

<b>STN</b>	<b>Kompozitné duté staničné podperné izolátory pre stanice so striedavým napätím vyšším ako 1 000 V a jednosmerným napätím vyšším ako 1 500 V. Definície, skúšobné metódy a preberacie kritériá.</b>	<b>STN EN 62772</b>
		34 8073

Composite Hollow Core Station Post Insulators for substations with a.c. voltage greater than 1000 V and d.c. voltage greater than 1500V-  
Definitions, test methods and acceptance criteria

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 05/17

Obsahuje: EN 62772:2016, IEC 62772:2016

**124841**

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Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2017  
Podľa zákona č. 264/1999 Z. z. o technických požiadavkách na výrobky a o posudzovaní zhody a o zmene a doplnení niektorých zákonov v znení neskorších predpisov sa slovenská technická norma a časti slovenskej technickej normy môžu rozmnožovať alebo rozširovať len so súhlasom slovenského národného normalizačného orgánu.

EUROPEAN STANDARD

**EN 62772**

NORME EUROPÉENNE

EUROPÄISCHE NORM

November 2016

ICS 29.080.10

English Version

**Composite Hollow Core Station Post Insulators for substations  
with a.c. voltage greater than 1000 V and d.c. voltage greater  
than 1500V- Definitions, test methods and acceptance criteria  
(IEC 62772:2016)**

Isolateurs supports composites creux pour postes  
présentant une tension alternative supérieure à 1 000 V et  
une tension continue supérieure à 1 500 V - Définitions,  
méthodes d'essai et critères d'acceptation  
(IEC 62772:2016)

Hohlkern-Verbundstützinsolatoren für Schaltanlagen mit  
Wechsel- und Gleichspannung über 1 000 V - Begriffe,  
Prüfverfahren und Annahmekriterien  
(IEC 62772:2016)

This European Standard was approved by CENELEC on 2016-09-21. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

## European foreword

The text of document 36/386/FDIS, future edition 1 of IEC 62772, prepared by IEC/TC 36 "Insulators" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62772:2016.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2017-06-21
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2019-09-21

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## Endorsement notice

The text of the International Standard IEC 62772:2016 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated :

IEC 60068-2-17	NOTE	Harmonized as EN 60068-2-17.
IEC 62155	NOTE	Harmonized as EN 62155.
ISO 1101	NOTE	Harmonized as EN ISO 1101.

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60060-1	2010	High-voltage test techniques -- Part 1: General definitions and test requirements	EN 60060-1	2010
IEC 60168	2001	Tests on indoor and outdoor post-insulators of ceramic material or glass for systems with nominal voltages greater than 1000 V		-
IEC 61109	2008	Insulators for overhead lines - Composite suspension and tension insulators for a.c. systems with a nominal voltage greater than 1 000 V - Definitions, test methods and acceptance criteria	EN 61109	2008
IEC 61462	2007	Composite hollow insulators - Pressurized and unpressurized insulators for use in electrical equipment with rated voltage greater than 1 000 V - Definitions, test methods, acceptance criteria and design recommendations	EN 61462	2007
IEC 62217	2012	Polymeric HV insulators for indoor and outdoor use - General definitions, test methods and acceptance criteria	EN 62217	2013
IEC 62231	2006	Composite station post insulators for substations with a.c. voltages greater than 1 000 V up to 245 kV - Definitions, test methods and acceptance criteria	EN 62231	2006



# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

**Composite hollow core station post insulators for substations with a.c. voltage greater than 1 000 V and d.c. voltage greater than 1 500 V – Definitions, test methods and acceptance criteria**

**Isolateurs supports composites creux pour postes présentant une tension alternative supérieure à 1 000 V et une tension continue supérieure à 1 500 V – Définitions, méthodes d'essai et critères d'acceptation**





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IEC Central Office  
 3, rue de Varembe  
 CH-1211 Geneva 20  
 Switzerland

Tel.: +41 22 919 02 11  
 Fax: +41 22 919 03 00  
[info@iec.ch](mailto:info@iec.ch)  
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# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

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**Composite hollow core station post insulators for substations with a.c. voltage greater than 1 000 V and d.c. voltage greater than 1 500 V – Definitions, test methods and acceptance criteria**

**Isolateurs supports composites creux pour postes présentant une tension alternative supérieure à 1 000 V et une tension continue supérieure à 1 500 V – Définitions, méthodes d'essai et critères d'acceptation**

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ICS 29.080.10

ISBN 978-2-8322-3601-7

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**COMPOSITE HOLLOW CORE STATION POST INSULATORS  
FOR SUBSTATIONS WITH A.C. VOLTAGE GREATER THAN  
1 000 V AND D.C. VOLTAGE GREATER THAN 1 500 V –  
DEFINITIONS, TEST METHODS AND ACCEPTANCE CRITERIA**

## FOREWORD

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International Standard IEC 62772 has been prepared by IEC technical committee 36: Insulators.

The text of this standard is based on the following documents:

FDIS	Report on voting
36/386/FDIS	36/389/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

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- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## INTRODUCTION

Composite hollow core station post insulators consist of an insulating hollow core (tube), bearing the mechanical load protected by a polymeric housing, the load being transmitted to the core by end fittings. The hollow core is filled entirely with an insulating material. The core is made of resin impregnated fibres.

Composite hollow core station post insulators are typically applied as post insulators in substations. In order to perform the design tests, IEC 62217 is to be applied for materials and interfaces of the insulator. Some tests have been grouped together as "design tests", to be performed only once on insulators which satisfy the same design conditions. For all design tests on composite hollow core station post insulators, the common clauses defined in IEC 62217 are applied. As far as practical, the influence of time on the electrical and mechanical properties of the components (core material, housing, interfaces etc.) and of the complete composite hollow core station post insulator has been considered in specifying the design tests to ensure a satisfactory life-time under normally known stress conditions in service.

This standard relates to IEC 61462, *Composite hollow insulators – Pressurized and unpressurized insulators for use in electrical equipment with rated voltage greater than 1 000 V – Definitions, test methods, acceptance criteria and design recommendations*, as well as IEC 62231, *Composite station post insulators for substations with a.c. voltages greater than 1 000 V up to 245 kV – Definitions, test methods and acceptance criteria*. Tests and requirements described in IEC 62231 can be used although this standard has no voltage limit.

The use of polymeric housing materials that show hydrophobicity and hydrophobicity transfer mechanism (HTM) is preferred for composite hollow core station post insulators. This is due to the fact that the influence of diameter can be significant for hydrophilic surfaces (see also IEC 60815-3). For instance silicone rubber is recognized as successful countermeasure against severe polluted service conditions. The ageing performance of the polymeric housing can be evaluated by the salt fog test standardized in IEC 62217. For the time being, no test is defined to quantify the HTM, but CIGRE SC D.1 deals with this subject intensively and Technical Brochure No. 442 is available for the evaluation of the retention of the hydrophobicity.

# COMPOSITE HOLLOW CORE STATION POST INSULATORS FOR SUBSTATIONS WITH A.C. VOLTAGE GREATER THAN 1 000 V AND D.C. VOLTAGE GREATER THAN 1 500 V – DEFINITIONS, TEST METHODS AND ACCEPTANCE CRITERIA

## 1 Scope

This International Standard applies to composite hollow core station post insulators consisting of a load-bearing insulating tube (core) made of resin impregnated fibres and an insulating filler material (e.g. solid, liquid, foam, gaseous – pressurized or unpressurized), a housing (outside the insulating tube) made of polymeric material (for example silicone or ethylene-propylene) and metal fixing devices at the ends of the insulating tube. Composite hollow core station post insulators as defined in this standard are intended for general use in substations in both, outdoor and indoor environments, operating with a rated AC voltage greater than 1 000 V and a frequency not greater than 100 Hz or for use in direct current systems with a rated voltage greater than 1 500 V.

The object of this standard is:

- to define the terms used;
- to prescribe test methods;
- to prescribe acceptance criteria.

All the tests in this standard, apart from the thermal-mechanical test, are performed at normal ambient temperature. This standard does not prescribe tests that may be characteristic of the apparatus of which the composite hollow core station post insulator ultimately may form a part. Further technical input is required in this area.

NOTE 1 "Pressurized" means a permanent gas or liquid pressure greater than 0,05 MPa (0,5 bar) gauge. The gas can be dry air or inert gases, for example sulphur hexafluoride, nitrogen, or a mixture of such gases.

NOTE 2 "Unpressurized" means a gas or liquid pressure smaller than or equal to 0,05 MPa (0,5 bar) gauge.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60060-1:2010, *High-voltage test techniques – Part 1: General definitions and test requirements*

IEC 60168:2001, *Tests on indoor and outdoor post insulators of ceramic material or glass for systems with nominal voltages greater than 1 000 V*

IEC 61109:2008, *Insulators for overhead lines – Composite suspension and tension insulators for a.c. systems with a nominal voltage greater than 1 000 V – Definitions, test methods and acceptance criteria*

IEC 61462:2007, *Composite hollow insulators – Pressurized and unpressurized insulators for use in electrical equipment with rated voltage greater than 1 000 V – Definitions, test methods, acceptance criteria and design recommendations*

IEC 62217:2012, *Polymeric HV insulators for indoor and outdoor use – General definitions, test methods and acceptance criteria*

IEC 62231:2006, *Composite station post insulators for substations with a.c. voltages greater than 1 000 V up to 245 kV – Definitions, test methods and acceptance criteria*

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