

STN	Sкло v stavebníctve Зákladné hlinítokremičité výrobky zo skla Časť 2: Norma na výrobky	STN EN 15681-2 70 1627
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Glass in Building - Basic alumino silicate glass products - Part 2: Product standard

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 07/17

Obsahuje: EN 15681-2:2017

124969

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2017
Podľa zákona č. 264/1999 Z. z. o technických požiadavkách na výrobky a o posudzovaní zhody a o zmene a doplnení niektorých zákonov v znení neskorších predpisov sa slovenská technická norma a časti slovenskej technickej normy môžu rozmnožovať alebo rozširovať len so súhlasom slovenského národného normalizačného orgánu.

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 15681-2

February 2017

ICS 81.040.20

English Version

**Glass in Building - Basic alumino silicate glass products -
Part 2: Product standard**

Verre dans la construction - Produits de base : Verre
alumino silicaté - Partie 2 : Norme de Produit

Glas im Bauwesen - Basiserzeugnisse aus Alumo-
Silicatglas - Teil 2: Produktnorm

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European foreword

This document (EN 15681-2:2017) has been prepared by Technical Committee CEN/TC 129 “Glass in building”, the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2017, and conflicting national standards shall be withdrawn at the latest by November 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports basic work requirements of EU Regulation and essential requirements of EU Directive(s).

For relationship with EU Regulation/Directive(s), see informative Annex ZA which is an integral part of this document.

EN 15681 *Glass in Building — Basic alumino silicate glass products* consists of the following parts:

- Part 1: Definitions and general physical and mechanical properties;
- Part 2: Product standard.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard covers the assessment and verification of constancy of performance and the factory production control of basic alumino silicate glass products for use in buildings.

NOTE For glass products with electrical wiring or connections for, e.g. alarm or heating purposes, other directives, e.g. Low Voltage Directive, may apply.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 356, *Glass in building - Security glazing - Testing and classification of resistance against manual attack*

EN 410, *Glass in building - Determination of luminous and solar characteristics of glazing*

EN 673, *Glass in building - Determination of thermal transmittance (U value) - Calculation method*

EN 1063, *Glass in building - Security glazing - Testing and classification of resistance against bullet attack*

EN 12600, *Glass in building - Pendulum test - Impact test method and classification for flat glass*

EN 12758, *Glass in building - Glazing and airborne sound insulation - Product descriptions and determination of properties*

EN 13501-1, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 13501-2, *Fire classification of construction products and building elements - Part 2: Classification using data from fire resistance tests, excluding ventilation services*

EN 13501-5, *Fire classification of construction products and building elements - Part 5: Classification using data from external fire exposure to roofs tests*

EN 13541, *Glass in building - Security glazing - Testing and classification of resistance against explosion pressure*

EN 15681-1:2016, *Glass in building - Basic alumino silicate glass products - Part 1: Definitions and general physical and mechanical properties*

EN 15998, *Glass in building - Safety in case of fire, fire resistance - Glass testing methodology for the purpose of classification*

prEN 16612, *Glass in building — Determination of the load resistance of glass panes by calculation and testing*

ISO 9385, *Glass and glass-ceramics — Knoop hardness test*

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