

STN	<p>Akumulátorové články a batérie obsahujúce alkalické alebo iné nie kyslé elektrolyty Bezpečnostné požiadavky na prenosné hermeticky uzavreté akumulátorové články a batérie z nich vyrobené, určené na použitie v prenosných prístrojoch Časť 2: Lítiové systémy</p>	<p>STN EN 62133-2</p>
		36 4350

Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 08/17

Obsahuje: EN 62133-2:2017, IEC 62133-2:2017

Spolu s STN EN 62133-1 od 14.03.2020 ruší
STN EN 62133 (36 4350) z októbra 2013

125330

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2017

Podľa zákona č. 264/1999 Z. z. o technických požiadavkách na výrobky a o posudzovaní zhody a o zmene a doplnení niektorých zákonov v znení neskorších predpisov sa slovenská technická norma a časti slovenskej technickej normy môžu rozmnôžovať alebo rozširovať len so súhlasom slovenského národného normalizačného orgánu.

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 62133-2

May 2017

ICS 29.220.30

Supersedes EN 62133:2013 (partially)

English Version

**Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems
(IEC 62133-2:2017)**

Accumulateurs alcalins et autres accumulateurs à électrolyte non acide - Exigences de sécurité pour les accumulateurs portables étanches, et pour les batteries qui en sont constituées, destinés à l'utilisation dans des applications portables - Partie 2: Systèmes au lithium
(IEC 62133-2:2017)

Sekundärzellen und -batterien mit alkalischen oder anderen nichtsäurehaltigen Elektrolyten - Sicherheitsanforderungen für tragbare gasdichte Akkumulatoren und daraus hergestellte Batterien für die Verwendung in tragbaren Geräten - Teil 2: Lithiumsysteme
(IEC 62133-2:2017)

This European Standard was approved by CENELEC on 2017-03-14. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

The text of document 21A/620/FDIS, future edition 1 of IEC 62133-2, prepared by SC 21A "Secondary cells and batteries containing alkaline or other non-acid electrolytes", of IEC/TC 21 "Secondary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62133-2:2017.

The following dates are fixed:

- latest date by which the document has to be implemented at (dop) 2017-12-14 national level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2020-03-14

This document supersedes EN 62133:2013 (partially).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 62133-2:2017 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60051	NOTE	Harmonized in EN 60051 series.
IEC 60664	NOTE	Harmonized in EN 60664 series.
IEC 61434	NOTE	Harmonized as EN 61434.
IEC 62281	NOTE	Harmonized as EN 62281.

Annex ZA
 (normative)

**Normative references to international publications
 with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-482	2004	International Electrotechnical Vocabulary (IEV) - Part 482: Primary and secondary cells and batteries	-	-
IEC 61960	-	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Secondary lithium cells and batteries for portable applications	EN 61960	-
ISO/IEC Guide 51	-	Safety aspects - Guidelines for their inclusion in standards	-	-



INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications –
Part 2: Lithium systems**

**Accumulateurs alcalins et autres accumulateurs à électrolyte non acide –
Exigences de sécurité pour les accumulateurs portables étanches, et pour les batteries qui en sont constituées, destinés à l'utilisation dans des applications portables –
Partie 2: Systèmes au lithium**





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2017 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 20 000 terms and definitions in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalelement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

65 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications –
Part 2: Lithium systems**

**Accumulateurs alcalins et autres accumulateurs à électrolyte non acide –
Exigences de sécurité pour les accumulateurs portables étanches, et pour les batteries qui en sont constituées, destinés à l'utilisation dans des applications portables –
Partie 2: Systèmes au lithium**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.220.30

ISBN 978-2-8322-3910-0

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	5
1 Scope	7
2 Normative references	7
3 Terms and definitions	7
4 Parameter measurement tolerances	10
5 General safety considerations	10
5.1 General.....	10
5.2 Insulation and wiring	11
5.3 Venting	11
5.4 Temperature, voltage and current management	11
5.5 Terminal contacts	11
5.6 Assembly of cells into batteries	12
5.6.1 General	12
5.6.2 Design recommendation	12
5.6.3 Mechanical protection for cells and components of batteries.....	13
5.7 Quality plan	13
5.8 Battery safety components.....	13
6 Type test and sample size	13
7 Specific requirements and tests	14
7.1 Charging procedures for test purposes	14
7.1.1 First procedure	14
7.1.2 Second procedure	14
7.2 Intended use.....	15
7.2.1 Continuous charging at constant voltage (cells)	15
7.2.2 Case stress at high ambient temperature (battery).....	15
7.3 Reasonably foreseeable misuse.....	15
7.3.1 External short-circuit (cell).....	15
7.3.2 External short-circuit (battery).....	16
7.3.3 Free fall	16
7.3.4 Thermal abuse (cells)	16
7.3.5 Crush (cells)	17
7.3.6 Over-charging of battery	17
7.3.7 Forced discharge (cells)	17
7.3.8 Mechanical tests (batteries).....	18
7.3.9 Design evaluation – Forced internal short-circuit (cells)	19
8 Information for safety.....	21
8.1 General.....	21
8.2 Small cell and battery safety information	22
9 Marking	22
9.1 Cell marking.....	22
9.2 Battery marking.....	23
9.3 Caution for ingestion of small cells and batteries	23
9.4 Other information	23
10 Packaging and transport.....	23
Annex A (normative) Charging and discharging range of secondary lithium ion cells for safe use.....	24

A.1	General.....	24
A.2	Safety of lithium ion secondary battery.....	24
A.3	Consideration on charging voltage	24
A.3.1	General	24
A.3.2	Upper limit charging voltage	24
A.4	Consideration of temperature and charging current.....	26
A.4.1	General	26
A.4.2	Recommended temperature range	26
A.4.3	High temperature range	27
A.4.4	Low temperature range	28
A.4.5	Scope of the application of charging current	29
A.4.6	Consideration of discharge	29
A.5	Sample preparation.....	30
A.5.1	General	30
A.5.2	Insertion procedure for nickel particle to generate internal short	30
A.5.3	Disassembly of charged cell	31
A.5.4	Shape of nickel particle	31
A.5.5	Insertion of nickel particle in cylindrical cell	31
A.5.6	Insertion of nickel particle in prismatic cell.....	34
A.6	Experimental procedure of the forced internal short-circuit test	36
A.6.1	Material and tools for preparation of nickel particle	36
A.6.2	Example of a nickel particle preparation procedure	37
A.6.3	Positioning (or placement) of a nickel particle	37
A.6.4	Damaged separator precaution	38
A.6.5	Caution for rewinding separator and electrode	38
A.6.6	Insulation film for preventing short-circuit	39
A.6.7	Caution when disassembling a cell	39
A.6.8	Protective equipment for safety	39
A.6.9	Caution in the case of fire during disassembling	39
A.6.10	Caution for the disassembling process and pressing the electrode core.....	39
A.6.11	Recommended specifications for the pressing device	39
Annex B (informative)	Recommendations to equipment manufacturers and battery assemblers	42
Annex C (informative)	Recommendations to the end-users	43
Annex D (normative)	Measurement of the internal AC resistance for coin cells	44
D.1	General.....	44
D.2	Method	44
Annex E (informative)	Packaging and transport.....	45
Annex F (informative)	Component standards references	46
Bibliography.....		47
Figure 1 – Forced discharge time chart.....		18
Figure 2 – Jig for pressing		21
Figure 3 – Ingestion gauge		22
Figure A.1 – Representation of lithium ion cells operating region for charging.....		25
Figure A.2 – Representation of lithium ion cell operating region for discharging		30
Figure A.3 – Shape of nickel particle.....		31

Figure A.4 – Nickel particle insertion position between positive and negative active material coated area of cylindrical cell	31
Figure A.5 – Nickel particle insertion position between positive aluminium foil and negative active material coated area of cylindrical cell	32
Figure A.6 – Disassembly of cylindrical cell	33
Figure A.7 – Nickel particle insertion position between positive and negative (active material) coated area of prismatic cell.....	34
Figure A.8 – Nickel particle insertion position between positive aluminium foil and negative (active material) coated area of prismatic cell	35
Figure A.9 – Disassembly of prismatic cells	36
Figure A.10 – Dimensions of a completed nickel particle.....	37
Figure A.11 – Positioning of the nickel particle when it cannot be placed in the specified area	38
Figure A.12 – Cylindrical cell	38
Figure A.13 – Distance / time ratio of several types of pressing devices	41
Table 1 – Sample size for type tests	14
Table 2 – Condition of charging procedure.....	15
Table 3 – Conditions for vibration test.....	19
Table 4 – Shock parameters	19
Table 5 – Ambient temperature for cell test.....	20
Table A.1 – Examples of operating region charging parameters	25
Table A.2 – Recommended specifications of a pressing device.....	40
Table F.1 – Component standard references	46

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SECONDARY CELLS AND BATTERIES CONTAINING
ALKALINE OR OTHER NON-ACID ELECTROLYTES –
SAFETY REQUIREMENTS FOR PORTABLE SEALED
SECONDARY CELLS, AND FOR BATTERIES MADE
FROM THEM, FOR USE IN PORTABLE APPLICATIONS –****Part 2: Lithium systems****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 62133-2 has been prepared by subcommittee 21A: Secondary cells and batteries containing alkaline or other non-acid electrolytes, of IEC technical committee 21: Secondary cells and batteries.

This first edition cancels and replaces the second edition of IEC 62133 published in 2012. It constitutes a technical revision.

This edition includes the following significant technical changes with respect to IEC 62133:2012:

- separation of nickel systems into a separate Part 1;
- inclusion of coin cell requirements;

- update of assembly of cells into batteries (5.6);
- mechanical tests [vibration, shock] (7.3.8.1, 7.3.8.2);
- insertion of IEC TR 62914 within the Bibliography.

The text of this standard is based on the following documents:

FDIS	Report on voting
21A/620/FDIS	21A/628/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The following different practices of a less permanent nature exist in the countries indicated below.

7.3.9: Design evaluation – Forced internal short-circuit test only applies to Korea, Japan, Switzerland and France.

A list of all parts of the IEC 62133 series, published under the general title *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

**SECONDARY CELLS AND BATTERIES CONTAINING
ALKALINE OR OTHER NON-ACID ELECTROLYTES –
SAFETY REQUIREMENTS FOR PORTABLE SEALED
SECONDARY CELLS, AND FOR BATTERIES MADE
FROM THEM, FOR USE IN PORTABLE APPLICATIONS –**

Part 2: Lithium systems

1 Scope

This part of IEC 62133 specifies requirements and tests for the safe operation of portable sealed secondary lithium cells and batteries containing non-acid electrolyte, under intended use and reasonably foreseeable misuse.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-482:2004, *International Electrotechnical Vocabulary – Part 482: Primary and secondary cells and batteries* (available at <http://www.electropedia.org>)

IEC 61960, *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Secondary lithium cells and batteries for portable applications*

ISO/IEC Guide 51, *Safety aspects – Guidelines for their inclusion in standards*

koniec náhľadu – text d'alej pokračuje v platenej verzii STN