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Rubber and plastics hoses and hose assemblies - Determination of resistance to vacuum (ISO 7233:2016)

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/17

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EUROPEAN STANDARD
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EUROPÄISCHE NORM

EN ISO 7233

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Supersedes EN ISO 7233:2008

English Version

**Rubber and plastics hoses and hose assemblies -
Determination of resistance to vacuum (ISO 7233:2016)**

Tuyaux et flexibles en caoutchouc et en plastique -
Détermination de la résistance à l'aspiration (ISO
7233:2016)

This European Standard was approved by CEN on 24 October 2016.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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European foreword

This document (EN ISO 7233:2016) has been prepared by Technical Committee ISO/TC 45 "Rubber and rubber products" in collaboration with Technical Committee CEN/TC 218 "Rubber and plastics hoses and hose assemblies" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2017, and conflicting national standards shall be withdrawn at the latest by April 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 7233:2008.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 7233:2016 has been approved by CEN as EN ISO 7233:2016 without any modification.

Rubber and plastics hoses and hose assemblies — Determination of resistance to vacuum

Tuyaux et flexibles en caoutchouc et en plastique — Détermination de la résistance à l'aspiration

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ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 1, *Rubber and plastics hoses and hose assemblies*.

This fourth edition cancels and replaces the third edition (ISO 7233:2006), which has been technically revised with the following changes:

- [Clause 11](#) has been re-written to clarify further on the minor axis measurement (D_2 and D_3) as shown in the new [Figure 2](#); as well as addition of a paragraph for examining interior and exterior of the hose;
- [Clause 12 f\)](#) has been re-written to include the observation that needs to be made for method C.

Introduction

Vacuum testing is applied to hoses to determine whether they will withstand the differential pressure encountered in service resulting from reduced pressure within the hose.

Rubber and plastics hoses and hose assemblies — Determination of resistance to vacuum

1 Scope

This document specifies three methods for determining the resistance to vacuum of hoses and hose assemblies manufactured from plastic or rubber. Applicable dimensions of hoses for each method are as follows:

- method A for hoses of nominal bore up to and including 80 mm;
- method B for hoses of nominal bore greater than 80 mm;
- method C for hoses of all dimensions.

Methods A and B can also be used to check the adhesion of the lining to the reinforcement (delamination) in a length of hard-wall hose or hose assembly.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4671:2007, *Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies*

ISO 23529, *Rubber — General procedures for preparing and conditioning test pieces for physical test methods*

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