

STN	Zabezpečovanie výrobkov kozmického programu. Pravidlá na návrh dosiek s plošnými spojmi.	STN EN 16602-70-12
		31 0542

Space product assurance - Design rules for printed circuit boards

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/17

Obsahuje: EN 16602-70-12:2016

124313

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2017

Podľa zákona č. 264/1999 Z. z. o technických požiadavkách na výrobky a o posudzovaní zhody a o zmene a doplnení niektorých zákonov v znení neskorších predpisov sa slovenská technická norma a časti slovenskej technickej normy môžu rozmnrožovať alebo rozširovať len so súhlasom slovenského národného normalizačného orgánu.

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 16602-70-12

October 2016

ICS 31.180; 49.140

English version

Space product assurance - Design rules for printed circuit boards

Assurance produit des projets spatiaux - Règles de conception des circuits imprimés

Raumfahrtproduktsicherung - Designregeln für Leiterplatten

This European Standard was approved by CEN on 22 May 2016.

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European foreword

This document (EN 16602-70-12:2016) has been prepared by Technical Committee CEN-CENELEC/TC 5 "Space", the secretariat of which is held by DIN.

This European Standard (EN 16602-70-12:2016) originates from ECSS-Q-ST-70-12C.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2017, and conflicting national standards shall be withdrawn at the latest by April 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document has been developed to cover specifically space systems and has therefore precedence over any EN covering the same scope but with a wider domain of applicability (e.g. : aerospace).

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

PCBs are used for the mounting of electronic components to produce PCB assemblies that perform electrical functions. The PCBs are subjected to thermo-mechanical stress during assembly such as soldering of components, rework and repair under normal terrestrial conditions. In addition the assembled PCBs are exposed to the launch and space environment. The reliability of the circuit depends on the robustness of the design, among other factors. Moreover, PCB design with high technological complexity enables the use of complex components with advanced functionality.

1**Scope**

This European Standard specifies the requirements for the supplier and PCB manufacturer for PCB design.

This European Standard is applicable for all types of PCBs, including sequential, rigid and flexible PCBs, HDI and RF PCBs.

This European Standard can be made applicable for other products combining mechanical and electrical functionality using additive or reductive manufacturing processes, as used in PCB manufacturing. Examples of such products are slip rings and bus bars.

This European Standard may be tailored for the specific characteristics and constraints of a space project in conformance with ECSS-S-ST-00.

2**Normative references**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN reference	Reference in text	Title
EN 16602-00-01	ECSS-S-ST-00-01	ECSS system – Glossary of terms
EN 16602-70-02	ECSS-Q-ST-70-02	Space product assurance - Thermal vacuum outgassing test for the screening of space materials
EN 16602-70-08	ECSS-Q-ST-70-08	Space product assurance - Manual soldering of high-reliability electrical connections
EN 16602-70-10	ECSS-Q-ST-70-10	Space product assurance - Qualification of printed circuit boards
EN 16602-70-11	ECSS-Q-ST-70-11	Space product assurance - Procurement of printed circuit boards
EN 16602-70-38	ECSS-Q-ST-70-38	Space product assurance - High-reliability soldering for surface-mount and mixed technology
EN 16603-20	ECSS-E-ST-20	Space engineering – Electrical and electronic
EN 16603-20-06	ECSS-E-ST-20-06	Space engineering - Spacecraft charging
	IPC-2152, August 2009	Standard for determining current carrying capacity in printed board design
	IPC-4101D, April 2014	Specification for base materials for rigid and multilayer printed boards
	IPC-4562A, April 2008	Metal foil for printed wiring applications

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