

Očná optika. Jednostranne leštené polotovary okuliarových šošoviek. Časť 1: Špecifikácie polotovarov jednoohniskových a viacohniskových šošoviek (ISO 10322-1: 2016).

STN EN ISO 10322-1

19 5104

Ophthalmic optics - Semi-finished spectacle lens blanks - Part 1: Specifications for single-vision and multifocal lens blanks (ISO 10322-1:2016)

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/16

Obsahuje: EN ISO 10322-1:2016, ISO 10322-1:2016

Oznámením tejto normy sa od 30.09.2016 ruší STN EN ISO 10322-1 (19 5104) z júla 2006

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN ISO 10322-1

March 2016

ICS 11.040.70

Supersedes EN ISO 10322-1:2006

English Version

Ophthalmic optics - Semi-finished spectacle lens blanks - Part 1: Specifications for single-vision and multifocal lens blanks (ISO 10322-1:2016)

Optique ophtalmique - Verres de lunettes semi-finis -Partie 1: Spécifications pour les verres unifocaux et multifocaux (ISO 10322-1:2016) Augenoptik Einseitig fertige Brillenglasblanks - Teil 1: Anforderungen an Ein- und Mehrstärken-Brillenglasblanks (ISO 10322-1:2016)

This European Standard was approved by CEN on 26 December 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

EN ISO 10322-1:2016 (E)

Contents	Page
European foreword	3

European foreword

This document (EN ISO 10322-1:2016) has been prepared by Technical Committee ISO/TC 172 "Optics and photonics" in collaboration with Technical Committee CEN/TC 170 "Ophthalmic optics" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2016, and conflicting national standards shall be withdrawn at the latest by September 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 10322-1:2006.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 10322-1:2016 has been approved by CEN as EN ISO 10322-1:2016 without any modification.

INTERNATIONAL STANDARD

ISO 10322-1

Fourth edition 2016-03-01

Ophthalmic optics — Semi-finished spectacle lens blanks —

Part 1:

Specifications for single-vision and multifocal lens blanks

Optique ophtalmique — Verres de lunettes semi-finis — Partie 1: Spécifications pour les verres unifocaux et multifocaux



ISO 10322-1:2016(E)



COPYRIGHT PROTECTED DOCUMENT

© ISO 2016, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office Ch. de Blandonnet 8 • CP 401 CH-1214 Vernier, Geneva, Switzerland Tel. +41 22 749 01 11 Fax +41 22 749 09 47 copyright@iso.org www.iso.org

Contents			Page		
Forew	ord		iv		
Introd	luction		v		
1					
	-				
2	Norm	rmative references			
3	Terms	s and definitions	1		
4	Classi	fication	1		
5	Requirements		1		
	5.1	General			
	5.2	Optical requirements for the finished surface			
		5.2.1 General			
		5.2.2 Tolerances on the surface power of single-vision and multifocal lens blanks	2		
		5.2.3 Uniformity of the surface power of lens blanks with nominally			
		spherical surfaces	2		
		5.2.4 Tolerances on the intended surface cylindrical power	2		
		5.2.5 Tolerances on the surface addition power for multifocal lens blanks			
	5.3	Geometrical tolerances			
		5.3.1 Tolerances on the size			
		5.3.2 Tolerances on thickness			
		5.3.3 Segment tolerances for multifocal lens blanks			
6		nethods			
	6.1	General			
	6.2	Determination of surface power			
	6.3	Addition power measurement			
		6.3.1 General			
	<i>C</i> 1	6.3.2 Measurement			
	6.4 6.5	Segment dimensions and position measurement method Inspection method for material and surface quality	5		
_					
7		ng and identification			
	7.1	Marking			
	7.2	Identification required on the package			
	7.3	Information to be made available			
8	Refere	ence to this part of ISO 10322	7		
Annex	A (info	ormative) Material and surface quality	8		
Annex		ormative) Conversion of surface power tolerances from the refractive index of ns blank to that of an instrument's fixed reference	9		
Annex	C (nor	mative) Addition power measurement by transmission	10		

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 172, *Optics and photonics*, Subcommittee SC 7, *Ophthalmic optics and instruments*.

This fourth edition cancels and replaces the third edition (ISO 10322-1:2006), which has been technically revised.

ISO 10322 consists of the following parts, under the general title *Ophthalmic optics — Semi-finished spectacle lens blanks*:

- Part 1: Specifications for single-vision and multifocal lens blanks
- Part 2: Specifications for progressive-power and degressive-power lens blanks

Introduction

Compared with previous editions, this part of ISO 10322 now applies to all types of semi-finished single-vision and multifocal lens blanks.

Ophthalmic optics — Semi-finished spectacle lens blanks —

Part 1:

Specifications for single-vision and multifocal lens blanks

1 Scope

This part of ISO 10322 specifies requirements for the optical and geometrical properties of all semi-finished single-vision and multifocal spectacle lens blanks.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7944, Optics and optical instruments — Reference wavelengths

ISO 8598-1, Optics and optical instruments — Focimeters — Part 1: General purpose instruments

ISO 13666, Ophthalmic optics — Spectacle lenses — Vocabulary

koniec náhľadu – text ďalej pokračuje v platenej verzii STN