

<b>STN</b>	<b>Dosky na báze dreva Dosky s melamínovým povrchom na vnútorné použitie Skúšobné metódy</b>	<b>STN EN 14323</b>  49 2516
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Wood-based panels - Melamine faced boards for interior uses - Test methods

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/17

Obsahuje: EN 14323:2017

Oznámením tejto normy sa ruší  
STN EN 14323 (49 2516) z októbra 2004

**125250**

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Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2017  
Podľa zákona č. 264/1999 Z. z. o technických požiadavkách na výrobky a o posudzovaní zhody a o zmene a doplnení niektorých zákonov v znení neskorších predpisov sa slovenská technická norma a časti slovenskej technickej normy môžu rozmnožovať alebo rozširovať len so súhlasom slovenského národného normalizačného orgánu.



EUROPEAN STANDARD

**EN 14323**

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2017

ICS 79.060.20

Supersedes EN 14323:2004

English Version

## Wood-based panels - Melamine faced boards for interior uses - Test methods

Panneaux à base de bois - Panneaux surfacés  
mélaminés pour usages intérieurs - Méthodes d'essais

Holzwerkstoffe - Melaminbeschichtete Platten zur  
Verwendung im Innenbereich - Prüfverfahren

This European Standard was approved by CEN on 9 January 2017.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
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EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## European foreword

This document (EN 14323:2017) has been prepared by Technical Committee CEN/TC 112 “Wood-based panels”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2017, and conflicting national standards shall be withdrawn at the latest by September 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document supersedes EN 14323:2004.

Compared to EN 14323:2004 the following modifications have been made:

- a) reference to new EN 438-2:2016;
- b) change for light source in 5.4.2 and 5.6.3;
- c) to principle of resistance to scratching in 5.5.1;
- d) deletion of wear point for resistance to abrasion in 5.9;
- e) deletion of resistance to cigarette burn in 5.10.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This European Standard specifies test methods for the determination of characteristics of melamine faced boards (MFB) as defined in EN 14322.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 324-1, *Wood-based panels — Determination of dimensions of boards — Part 1: Determination of thickness, width and length*

EN 438-2:2016, *High-pressure decorative laminates (HPL) — Sheets based on thermosetting resins (usually called laminates) — Part 2: Determination of properties*

EN ISO 2813, *Paints and varnishes — Determination of gloss value at 20°, 60° and 85° (ISO 2813)*

EN ISO 3668, *Paints and varnishes — Visual comparison of the colour of paints (ISO 3668)*

EN ISO 4892-2:2013, *Plastics — Methods of exposure to laboratory light sources — Part 2: Xenon-arc lamps (ISO 4892-2:2013)*

ISO 9352, *Plastics — Determination of resistance to wear by abrasive wheels*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**