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## Bituminous mixtures - Material specifications - Part 2: Asphalt Concrete for Very Thin Layers (BBTM)

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

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NORME EUROPÉENNE  
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**EN 13108-2**

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English Version

**Bituminous mixtures - Material specifications - Part 2:  
Asphalt Concrete for Very Thin Layers (BBTM)**

Mélanges bitumineux - Spécifications pour le matériau  
- Partie 2: Bétons bitumineux très minces (BBTM)

Asphaltmischgut - Mischgutanforderungen - Teil 2:  
Asphaltbeton für sehr dünne Schichten (BBTM)

This European Standard was approved by CEN on 27 February 2016.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## European foreword

This document (EN 13108-2:2016) has been prepared by Technical Committee CEN/TC 227 “Road materials”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2016, and conflicting national standards shall be withdrawn at the latest by March 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13108-2:2006.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of Regulation (EU) No 305/2011 for construction products (CPR).

For relationship with Regulation (EU) No 305/2011 see informative Annex ZA which is an integral part of this European Standard.

Compared with EN 13108-2:2006, the following changes have been made:

- a) general, empirical and fundamental approaches are not used separately anymore and the properties have been merged into one list with different properties;
- b) new properties introduced (low temperature properties, friction after polishing);
- c) additional optional sieves for the characterization of the grading;
- d) for several properties additional categories are introduced;
- e) possibility to define specific conditions in documents related to the application of the product;
- f) CPR reference and new Annex ZA according to CPR rules.

This European Standard is one of a series as listed below:

- EN 13108-1, *Bituminous mixtures — Material specifications — Part 1: Asphalt Concrete*
- EN 13108-2, *Bituminous mixtures — Material specifications — Part 2: Asphalt Concrete for Very Thin Layers (BBTM)*
- EN 13108-3, *Bituminous mixtures — Material specifications — Part 3: Soft Asphalt*
- EN 13108-4, *Bituminous mixtures — Material specifications — Part 4: Hot Rolled Asphalt*
- EN 13108-5, *Bituminous mixtures — Material specifications — Part 5: Stone Mastic Asphalt*
- EN 13108-6, *Bituminous mixtures — Material specifications — Part 6: Mastic Asphalt*
- EN 13108-7, *Bituminous mixtures — Material specifications — Part 7: Porous Asphalt*

- EN 13108-8, *Bituminous mixtures — Material specifications — Part 8: Reclaimed Asphalt*
- EN 13108-9, *Bituminous mixtures — Material specifications — Part 9: Asphalt for Ultra-Thin Layer (AUTL)*
- EN 13108-20, *Bituminous mixtures — Material specifications — Part 20: Type Testing*
- EN 13108-21, *Bituminous mixtures — Material specifications — Part 21: Factory Production Control*

Annex A (normative) details the calculation of the penetration or the softening point in mixtures containing reclaimed asphalt from the penetrations or softening points of the added binder and the recovered binder from the reclaimed asphalt.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Introduction

The aim of this European Standard is to enable specification of Asphalt Concrete for Very Thin Layers mixtures on a performance basis. In general, however, there are currently more empirical tests available to describe the mixtures. Depending on the experience with the combination of requirements in this European Standard more or less degrees of freedom for the producer may be given.

This European Standard covers a large variety of materials for different applications, traffic and climate conditions. EN 13108-2 gives properties and listings of possible categories. It has to accommodate the road industry for all of Europe. For this reason the menu approach for properties has been chosen. The tables represent categories that are required all over Europe. For this reason numerical values in tables do not always obey statistical rules. Based on conditions of use specific properties and categories may be defined in documents related to the application of the product. The categories defined in those documents need to take into account the reproducibility of the test when this is given in the appropriate test method.

Care should be taken to only select those tests which are relevant to the application of the asphalt and the use of the pavement and to avoid a combination of potentially conflicting requirements.

## 1 Scope

This European Standard specifies requirements for mixtures of the mix group Asphalt Concrete for Very Thin Layers for use on roads, airfields and other trafficked areas. Asphalt Concrete for Very Thin Layers is a bituminous material, of which the composition and the grading of the aggregate is selected for application of the material in very thin layers with a thickness of 20 mm to 30 mm. Mixtures utilizing bitumen emulsion and bituminous materials based on *in situ* recycling are not covered by this standard.

Asphalt Concrete for Very Thin Layers is used for surface courses.

This European Standard includes requirements for the selection of the constituent materials. It is designed to be read in conjunction with EN 13108-20 and EN 13108-21.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1097-6:2013, *Tests for mechanical and physical properties of aggregates — Part 6: Determination of particle density and water absorption*

EN 1426, *Bitumen and bituminous binders — Determination of needle penetration*

EN 1427, *Bitumen and bituminous binders — Determination of the softening point — Ring and Ball method*

EN 12591, *Bitumen and bituminous binders — Specifications for paving grade bitumens*

EN 12697-3, *Bituminous mixtures — Test methods for hot mix asphalt — Part 3: Bitumen recovery: Rotary evaporator*

EN 12697-4, *Bituminous mixtures — Test methods — Part 4: Bitumen recovery: Fractionating column*

EN 12697-8, *Bituminous mixtures — Test methods for hot mix asphalt — Part 8: Determination of void characteristics of bituminous specimens*

EN 12697-12, *Bituminous mixtures — Test methods for hot mix asphalt — Part 12: Determination of the water sensitivity of bituminous specimens*

EN 12697-13, *Bituminous mixtures — Test methods for hot mix asphalt — Part 13: Temperature measurement*

EN 12697-16, *Bituminous mixtures — Test methods for hot mix asphalt — Part 16: Abrasion by studded tyres*

EN 12697-22, *Bituminous mixtures — Test methods for hot mix asphalt — Part 22: Wheel tracking*

EN 12697-30, *Bituminous mixtures — Test methods for hot mix asphalt — Part 30: Specimen preparation by impact compactor*

EN 12697-31, *Bituminous mixtures — Test methods for hot mix asphalt — Part 31: Specimen preparation by gyratory compactor*



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EN 12697-32, *Bituminous mixtures — Test methods for hot mix asphalt — Part 32: Laboratory compaction of bituminous mixtures by vibratory compactor*

EN 12697-41, *Bituminous mixtures — Test methods for hot mix asphalt — Part 41: Resistance to de-icing fluids*

EN 12697-43, *Bituminous mixtures — Test methods for hot mix asphalt — Part 43: Resistance to fuel*

EN 12697-46, *Bituminous mixtures — Test methods for hot mix asphalt — Part 46: Low temperature cracking and properties by uniaxial tension tests*

EN 12697-49, *Bituminous mixtures — Test methods for hot mix asphalt — Part 49: Determination of friction after polishing*

EN 13043, *Aggregates for bituminous mixtures and surface treatments for roads, airfields and other trafficked areas*

EN 13108-4:2016, *Bituminous mixtures — Material specifications — Part 4: Hot Rolled Asphalt*

EN 13108-8, *Bituminous mixtures — Material specifications — Part 8: Reclaimed asphalt*

EN 13108-20:2016, *Bituminous mixtures — Material specifications — Part 20: Type Testing*

EN 13108-21, *Bituminous mixtures — Material specifications — Part 21: Factory Production Control*

EN 13501-1:2007+A1:2009, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 13924-2, *Bitumen and bituminous binders — Specification framework for special paving grade bitumen — Part 2: Multigrade paving grade bitumens*

EN 14023, *Bitumen and bituminous binders — Specification framework for polymer modified bitumens*

EN ISO 11925-2, *Reaction to fire tests — Ignitability of products subjected to direct impingement of flame — Part 2: Single-flame source test (ISO 11925-2)*

ISO 565, *Test sieves — Metal wire cloth, perforated metal plate and electroformed sheet — Nominal sizes of openings*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**