

<b>STN</b>	<b>Materiály na plošné spoje a ostatné prepájacie štruktúry. Časť 2-43: Vystužené plátované a neplátované základné materiály. Laminátové dosky plátované medenou fóliou, vystužené celulóзовým papierom resp. tkanými sklenenými E-vláknami, impregnované nehalogénovanou epoxidovou živicom s definovanou horľavosťou (vertikálna skúška horenia) na bezolovnatú zostavu.</b>	<b>STN EN 61249-2-43</b>  34 6511
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Materials for printed boards and other interconnecting structures - Part 2-43: Reinforced base materials clad and unclad - Non-halogenated epoxide cellulose paper/woven E-glass reinforced laminate sheets of defined flammability (vertical burning test), copper-clad for lead-free assembly

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 10/16

Obsahuje: EN 61249-2-43:2016, IEC 61249-2-43:2016

**123693**

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Úrad pre normalizáciu, metrológiu a skúšobníctvo SR, 2016  
Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

EUROPEAN STANDARD

**EN 61249-2-43**

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 2016

ICS 31.180

English Version

**Materials for printed boards and other interconnecting structures -  
Part 2-43: Reinforced base materials clad and unclad -  
Non-halogenated epoxide cellulose paper/woven E-glass  
reinforced laminate sheets of defined flammability (vertical burning  
test), copper-clad for lead-free assembly  
(IEC 61249-2-43:2016)**

Matériaux pour circuits imprimés et autres structures  
d'interconnexion - Partie 2-43: Matériaux de base renforcés,  
plaqués et non plaqués - Feuilles stratifiées renforcées en  
verre de type E tissé/papier cellulose époxyde non  
halogéné, plaquées cuivre, d'inflammabilité définie (essai  
de combustion verticale) pour les assemblages sans plomb  
(IEC 61249-2-43:2016)

Materialien für Leiterplatten und andere  
Verbindungsstrukturen - Teil 2-43: Kaschierte und  
unkaschierte verstärkte Basismaterialien - Kupferkaschierte  
mit Zellulose-Papier im Kernbereich und E-Glasgewebe in  
den Außenlagen verstärkte Laminattafeln auf der Basis von  
halogenfreiem Epoxidharz mit definierter Brennbarkeit  
(Brennprüfung mit vertikaler Prüflingslage) für bleifreie  
Bestückungstechnik  
(IEC 61249-2-43:2016)

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

## European foreword

The text of document 91/1350/FDIS, future edition 1 of IEC 61249-2-43, prepared by IEC/TC 91 "Electronics assembly technology" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61249-2-43:2016.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2017-03-16
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2019-06-16

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The text of the International Standard IEC 61249-2-43:2016 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

ISO 9000	NOTE	Harmonized as EN ISO 9000.
ISO 14001	NOTE	Harmonized as EN ISO 14001.

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61189-2	2006	Test methods for electrical materials, printed boards and other interconnection structures and assemblies - Part 2: Test methods for materials for interconnection structures	EN 61189-2	2006
IEC 61249-5-1	-	Materials for interconnection structures - Part 5: Sectional specification set for conductive foils and films with or without coatings - Section 1: Copper foils (for the manufacture of copper-clad base materials)	EN 61249-5-1	-
IEC/PAS 61249-6-3	-	Specification for finished fabric woven from "E" glass for printed boards	-	-
ISO 11014	-	Safety data sheet for chemical products - Content and order of sections	-	-

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Materials for printed boards and other interconnecting structures –  
Part 2-43: Reinforced base materials clad and unclad – Non-halogenated  
epoxide cellulose paper/woven E-glass reinforced laminate sheets of defined  
flammability (vertical burning test), copper-clad for lead-free assembly**

**Matériaux pour circuits imprimés et autres structures d'interconnexion –  
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halogéné, plaquées cuivre, d'inflammabilité définie (essai de combustion  
verticale) pour les assemblages sans plomb**



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# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

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**Materials for printed boards and other interconnecting structures –  
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halogéné, plaquées cuivre, d'inflammabilité définie (essai de combustion  
verticale) pour les assemblages sans plomb**

INTERNATIONAL  
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## CONTENTS

FOREWORD .....	4
1 Scope .....	6
2 Normative references .....	6
3 Materials and construction .....	6
3.1 General .....	6
3.2 Resin system .....	6
3.3 Metal foil.....	7
3.4 Reinforcement .....	7
4 Internal marking .....	7
5 Electrical properties.....	7
6 Non-electrical properties of the copper-clad laminate .....	7
6.1 Appearance of the copper-clad sheet .....	7
6.1.1 General .....	7
6.1.2 Indentations (pits and dents).....	8
6.1.3 Wrinkles .....	8
6.1.4 Scratches .....	8
6.1.5 Raised areas .....	8
6.1.6 Surface waviness.....	9
6.2 Appearance of the unclad face .....	9
6.3 Laminate thickness .....	9
6.4 Bow and twist .....	9
6.5 Properties related to the copper foil bond .....	10
6.6 Punching and machining .....	11
6.7 Dimensional stability .....	11
6.8 Sheet sizes .....	11
6.8.1 Typical sheet sizes .....	11
6.8.2 Tolerances for sheet sizes .....	11
6.9 Cut panels .....	12
6.9.1 Cut panel sizes .....	12
6.9.2 Size tolerances for cut panels .....	12
6.9.3 Rectangularity of cut panels .....	12
7 Non-electrical properties of the base material after complete removal of the copper foil .....	12
7.1 Appearance of the dielectric base material .....	12
7.2 Flexural strength.....	13
7.3 Flammability .....	13
7.4 Water absorption .....	14
7.5 Measling .....	14
7.6 Glass transition temperature and cure factor .....	14
7.7 Decomposition temperature.....	14
7.8 Time to delamination (TMA) .....	15
8 Quality assurance.....	15
8.1 Quality system .....	15
8.2 Responsibility for inspection.....	15
8.3 Qualification inspection .....	15
8.4 Quality conformance inspection.....	15



8.5	Certificate of conformance .....	15
8.6	Safety data sheet.....	16
9	Packaging and marking .....	16
10	Ordering information.....	16
	Annex A (informative) Engineering information.....	17
A.1	General .....	17
A.2	Chemical properties .....	17
A.3	Electrical properties .....	17
A.4	Flammability properties .....	17
A.5	Mechanical properties .....	17
A.6	Physical properties .....	17
A.7	Thermal properties.....	17
	Annex B (informative) Common laminate constructions .....	19
	Annex C (informative) Guideline for qualification and conformance inspection .....	20
	Bibliography .....	21
	Table 1 – Electrical properties .....	7
	Table 2 – Size and indentations .....	8
	Table 3 – Nominal thickness and tolerance of metal-clad laminate.....	9
	Table 4 – Bow and twist requirements.....	10
	Table 5 – Pull-off and peel strength requirements .....	10
	Table 6 – Dimensional stability .....	11
	Table 7 – Size tolerances for cut panels.....	12
	Table 8 – Rectangularity of cut panels .....	12
	Table 9 – Flexural strength requirements .....	13
	Table 10 – Flammability requirements.....	13
	Table 11 – Water absorption requirements.....	14
	Table 12 – Measling requirements .....	14
	Table 13 – Glass transition temperature and cure factor requirements.....	14
	Table 14 – Decomposition temperature requirements .....	14
	Table 15 – Time to delamination requirements .....	15
	Table C.1 – Qualification and conformance inspection.....	20

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

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**MATERIALS FOR PRINTED BOARDS  
AND OTHER INTERCONNECTING STRUCTURES –**
**Part 2-43: Reinforced base materials clad and unclad –  
Non-halogenated epoxide cellulose paper/woven E-glass  
reinforced laminate sheets of defined flammability  
(vertical burning test), copper-clad for lead-free assembly**

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International Standard IEC 61249-2-43 has been prepared by IEC technical committee 91: Electronics assembly technology.

The text of this standard is based on the following documents:

FDIS	Report on voting
91/1350/FDIS	91/1363/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 61249 series, under the general title *Materials for printed boards and other interconnecting structures*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## **MATERIALS FOR PRINTED BOARDS AND OTHER INTERCONNECTING STRUCTURES –**

### **Part 2-43: Reinforced base materials clad and unclad – Non-halogenated epoxide cellulose paper/woven E-glass reinforced laminate sheets of defined flammability (vertical burning test), copper-clad for lead-free assembly**

#### **1 Scope**

This part of IEC 61249 gives requirements for properties of non-halogenated epoxide cellulose paper reinforced core/woven E-glass reinforced surface laminate sheets of defined flammability (vertical burning test), copper-clad for lead-free assembly in thicknesses of 0,60 mm up to 1,70 mm. The flammability rating is achieved through the use of non-halogenated fire retardants reacted as part of the epoxide polymeric structure. The glass transition temperature is defined to be 100 °C minimum.

Some property requirements may have several classes of performance. The class desired should be specified on the purchase order, otherwise the default class of material will be supplied.

#### **2 Normative references**

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IEC 61189-2:2006, *Test methods for electrical materials, printed boards and other interconnection structures and assemblies – Part 2: Test methods for materials for interconnection structures*

IEC 61249-5-1, *Materials for interconnection structures – Part 5: Sectional specification set for conductive foils and films with and without coatings – Section 1: Copper foils (for the manufacture of copper-clad base materials)*

IEC PAS 61249-6-3, *Specification for finished fabric woven from "E" glass for printed boards*

ISO 11014, *Safety data sheet for chemical products – Content and order of sections*

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