

Refrigerating systems and heat pumps - Liquid level indicating devices - Requirements, testing and marking

Táto norma obsahuje anglickú verziu európskej normy. This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/17

Obsahuje: EN 12178:2016

Oznámením tejto normy sa ruší STN EN 12178 (14 2020) z júla 2004

124764

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 12178

November 2016

ICS 27.080; 27.200

Supersedes EN 12178:2003

English Version

Refrigerating systems and heat pumps - Liquid level indicating devices - Requirements, testing and marking

Systèmes de réfrigération et pompes à chaleur -Indicateurs de liquide - Exigences, essais et marquage Kälteanlagen und Wärmepumpen -Flüssigkeitsstandanzeiger - Anforderungen, Prüfung und Kennzeichnung

This European Standard was approved by CEN on 8 August 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

Page

Europ	pean foreword	4
1	Scope	5
2	Normative references	5
3	Terms and definitions	
4	List of Symbols	
	•	
5 5.1	General requirementsInstallation and operation	
5.1 5.2	Components under pressure	
5.2 5.3	Excessive mechanical stress	
5.4	Leakage	
6	Materials	
6.1	Material properties	
6.2	New materials	
6.3	Using non-metallic materials	
6.4	Requirements for materials to be used for pressurized parts	
6.5	Compatibility of connections	
6.6	Ductility	
6.7	Brittle fracture	
6.8	Ageing	
6.9	Castings	
6.10	Forged and welded components	
6.11	Nuts, bolts and screws	
6.12	Glass materials	
6.13	Gasket materials	
7	Design	9
<i>7</i> .1	General	
7.2	Requirements for glass	
7.3	Surface requirements	
7.4	Corrosion protection	
7.5	Inner cleanness	
	Fitting requirements	
8		11
9	Testing	
10	Application	12
10.1	Liquid hammer	12
10.2	Frosting tubes	
10.3	Liquid level indicators with magnetically operated indication	
10.4	Maximum and minimum liquid level	12
11	Marking and additional information	12
11.1	General	12
11.2	Marking	
11.3	Level indicators of nominal size DN 25 and smaller	13
12	Documentation	
12.1	Documentation for level indicators	13

12.2	Documentation for level indicators of nominal size DN 25 and smaller	14
Annex	z ZA (informative) Relationship between this European Standard and the essential	
	requirements of EU Directive 2014/68 EU of the European Parliament and of the Council	
	of 15 May 2014 on the harmonisation of the laws of the Member States relating to the	
	making available on the market of pressure equipment aimed to be covered	15
Biblio	graphy	16

European foreword

This document (EN 12178:2016) has been prepared by CEN/TC 182, "Refrigerating systems, safety and environmental requirements", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2017, and conflicting national standards shall be withdrawn at the latest by May 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12178:2003.

EN 12178:2016 includes the following significant technical changes with respect to EN 12178:2003:

- a) Introduction of the safety factors in 7.2.1;
- b) Harmonisation of Annex ZA with Directive 2014/68/EU.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies safety requirements, safety factors, test methods, test pressures and marking of liquid level indicating devices, referred to throughout this standard as "level indicators", for use in refrigerating systems and heat pumps.

It applies to devices connected to refrigerant vessels (e.g. on high-pressure liquid receivers, intercoolers and low-pressure receivers) and to devices connected to other parts of a refrigerating system (e.g. oil-level sight glasses on a compressor).

This European Standard applies to those types of level indicators that are direct and indirect reading devices (e.g. sight glasses, frosting tubes), and includes electrical and pneumatic indicators.

This European Standard describes the procedure to be followed when designing (by calculation or by an experimental design method) level indicator parts subjected to pressure as well as the criteria to be used for the selection of materials.

This European Standard applies to the design of level indicators with respect to pressure containment and describes methods by which the reduced impact values at lower temperatures may be taken into account in a safe manner.

It also gives guidance on some aspects of application and installation.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 378-1, Refrigerating systems and heat pumps — Safety and environmental requirements — Part 1: Basic requirements, definitions, classification and selection criteria

EN 378-2, Refrigerating systems and heat pumps — Safety and environmental requirements — Part 2: Design, construction, testing, marking and documentation

EN 378-4, Refrigerating systems and heat pumps — Safety and environmental requirements — Part 4: Operation, maintenance, repair and recovery

EN 764-1, Pressure equipment — Part 1: Vocabulary

EN 12284:2003, Refrigerating systems and heat pumps — Valves — Requirements, testing and marking

EN 60529, Degrees of protection provided by enclosures (IP Code) (IEC 60529)

koniec náhľadu – text ďalej pokračuje v platenej verzii STN