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Sanitary tapware - Low pressure thermostatic mixing valves - General technical specification

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

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EUROPEAN STANDARD

**EN 1287**

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English Version

## Sanitary tapware - Low pressure thermostatic mixing valves - General technical specification

Robinetterie sanitaire - Mitigeurs thermostatiques  
basse pression - Spécifications techniques générales

Sanitärarmaturen - Thermostatische Mischer für die  
Anwendung im Niederdruckbereich - Allgemeine  
technische Spezifikation

This European Standard was approved by CEN on 24 April 2017.

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**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## European Foreword

This document (EN 1287:2017) has been prepared by Technical Committee CEN/TC 164 “Water supply”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2018, and conflicting national standards shall be withdrawn at the latest by February 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1287:1999.

The main technical changes compared to the previous version are the following:

- a) the introduction of Clause 10 on backflow protection;
- b) the introduction of Clause 11 on test sequence;
- c) the introduction of Clause 13 on performance;
- d) the update of clauses on pressure resistance, torsional resistance and mechanical resistance;
- e) new Annexes A, B, C and D.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **Introduction**

In respect of potential adverse effects on the quality of water intended for human consumption, caused by the product covered by this standard, the following should be noted:

This standard provides no information as to whether the product can be used without restriction in any of the Member state of the EU or EFTA.

It should be noted that, while awaiting the adoption of verifiable European criteria, existing national regulations concerning the use and/or the characteristics of this product remain in force.



## 1 Scope

This European Standard specifies general construction, performance and material requirements for PN 10 thermostatic mixing valves (TMV) and includes test methods for the verification of mixed water temperature performance at the point of use below 45 °C. This does not exclude the selection of higher temperatures where available. When these devices are used to provide anti-scald protection for children, elderly and disabled persons the mixed water temperature needs to be set at a suitable bathing temperature (body temperature – 38 °C) as children are at risk to scalding at lower temperatures than adults. This does not obviate the need for supervision of young children during bathing.

It applies to valves intended for use on sanitary appliances in kitchens, washrooms (incl. all rooms with sanitary tapware, e.g. toilet and cloakrooms) and bathrooms operating under the conditions specified in Table 1.

This standard allows TMVs to supply a single outlet or a small number of outlets in a “domestic” application (e.g. one valve, controlling a shower, bath, basin and/or, bidet), excluding valves specifically designed for supplying a large number of outlets (i.e. for institutional use).

The tests described are type tests (laboratory tests) and not quality control tests carried out during manufacture.

**Table 1 — Conditions of use**

Supply	Operating range <sup>a</sup>	
	limits	recommended
Pressure		
Static	≤ 1 MPa [≤10 bar]	
Dynamic	≥ 0,01 MPa [≥0,1 bar]	(0,02 to 0,1) MPa [(0,2 to 1,0) bar]
Temperature		
Hot	≤ 90 °C	(55 to 65) °C
Cold	≤ 25 °C	(5 to 20) °C
<sup>a</sup> For low pressure thermostatic mixing valves complying with this table there are no acoustical requirements. Low pressure thermostatic mixing valves complying with this standard may also be used with inlet supply pressures in the range from 0,1 MPa to 0,2 MPa (1,0 bar to 2,0 bar) on condition that acoustical performance is not a requirement of the installation.		
NOTE Low pressure thermostatic mixing valves are designed to provide sufficient mechanical strength for operation at 1 MPa (10 bar) static pressure.		

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 200, *Sanitary tapware - Single taps and combination taps for water supply systems of type 1 and type 2 - General technical specification*

EN 246, *Sanitary tapware - General specifications for flow rate regulators*

EN 248, *Sanitary tapware - General specification for electrodeposited coatings of Ni-Cr*

EN 1057, *Copper and copper alloys — Seamless, round copper tubes for water and gas in sanitary and heating applications*

EN 1112, *Sanitary tapware - Shower outlets for sanitary tapware for water supply systems of type 1 and type 2 - General technical specification*

EN 1113, *Sanitary tapware - Shower hoses for sanitary tapware for water supply systems of type 1 and type 2 - General technical specification*

EN 1717, *Protection against pollution of potable water in water installations and general requirements of devices to prevent pollution by backflow*

EN 13618, *Flexible hose assemblies in drinking water installations - Functional requirements and test methods*

EN 13959, *Anti-pollution check valves - DN 6 to DN 250 inclusive family E, type A, B, C and D*

EN 14506, *Devices to prevent pollution by backflow of potable water - Automatic diverter - Family H, type C*

EN 16145, *Sanitary tapware - Extractable outlets for sink and basin mixers - General technical specification*

EN 60584 (all parts), *Thermocouples (IEC 60584)*

EN ISO 228-1, *Pipe threads where pressure-tight joints are not made on the threads - Part 1: Dimensions, tolerances and designation (ISO 228-1)*

EN ISO 5167-1, *Measurement of fluid flow by means of pressure differential devices inserted in circular cross-section conduits running full - Part 1: General principles and requirements (ISO 5167-1)*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**