

<b>STN</b>	<p><b>Spotrebiče, tuhé palivá a podpaľovače na grilovanie</b> <b>Časť 1: Grily na tuhé palivá</b> <b>Požiadavky a skúšobné metódy</b></p>	<p><b>STN</b> <b>EN 1860-1+A1</b></p>
		06 1240

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola označená vo Vestníku ÚNMS SR č. 09/17

Obsahuje: EN 1860-1:2013+A1:2017

Oznámením tejto normy sa od 01.12.2017 ruší  
STN EN 1860-1 (06 1240) z júla 2013

**125506**

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Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2017

Podľa zákona č. 264/1999 Z. z. o technických požiadavkách na výrobky a o posudzovaní zhody a o zmene a doplnení niektorých zákonov v znení neskorších predpisov sa slovenská technická norma a časti slovenskej technickej normy môžu rozmnrožovať alebo rozširovať len so súhlasom slovenského národného normalizačného orgánu.

**EUROPEAN STANDARD**  
**NORME EUROPÉENNE**  
**EUROPÄISCHE NORM**

**EN 1860-1:2013+A1**

June 2017

ICS 75.160.10; 97.040.20

Supersedes EN 1860-1:2013

English Version

**Appliances, solid fuels and firelighters for barbecueing -  
Part 1: Barbecues burning solid fuels - Requirements and  
test methods**

Appareils, combustibles solides et allume-feu pour la  
cuisson au barbecue - Partie 1: Barbecues utilisant les  
combustibles solides - Exigences et méthodes d'essai

Geräte, feste Brennstoffe und Anzündhilfen zum Grillen  
- Teil 1: Grillgeräte für feste Brennstoffe -  
Anforderungen und Prüfverfahren

This European Standard was approved by CEN on 16 September 2012 and includes Amendment 1 approved by CEN on 30 April 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## European foreword

This document (EN 1860-1:2013+A1:2017) has been prepared by Technical Committee CEN/TC 281 "Appliances, solid fuels and firelighters for barbecuing", the secretariat of which is held by AENOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2017, and conflicting national standards shall be withdrawn at the latest by December 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 30 April 2017.

This document supersedes ~~EN 1860-1:2013~~ EN 1860-1:2017.

The start and finish of text introduced or altered by amendment is indicated in the text by tags ~~A<sub>1</sub>~~ A<sub>1</sub>.

The main technical modifications are the following:

- a. Clause 3, Terms and definitions: definition of BBQ modified to introduce Close and Open barbecues;
- b. 4.2.3.1: measurement of thickness added;
- c. New 4.2.4, Ash compartment or catcher;
- d. 4.2.7: Table 3 modified;
- e. Clause 5, Test Methods: Test methods modified. A thermal test of use and a safety test were added;
- f. New Annex A.

This European Standard on *appliances, solid fuels and firelighters for barbecuing* consists of the following parts:

*Part 1: Barbecues burning solid fuels — Requirements and test methods*

*Part 2: Barbecue charcoal and barbecue charcoal briquettes — Requirements and test methods*

*Part 3: Firelighters for igniting solid fuels for use in barbecue appliances — Requirements and test methods*

*Part 4: Single use barbecues burning solid fuels — Requirements and test methods*

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **Introduction**

This standard is part 1 of the European Standard for appliances, solid fuels and firelighters for barbecuing, which is intended to reduce the risks which can occur during and through barbecuing with solid fuels.

This part should be read in conjunction with parts 2 and 3.

## 1 Scope

This part of this European Standard is applicable to barbecues which burn solid fuels, except single use barbecues. Barbecues which are intended to be converted from other fuels to solid fuels also should conform to this standard.

This European Standard specifies requirements for materials, construction, design, test methods, markings and instructions relating to them.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

Ⓐ1 EN 71-1:2014, *Safety of toys - Part 1: Mechanical and physical properties* Ⓩ1

EN 1860-2, *Appliances, solid fuels and firelighters for barbecuing — Part 2: Barbecue charcoal and barbecue charcoal briquettes — Requirements and test methods*

koniec náhľadu – text ďalej pokračuje v platnej verzii STN