

STN	Potrubné systémy z plastov na beztlakové kanalizačné potrubia a stoky uložené v zemi. Nemäkčený polyvinylchlorid (PVC-U), polypropylén (PP) a polyetylén (PE). Časť 2: Špecifikácie vstupných šácht a revízných komôr.	STN EN 13598-2
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Plastics piping systems for non-pressure underground drainage and sewerage - Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 2: Specifications for manholes and inspection chambers

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

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EN 13598-2

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English Version

**Plastics piping systems for non-pressure underground
drainage and sewerage - Unplasticized poly(vinyl chloride)
(PVC-U), polypropylene (PP) and polyethylene (PE) - Part
2: Specifications for manholes and inspection chambers**

Systèmes de canalisations en plastique pour les
branchements et les collecteurs d'assainissement
enterrés sans pression - Poly(chlorure de vinyle) non
plastifié (PVC-U), polypropylène (PP) et polyéthylène
(PE) - Partie 2: Spécifications relatives aux regards et
aux boîtes d'inspection et de branchement

Kunststoff-Rohrleitungssysteme für erdverlegte
drucklose Abwasserkanäle und -leitungen -
Weichmacherfreies Polyvinylchlorid (PVC-U),
Polypropylen (PP) und Polyethylen (PE) - Teil 2:
Anforderungen an Einsteigschächte und
Kontrollschächte

This European Standard was approved by CEN on 12 May 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Contents	Page
European foreword	4
1 Scope	6
2 Normative references	6
3 Terms, definitions, and abbreviations	8
3.1 Terms and definitions	8
3.2 Abbreviations.....	10
4 Material	10
4.1 General.....	10
4.2 Virgin material for bases.....	10
4.3 Virgin material for risers and cones	10
4.4 Utilisation of non-virgin materials	11
4.5 Sealing rings	11
5 General characteristics	12
5.1 General.....	12
5.2 Colour.....	12
6 Geometrical characteristics	12
6.1 Dimensions	12
6.2 Additional requirements for Manhole Steps and fixed Ladders	12
7 Mechanical characteristics	13
8 Physical characteristics	15
9 Performance requirements	15
9.1 General performance	15
9.2 Characterization of rotationally moulded product submitted for performance testing	17
10 Marking of inspection chambers and manholes and additional documentation	17
10.1 Marking of inspection chamber bases and manhole bases.....	17
10.2 Marking of components other than bases.....	18
10.3 Additional documentation.....	18
Annex A (normative) Durability of materials used in specific base designs	20
A.1 General	20
A.2 Test procedure	20
A.3 Evaluation of data	20
A.4 Material characteristics	20
Annex B (normative) Material requirements for materials used in specific shafts and cones	22
Annex C (normative) Structural integrity of base	24

C.1 General.....	24
C.2 Test procedure.....	24
C.3 Evaluation of data	24
Annex D (normative) Impact test on manhole or chamber bases	25
D.1 Test equipment.....	25
D.2 Test procedure.....	25
Bibliography	26

European foreword

This document (EN 13598-2:2016) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2017, and conflicting national standards shall be withdrawn at the latest by January 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13598-2:2009.

EN 13598-2:2016 includes the following significant technical changes with respect to EN 13598-2:2009:

- 1) Test methods have been updated to those of the latest EN ISO Standards;
- 2) The confusion generated by having different classes of chamber in Part 1 and Part 2 and their possible misuse because of this has been clarified. This will necessitate a revision of the current Part 1;
- 3) The limiting clauses on the use of reclaim materials have been updated to help promote the use of reclaim and recycles materials.

This European standard is a supplementary standard for System Standards for plastics piping systems of a particular material for a specified application. There are a number of such System Standards.

System Standards are based on the results of the work being undertaken in ISO/TC 138 “*Plastics pipes, fittings and valves for the transport of fluids*”, which is a Technical Committee of the International Organisation for Standardisation (ISO).

They are supported by separate standards on test methods and by European Standards for thermoplastic underground drainage and sewerage systems, to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

This European Standard consists of the following parts under the general title *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE)*:

- *Part 1: Specification for ancillary fittings including shallow inspection chambers*
- *Part 2: Specifications for manholes and inspection chambers (this standard)*
- *Part 3: Assessment of conformity (CEN/TS)*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the definitions and requirements for buried manholes and inspection chambers installed in non-pressure drainage and sewerage systems to a maximum depth of 6 m from ground level to the invert of the main chamber and manufactured from unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP), polypropylene with mineral modifier (PP-MD) or polyethylene (PE). These products are intended for use in pedestrian or vehicular traffic areas and underground installations conforming to the general requirements given in EN 476 and are used outside the building structure (application area code "U"). They are therefore marked accordingly with a "U". Such products are also deemed to meet the requirements of EN 13598-1 for application area U without the need for further testing.

These manholes and inspection chambers may also be used for storm-water systems.

This European Standard is only applicable to those chamber / manhole components (base, riser, cone telescopic part and other near surface components) where the manufacturer has clearly stated in the documentation how the components shall be assembled to create a complete manhole or inspection chamber. This European standard only covers manholes and chambers with flow profile bases with or without sloping channels. It also covers the jointing of the component to the pipework system.

The frame cover and grating components shall, unless otherwise specified, comply with EN 124-1, EN 124-2, EN 124-3, EN 124-4, EN 124-5 and EN 124-6 [1] or EN 1253-4[2].

The products covered by this European standard comprise the following:

- manholes constructed on a drain or sewer to permit entry by personnel.
- inspection chambers providing access to the drainage or sewerage system by means of inspection and cleaning equipment.

NOTE 1 Shallow inspection chambers for use in non-roadway situations down to a depth of 1,25 m max are specified in EN 13598-1.

The manhole and inspection chamber components can be manufactured by various methods e.g. injection moulding, rotational moulding, low-pressure moulding or fabricated from components made in accordance with other standards.

NOTE 2 Both manholes and inspection chambers can be site assembled from different components, but can also be manufactured as a single unit.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 476, *General requirements for components used in drains and sewers*

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric Seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 681-3, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 3: Cellular materials of vulcanized rubber*

EN 681-4, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 4: Cast polyurethane sealing elements*

EN 1401-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U) — Part 1: Specifications for pipes, fittings and the system*

EN 1852-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene (PP) — Part 1: Specifications for pipes, fittings and the system*

EN 12666-1, *Plastics piping systems for non-pressure underground drainage and sewerage Polyethylene (PE) — Part 1: Specifications for pipes, fittings and the system*

EN 13101:2002, *Steps for underground man entry chambers — Requirements, marking, testing and evaluation of conformity*

EN 13476-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 1: General requirements and performance characteristics*

EN 13476-2, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A*

EN 13476-3, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 3: Specifications for pipes and fittings with smooth internal and profiled external surface and the system, Type B*

EN 13598-1:2010, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 1: Specifications for ancillary fittings including shallow inspection chambers*

EN 14396, *Fixed ladders for manholes*

EN 14758-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene with mineral modifiers (PP-MD) — Part 1: Specifications for pipes, fittings and the system*

EN ISO 580:2005, *Plastics piping and ducting systems — Injection-moulded thermoplastics fittings — Methods for visually assessing the effects of heating (ISO 580:2005)*

EN ISO 1043-1, *Plastics — Symbols and abbreviated terms — Part 1: Basic polymers and their special characteristics (ISO 1043-1)*

EN ISO 1133-1:2011, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method (ISO 1133-1:2011)*

EN ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method (ISO 1183-1)*

EN ISO 1183-2, *Plastics — Methods for determining the density of non-cellular plastics — Part 2: Density gradient column method (ISO 1183-2)*

EN 13598-2:2016 (E)

EN ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions (ISO 3126)*

EN ISO 9967, *Thermoplastics pipes — Determination of creep ratio (ISO 9967)*

EN ISO 11357-6, *Plastics — Differential scanning calorimetry (DSC) — Part 6: Determination of oxidation induction time (isothermal OIT) and oxidation induction temperature (dynamic OIT) (ISO 11357-6)*

EN ISO 13229, *Thermoplastics piping systems for non-pressure applications — Unplasticized poly(vinyl chloride) (PVC-U) pipes and fittings — Determination of the viscosity number and K-value (ISO 13229)*

ISO 3127, *Thermoplastics pipes — Determination of resistance to external blows — Round-the-clock method*

ISO 13259, *Thermoplastics piping systems for underground non-pressure applications — Test method for leaktightness of elastomeric sealing ring type joints*

ISO 13263, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics fittings — Test method for impact strength*

ISO 13266, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics shafts or risers for inspection chambers and manholes — Determination of resistance against surface and traffic loading*

ISO 13267, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics inspection chamber and manhole bases — Test methods for buckling resistance*

ISO 13268, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics shafts or risers for inspection chambers and manholes — Determination of ring stiffness*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN