloy and shall not exceed a content of 35 % by weight where used on AC lines and of 40 % where used on DC lines.
 - Pantographs assessed against this TSI shall be fitted with contact strips of a material mentioned above.
- (3) Additionally, contact strips of other material or higher percentage of metallic contents or impregnated carbon with cladded copper are allowed (if permitted in the infrastructure register) provided that:
 - they are referenced in recognised standards, with mention of restrictions if any, or
 - they have been subject to a test of suitability for use (see 6.1.3.8).

Evidence from the UIC project "COSTRIM" testing of a sample of carbon contact strips has shown the difficulty of defining a cross-industry wear test. This could be the subject of a new requirement following further analysis of the COSTRIM results for a future revision of this standard. (These values were determined as a result of the tests undertaken under the COSTRIM project, and are the limit of the tests carried out, rather than an absolute limit.)

Although not currently applicable to contact strips for railway applications, it should be noted that certain materials listed in the EU Directive on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment 2011/65/EU are prohibited from use in certain applications

1 Scope

This European Standard specifies testing methods to establish the basic characteristics of newly manufactured pantograph contact strips. Not all tests may be relevant to some designs of contact strips. This standard does not define tests for pure metallic contact strips.

This European Standard excludes wear tests, and tests using a particular pantograph. Additional supplementary tests, out of the scope of this standard, may be necessary to determine suitability for a particular application and are by prior agreement between customer and manufacturer.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 148-1:2010, Metallic materials — Charpy pendulum impact test — Part 1: Test method (ISO 148-1:2009)

EN ISO 179-1:2010, Plastics — Determination of Charpy impact properties — Part 1: Non-instrumented impact test (ISO 179-1:2010)

EN ISO 180:2000, Plastics — Determination of Izod impact strength (ISO 180:2000)

IEC 60413:1972, Test procedures for determining physical properties of brush materials for electrical machines

IEC 60773:1983, Test methods and apparatus for measurement of the operational characteristics of brushes

koniec náhľadu – text ďalej pokračuje v platenej verzii STN