

STN	Skúšanie požiarneho nebezpečenstva. Časť 1-21: Návod na posudzovanie požiarneho nebezpečenstva elektrotechnických výrobkov. Zapáliteľnosť. Súhrn a relevantnosť skúšobných metód.	STN EN 60695-1-21
		34 5630

Fire hazard testing - Part 1-21: Guidance for assessing the fire hazard of electrotechnical products - Ignitability - Summary and relevance of test methods

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/17

Obsahuje: EN 60695-1-21:2016, IEC 60695-1-21:2016

124527

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2017
Podľa zákona č. 264/1999 Z. z. o technických požiadavkách na výrobky a o posudzovaní zhody a o zmene a doplnení niektorých zákonov v znení neskorších predpisov sa slovenská technická norma a časti slovenskej technickej normy môžu rozmnožovať alebo rozširovať len so súhlasom slovenského národného normalizačného orgánu.

ICS 29.020; 13.220.40

English Version

**Fire hazard testing - Part 1-21: Guidance for assessing the fire hazard of electrotechnical products - Ignitability - Summary and relevance of test methods
(IEC 60695-1-21:2016)**

Essais relatifs aux risques du feu - Partie 1-21: Lignes directrices pour l'évaluation des risques du feu des produits électrotechniques - Allumabilité - Résumé et pertinence des méthodes d'essais
(IEC 60695-1-21:2016)

Prüfungen zur Beurteilung der Brandgefahr - Teil 1-21: Anleitung zur Beurteilung der Brandgefahr von elektrotechnischen Erzeugnissen - Entzündbarkeit - Zusammenfassung und Bedeutung der Prüfverfahren
(IEC 60695-1-21:2016)

This European Standard was approved by CENELEC on 2016-10-12. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

The text of document 89/1336/FDIS, future edition 1 of IEC 60695-1-21, prepared by IEC/TC 89 "Fire hazard testing" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60695-1-21:2016.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2017-07-12
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2019-10-12

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60695-1-21:2016 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

ISO 11357 (Series)	NOTE	Harmonized as EN ISO 11357 (Series).
ISO 4589-1:1996	NOTE	Harmonized as EN ISO 4589-1:1999.
ISO 4589-2:1996	NOTE	Harmonized as EN ISO 4589-2:1999.
ISO 4589-3:1996	NOTE	Harmonized as EN ISO 4589-3:1999.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60695-1-20	-	Fire hazard testing - Part 1-20: Guidance for assessing the fire hazard of electrotechnical products - Ignitability - General guidance	EN 60695-1-20	-
IEC 60695-1-30	-	Fire hazard testing -- Part 1-30: Guidance for assessing the fire hazard of electrotechnical products - Preselection testing process - General guidelines	EN 60695-1-30	-
IEC 60695-4	2012	Fire hazard testing -- Part 4: Terminology concerning fire tests for electrotechnical products	EN 60695-4	2012
IEC Guide 104	-	The preparation of safety publications and the use of basic safety publications and group safety publications	-	-
ISO 13943	2008	Fire safety - Vocabulary	EN ISO 13943	2010
ISO/IEC Guide 51	-	Safety aspects - Guidelines for their inclusion in standards	-	-



INTERNATIONAL STANDARD

NORME INTERNATIONALE

BASIC SAFETY PUBLICATION

PUBLICATION FONDAMENTALE DE SÉCURITÉ

**Fire hazard testing –
Part 1-21: Guidance for assessing the fire hazard of electrotechnical products –
Ignitability – Summary and relevance of test methods**

**Essais relatifs aux risques du feu –
Partie 1-21: Lignes directrices pour l'évaluation des risques du feu des produits
électrotechniques – Allumabilité – Résumé et pertinence des méthodes d'essais**





THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2016 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
 3, rue de Varembe
 CH-1211 Geneva 20
 Switzerland

Tel.: +41 22 919 02 11
 Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 20 000 terms and definitions in English and French, with equivalent terms in 15 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 15 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

65 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



INTERNATIONAL STANDARD

NORME INTERNATIONALE

BASIC SAFETY PUBLICATION

PUBLICATION FONDAMENTALE DE SÉCURITÉ

Fire hazard testing –

**Part 1-21: Guidance for assessing the fire hazard of electrotechnical products –
Ignitability – Summary and relevance of test methods**

Essais relatifs aux risques du feu –

**Partie 1-21: Lignes directrices pour l'évaluation des risques du feu des produits
électrotechniques – Allumabilité – Résumé et pertinence des méthodes d'essais**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 13.220.40, 29.020

ISBN 978-2-8322-3617-8

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	3
INTRODUCTION	5
1 Scope	7
2 Normative references	7
3 Terms and definitions	8
4 Summary of published test methods	12
4.1 General	12
4.2 Tests using heated air or electrical heating.....	12
4.2.1 Determination of ignition temperature using a hot-air furnace, ISO 871	12
4.2.2 Differential scanning calorimetry (DSC), ISO 11357 [1].....	13
4.3 Tests using radiant heat.....	14
4.3.1 Heat release rate – Cone calorimeter method, ISO 5660-1 [4]	14
4.3.2 Heat release of insulating liquids, IEC TS 60695-8-3 [5]	15
4.3.3 Standard test method for determining material ignition and flame spread properties, ASTM E 1321 [6].....	16
4.3.4 Determination of the characteristic heat flux for ignition from a non-contacting flame source, IEC TS 60695-11-11 [7].....	17
4.4 Oxygen index tests	17
4.4.1 Oxygen index – Ambient temperature test, ISO 4589-2 [8].....	17
4.4.2 Oxygen index – Elevated temperature test, ISO 4589-3 [10]	18
4.5 Glowing/hot-wire based test methods	20
4.5.1 Glow wire tests, IEC 60695-2-11 [14], IEC 60695-2-12 [15] and IEC 60695-2-13 [16].....	20
4.5.2 Hot wire coil ignitability test, IEC 60695-2-20 and ASTM D 3874 [17].....	22
4.6 Flame tests	23
4.6.1 Needle flame test, IEC 60695-11-5 [18].....	23
4.6.2 50 W Horizontal and vertical flame test methods, IEC 60695-11-10 [19] 500 W flame test methods, IEC 60695-11-20 [20].....	24
4.6.3 1 kW nominal pre-mixed flame, IEC 60695-11-2 [23]	25
4.6.4 Vertical and 60° tests for aircraft components, FAR 25 [25]	25
4.7 Tests using an electrical arc.....	26
4.7.1 Tracking index tests, IEC 60112 [26], ASTM D 3638 [27].....	26
4.7.2 High-Current Arc Ignition (HAI), UL 746A – Sec. 32 [30].....	28
4.7.3 High-voltage arc resistance to ignition (HVAR), UL 746A – Sec. 33 [31].....	28
Annex A (informative) Applicability of test methods	30
A.1 Applicability of test methods.....	30
Bibliography	32
Table 1 – Main differences between IEC 60112 and ASTM D 3638.....	27
Table A.1 – Applicability of test methods (1 of 2).....	30

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIRE HAZARD TESTING –**Part 1-21: Guidance for assessing
the fire hazard of electrotechnical products –
Ignitability – Summary and relevance of test methods**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60695-1-21 has been prepared by IEC technical committee 89: Fire hazard testing.

The text of this standard is based on the following documents:

FDIS	Report on voting
89/1336/FDIS	89/1339/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

It has the status of a basic safety publication in accordance with IEC Guide 104 and ISO/IEC Guide 51.

This first edition of IEC 60695-1-21 cancels and replaces the first edition of IEC TR 60695-1-21 published in 2008. It constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Change from a TR to an international standard;
- b) Modified Introduction;
- c) Modified Scope;
- d) Updated normative references;
- e) Updated terms and definitions;
- f) Updates and new text in Clause 4;
- g) Addition of text concerning ASTM D 3638;
- h) Updates to Annex A;
- i) Updates to the bibliography.

A list of all the parts in the IEC 60695 series, under the general title *Fire hazard testing*, can be found on the IEC website.

The IEC 60695-1 series, under the general title *Fire hazard testing*, consists of the following parts:

- | | |
|------------|--|
| Part 1-10: | Guidance for assessing the fire hazard of electrotechnical products – General guidelines |
| Part 1-11: | Guidance for assessing the fire hazard of electrotechnical products – Fire hazard assessment |
| Part 1-12: | Guidance for assessing the fire hazard of electrotechnical products – Fire safety engineering |
| Part 1-20: | Guidance for assessing the fire hazard of electrotechnical products – Ignitability – General guidance |
| Part 1-21: | Guidance for assessing the fire hazard of electrotechnical products – Ignitability – Summary and relevance of test methods |
| Part 1-30: | Guidance for assessing the fire hazard of electrotechnical products – Preselection testing procedures – General guidelines |
| Part 1-40: | Guidance for assessing the fire hazard of electrotechnical products – Insulating liquids |

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

Fires are responsible for creating hazards to life and property as a result of the generation of heat (thermal hazard), and also as a result of the production of toxic effluent, corrosive effluent and smoke (non-thermal hazard). Fires start with ignition and then can grow, leading in some cases to flash-over and a fully developed fire. Ignition resistance is therefore one of the most important parameters of a material to be considered in the assessment of fire hazard. If there is no ignition, there is no fire.

For most materials (other than metals and some other elements), ignition occurs in the gas phase. Ignition occurs when combustible vapour, mixed with air, reaches a high enough temperature for exothermic oxidation reactions to rapidly propagate. The ease of ignition is a function of the chemical nature of the vapour, the fuel/air ratio and the temperature.

In the case of liquids, the combustible vapour is produced by vaporization of the liquid, and the vaporization process is dependent on the temperature and chemical composition of the liquid.

In the case of solids, the combustible vapour is produced by pyrolysis when the temperature of the solid is sufficiently high. The vaporization process is dependent on the temperature and chemical composition of the solid, and also on the thickness, density, specific heat, and thermal conductivity of the solid.

The ease of ignition of a test specimen depends on many variables. Factors that need to be considered for the assessment of ignitability are:

- a) the geometry of the test specimen, including thickness and the presence of edges, corners or joints;
- b) the surface orientation;
- c) the rate and direction of air flow;
- d) the nature and position of the ignition source;
- e) the magnitude and position of any external heat flux; and
- f) whether the combustible material is a solid or a liquid.

In the design of an electrotechnical product the risk of fire and the potential hazards associated with fire need to be considered. In this respect the objective of component, circuit and equipment design, as well as the choice of materials, is to reduce the risk of fire to a tolerable level even in the event of reasonably foreseeable (mis)use, malfunction or failure.

Fires involving electrotechnical products can also be initiated from external non-electrical sources. Considerations of this nature are dealt with in an overall fire hazard assessment.

The aim of the IEC 60695 series of standards is to save lives and property by reducing the number of fires or reducing the consequences of the fire. This can be accomplished by:

- trying to prevent ignition caused by an electrically energised component part and, in the event of ignition, to confine any resulting fire within the bounds of the enclosure of the electrotechnical product.
- trying to minimise flame spread beyond the product's enclosure and to minimise the harmful effects of fire effluents including heat, smoke, and toxic or corrosive combustion products.

For these reasons there are many tests used to evaluate the ignitability of electrotechnical products and of the materials used in their construction. This part of IEC 60695 describes ignitability test methods in common use to assess electrotechnical products, or materials used in electrotechnical products. It also includes test methods in which, by design,

ignitability is a significant quantifiable characteristic. It forms part of the IEC 60695-1 series, which gives guidance to product committees wishing to incorporate fire hazard test methods in product standards.

FIRE HAZARD TESTING –

Part 1-21: Guidance for assessing the fire hazard of electrotechnical products – Ignitability – Summary and relevance of test methods

1 Scope

This part of IEC 60695 provides a summary of test methods that are used to determine the ignitability of electrotechnical products or materials from which they are formed. It also includes test methods in which, by design, ignitability is a significant quantifiable characteristic.

It represents the current state of the art of the test methods and, where available, includes special observations on their relevance and use. The list of test methods is not to be considered exhaustive, and test methods which were not developed by the IEC are not to be considered as endorsed by the IEC unless this is specifically stated.

This basic safety publication is intended for use by technical committees in the preparation of standards in accordance with the principles laid down in IEC Guide 104 and ISO/IEC Guide 51.

One of the responsibilities of a technical committee is, wherever applicable, to make use of basic safety publications in the preparation of its publications.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60695-1-20, *Fire hazard testing – Part 1-20: Guidance for assessing the fire hazard of electrotechnical products – Ignitability – General guidance*

IEC 60695-1-30, *Fire hazard testing – Part 1-30: Guidance for assessing the fire hazard of electrotechnical products – Use of preselection testing procedures*

IEC 60695-4:2012, *Fire hazard testing – Part 4: Terminology concerning fire tests for electrotechnical products*

IEC Guide 104, *The preparation of safety publications and the use of basic safety publications and group safety publications*

ISO/IEC Guide 51, *Safety aspects – Guidelines for their inclusion in standards*

ISO 13943:2008, *Fire safety – Vocabulary*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN