

<b>STN</b>	<b>Letectvo a kozmonautika. Nity so 100° normálnou zapustenou hlavou, zúžené tolerancie. Palcový rad.</b>	<b>STN EN 6080</b>  31 4352
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Aerospace series - Rivet, 100 normal flush head, close tolerance - Inch series

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 02/17

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Podľa zákona č. 264/1999 Z. z. v znení neskorších predpisov sa môžu slovenské technické normy rozmnožovať a rozširovať iba so súhlasom Úradu pre normalizáciu, metrológiu a skúšobníctvo SR.

EUROPEAN STANDARD

**EN 6080**

NORME EUROPÉENNE

EUROPÄISCHE NORM

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English Version

**Aerospace series - Rivet, 100° normal flush head, close tolerance - Inch series**Série aérospatiale - Rivets de précision, 100° tête  
fraisée normale - Série en inchesLuft- und Raumfahrt - Vollniet, 100° Normaler  
Senkkopf, enge Toleranz - Zoll-Reihe

This European Standard was approved by CEN on 2 January 2016.

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## European foreword

This document (EN 6080:2016) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this European Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2017, and conflicting national standards shall be withdrawn at the latest by March 2017.

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## 1 Scope

This European Standard specifies the dimensions, tolerances and masses of rivets with 100° normal flush head, close tolerance, inch series, for aerospace application.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2115, *Aerospace series — Aluminium alloy 2117-T42 — Wire for solid rivets —  $D \leq 10$  mm* <sup>1)</sup>

EN 2116, *Aerospace series — Aluminium alloy 2017A-T42 — Wire for solid rivets —  $D \leq 10$  mm* <sup>2)</sup>

EN 2117, *Aerospace series — Aluminium alloy AL-P5056A (5056A)-H32 — Wire for solid rivets —  $D \leq 10$  mm* <sup>2)</sup>

EN 2424, *Aerospace series — Marking of aerospace products*

EN 2941, *Aerospace series — Nickel alloy rivets — Technical specification* <sup>3)</sup>

EN 3115, *Aerospace series — Aluminium alloy 7050-T73 — Wire for solid rivets —  $D \leq 10$  mm* <sup>3)</sup>

EN 4372, *Aerospace series — Heat resisting nickel alloy with copper NI-PD9001 (NiCu31) — Wire for solid rivets —  $D \leq 10$  mm* <sup>3)</sup>

EN 6101, *Aerospace series — Rivet, 100° medium flush head, close tolerance — Inch series* <sup>3)</sup>

EN 6104, *Aerospace series — Rivets, solid, in aluminium or aluminium alloy — Inch series — Technical specification* <sup>3)</sup>

EN 6118, *Aerospace series — Process specification — Aluminium base protection for fasteners* <sup>1)</sup>

ISO 8080, *Aerospace — Anodic treatment of titanium and titanium alloys — Sulfuric acid process*

SAE AMS 4982, *Titanium alloy wire 44.5 Cb* <sup>4)</sup>

MIL-A-8625, *Anodic coatings for aluminum and aluminum alloys* <sup>5)</sup>

MIL-C-5541, *Chemical conversion coatings on aluminium and aluminium alloys* <sup>5)</sup>

NAS 527, *Inspection procedure for flush fasteners* <sup>6)</sup>

NASM 5674, *Rivets, structural, aluminium alloy, titanium columbium alloy, general specification for* <sup>6)</sup>

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**

<sup>1)</sup> In preparation at the date of publication of this European Standard.

<sup>2)</sup> Published as ASD-STAN standard at the date of publication of this European Standard.

<sup>3)</sup> Published as ASD-STAN Prestandard at the date of publication of this European Standard.

<sup>4)</sup> Published by: Society of Automotive Engineers (SAE), 400 Commonwealth Drive, Warrendale, PA 15096-0001.

<sup>5)</sup> Published by: Department of Defense (DoD), the Pentagon, Washington, D.C. 20301.

<sup>6)</sup> Published by: Aerospace Industries Association of America, Inc. (AIA), 1250 Eye Street, N.W., Washington, D.C. 20005-3924, USA