

<b>STN</b>	<b>Hliník a zliatiny hliníka. Tyče a rúry ťahané za studena. Časť 1: Technické podmienky kontroly a dodávania.</b>	<b>STN EN 754-1</b>  42 7512
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Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 1: Technical conditions for inspection and delivery

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/16

Obsahuje: EN 754-1:2016

Oznámením tejto normy sa ruší  
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Úrad pre normalizáciu, metrológiu a skúšobníctvo SR, 2016  
Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

EUROPEAN STANDARD

**EN 754-1**

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2016

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Supersedes EN 754-1:2008

English Version

## Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 1: Technical conditions for inspection and delivery

Aluminium et alliages d'aluminium - Barres et tubes  
étirés - Partie 1: Conditions techniques de contrôle et  
de livraison

Aluminium und Aluminiumlegierungen - Gezogene  
Stangen und Rohre - Teil 1: Technische  
Lieferbedingungen

This European Standard was approved by CEN on 10 January 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## European foreword

This document (EN 754-1:2016) has been prepared by Technical Committee CEN/TC 132 "Aluminium and aluminium alloys", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2016, and conflicting national standards shall be withdrawn at the latest by September 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 754-1:2008.

Within its programme of work, Technical committee CEN/TC 132 entrusted CEN/TC 132/WG 5 "Extruded and drawn products" to revise EN 754-1:2008.

The following technical modifications have been introduced during the revision:

- In the Normative references clause, EN 10002-1 was replaced by EN ISO 6892-1.

EN 754, *Aluminium and aluminium alloys — Cold drawn rod/bar and tube* comprises the following parts:

- *Part 1: Technical conditions for inspection and delivery*
- *Part 2: Mechanical properties*
- *Part 3: Round bars, tolerances on dimensions and form*
- *Part 4: Square bars, tolerances on dimensions and form*
- *Part 5: Rectangular bars, tolerances on dimensions and form*
- *Part 6: Hexagonal bars, tolerances on dimensions and form*
- *Part 7: Seamless tubes, tolerances on dimensions and form*
- *Part 8: Porthole tubes, tolerances on dimensions and form*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This European Standard specifies the technical conditions for inspection and delivery of aluminium and aluminium alloy cold drawn rod/bar and tube for general engineering applications.

This document applies to products which are extruded and then cold drawn.

This document does not apply to:

- forging stock (EN 603),
- products delivered in coils (EN 13958),
- coiled tubes cut to length (EN 13958).

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 515, *Aluminium and aluminium alloys — Wrought products — Temper designations*

EN 573-3, *Aluminium and aluminium alloys — Chemical composition and form of wrought products — Part 3: Chemical composition and form of products*

EN 754-2, *Aluminium and aluminium alloys — Cold drawn rod/bar and tube — Part 2: Mechanical properties*

EN 754-3, *Aluminium and aluminium alloys — Cold drawn rod/bar and tube — Part 3: Round bars, tolerances on dimensions and form*

EN 754-4, *Aluminium and aluminium alloys — Cold drawn rod/bar and tube — Part 4: Square bars, tolerances on dimensions and form*

EN 754-5, *Aluminium and aluminium alloys — Cold drawn rod/bar and tube — Part 5: Rectangular bars, tolerances on dimensions and form*

EN 754-6, *Aluminium and aluminium alloys — Cold drawn rod/bar and tube — Part 6: Hexagonal bars, tolerances on dimensions and form*

EN 754-7, *Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 7: Seamless tubes, tolerances on dimensions and form*

EN 754-8, *Aluminium and aluminium alloys — Cold drawn rod/bar and tube — Part 8: Porthole tubes, tolerances on dimensions and form*

EN 2004-1, *Aerospace series — Test methods for aluminium and aluminium alloy products — Part 1: Determination of electrical conductivity of wrought aluminium alloys*

EN 10204, *Metallic products — Types of inspection documents*

EN 12258-1:2012, *Aluminium and aluminium alloys — Terms and definitions — Part 1: General terms*

EN 14242, *Aluminium and aluminium alloys — Chemical analysis — Inductively coupled plasma optical emission spectral analysis*

EN 14361, *Aluminium and aluminium alloys — Chemical analysis — Sampling from metal melts*

EN ISO 6506-1, *Metallic materials — Brinell hardness test — Part 1: Test method (ISO 6506-1)*

EN ISO 6892-1, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature (ISO 6892-1)*

ISO 9591, *Corrosion of aluminium alloys — Determination of resistance to stress corrosion cracking*

ASTM G47, *Standard Test Method for Determining Susceptibility to Stress-Corrosion Cracking of 2XXX and 7XXX Aluminium Alloy Products*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**