

STN	Prefabrikované sadrokartónové dosky s jadrom z lahčenej lepenky Definície, požiadavky a skúšobné metódy	STN EN 13915
		72 3616

Prefabricated gypsum plasterboard panels with a cellular paperboard core - Definitions, requirements and test methods

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 12/17

Obsahuje: EN 13915:2017

Oznámením tejto normy sa od 30.04.2019 ruší
STN EN 13915 (72 3616) z januára 2008

125785

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2018

Podľa zákona č. 264/1999 Z. z. o technických požiadavkách na výrobky a o posudzovaní zhody a o zmene a doplnení niektorých zákonov v znení neskorších predpisov sa slovenská technická norma a časti slovenskej technickej normy môžu rozmnôžovať alebo rozširovať len so súhlasom slovenského národného normalizačného orgánu.

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 13915

July 2017

ICS 91.100.10

Supersedes EN 13915:2007

English Version

**Prefabricated gypsum plasterboard panels with a cellular
paperboard core - Definitions, requirements and test
methods**

Panneaux de cloison préfabriqués en plaques de plâtre
à âme cellulaire en carton - Définitions, exigences et
méthodes d'essai

Gipsplatten-Wandbaufertigtafeln mit einem
Kartonwabenkern - Begriffe, Anforderungen und
Prüfverfahren

This European Standard was approved by CEN on 29 July 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

	Page
European foreword.....	4
1 Scope.....	5
2 Normative references.....	5
3 Terms and definitions	6
4 Requirements	6
4.1 Fire behaviour.....	6
4.1.1 Reaction to fire.....	6
4.1.2 Fire resistance.....	6
4.2 Impact resistance.....	7
4.3 Water vapour permeability (expressed as water vapour resistance factor).....	7
4.4 Flexural strength (expressed as deflection under a defined load)	7
4.5 Direct airborne sound insulation.....	7
4.6 Acoustic absorption.....	7
4.7 Thermal resistance (expressed as thermal conductivity)	8
4.8 Dimensions and tolerances	8
4.9 Alignment.....	8
4.10 Core adhesion	8
4.11 Release of dangerous substance	8
4.12 Flatness of panels.....	9
5 Test methods	9
5.1 Sampling.....	9
5.2 Dimensional measurements	9
5.2.1 Width.....	9
5.2.2 Length.....	9
5.2.3 Thickness	9
5.3 Determination of alignment.....	11
5.3.1 Principle	11
5.3.2 Apparatus.....	11
5.3.3 Procedure.....	11
5.3.4 Expression of results.....	12
5.4 Determination of deflection	12
5.4.1 Principle	12
5.4.2 Apparatus.....	12
5.4.3 Procedure.....	12
5.4.4 Expression of results.....	13
5.5 Determination of the core adhesion	13
5.5.1 Principle	13
5.5.2 Apparatus.....	13
5.5.3 Procedure.....	13
5.5.4 Expression of results.....	13
5.6 Determination of surface hardness of the panel	14
5.6.1 Principle	14
5.6.2 Apparatus.....	15
5.6.3 Procedure.....	15
5.6.4 Expression of results.....	17
5.7 Determination of the panel's flatness.....	17

5.7.1 Principle.....	17
5.7.2 Apparatus and specimens.....	17
5.7.3 Procedure	17
5.7.4 Expression of results	17
6 Assessment and verification of constancy of performance – AVCP	17
6.1 General	17
6.2 Type testing	18
6.2.1 General	18
6.2.2 Determination of the product type	18
6.2.3 Further type testing.....	18
6.3 Factory production control (FPC).....	18
6.3.1 General	18
6.3.2 Personnel.....	19
6.3.3 Equipment.....	19
6.3.4 Raw materials and components	19
6.3.5 Product testing and evaluation	19
6.3.6 Traceability and marking	19
6.3.7 Non-conforming products	19
6.3.8 Corrective action.....	19
6.3.9 Other test methods.....	19
7 Designation of the prefabricated gypsum plasterboard panels	19
8 Marking, labelling and packaging.....	20
Annex A (informative) Sampling procedure for testing	21
A.1 General	21
A.2 Sampling procedure	21
Annex B (normative) Mounting and fixing in the test according to EN 13823 (SBI test).....	22
B.1 General	22
Annex ZA (informative) Relationship of this European Standard with Regulation (EU) No.305/2011	24
Z.A.1 Scope and relevant characteristics	24
Z.A.2 System of Assessment and Verification of Constancy of Performance (AVCP)	25
Z.A.3 Assignment of AVCP tasks	25
Bibliography	27

European foreword

This document (EN 13915:2017) has been prepared by Technical Committee CEN/TC 241 "Gypsum and gypsum based products", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2018, and conflicting national standards shall be withdrawn at the latest by April 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13915:2007.

The main changes that have been made in this new edition of EN 13915 are the following:

- a) deletion of the Introduction;
- b) normative references have been updated;
- c) Clause 6 and Annex ZA have been revised to be in line with the Construction Products Regulation (CPR);
- d) document has been editorially revised.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of Regulation (EU) No. 305/2011.

For relationship with Regulation (EU) No. 305/2011, see informative Annex ZA, which is an integral part of this document.

This European standard includes:

- informative Annex A concerning sampling procedure for testing;
- normative Annex B concerning SBI mounting and fixing for prefabricated panels made of plasterboard facings and a cellular paperboard core.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the characteristics and performance of prefabricated panels made of gypsum plasterboard facings complying with EN 520 and a cellular paperboard core intended to be used as a lightweight partition, lining and encasement for general use in buildings.

This standard covers the following characteristics: reaction to fire, water vapour permeability, flexural strength (breaking load) and thermal resistance to be measured according to the corresponding European test methods.

This Standard covers only prefabricated panels installed so that the core is not exposed.

The following performance characteristics are linked to systems assembled with prefabricated panels made of gypsum plasterboard facings and a cellular paperboard core: shear strength, fire resistance, direct airborne sound insulation, acoustic absorption and air permeability to be measured according to the corresponding European test methods. If required, tests should be done on assembled systems simulating the end use conditions.

This document covers also additional technical characteristics that are of importance for the use and acceptance of the product by the Building Industry.

It provides the assessment and verification of constancy of performance of the products.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 520:2004+A1:2009, *Gypsum plasterboards — Definitions, requirements and test methods*

EN 12664:2001, *Thermal performance of building materials and products — Determination of thermal resistance by means of guarded hot plate and heat flow meter methods — Dry and moist products of medium and low thermal resistance*

EN 13501-1:2007+A1:2009, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 13501-2:2016, *Fire classification of construction products and building elements — Part 2: Classification using data from fire resistance tests, excluding ventilation services*

EN 13823:2010+A1:2014, *Reaction to fire tests for building products — Building products excluding floorings exposed to the thermal attack by a single burning item*

EN 13963:2014, *Jointing materials for gypsum boards — Definitions, requirements and test methods*

EN ISO 354:2003, *Acoustics — Measurement of sound absorption in a reverberation room (ISO 354:2003)*

EN ISO 717-1:2013, *Acoustics — Rating of sound insulation in buildings and of building elements — Part 1: Airborne sound insulation (ISO 717-1:2013)*

EN ISO 10140-2:2010, *Acoustics — Laboratory measurement of sound insulation of building elements — Part 2: Measurement of airborne sound insulation (ISO 10140-2:2010)*

EN ISO 10456:2007, *Building materials and products — Hygrothermal properties — Tabulated design values and procedures for determining declared and design thermal values (ISO 10456:2007)*

EN ISO 11925-2:2010, *Reaction to fire tests — Ignitability of products subjected to direct impingement of flame — Part 2: Single-flame source test (ISO 11925-2:2010)*

EN ISO 12572:2016, *Hygrothermal performance of building materials and products — Determination of water vapour transmission properties — Cup method (ISO 12572:2016)*

ISO 7892:1986, *Vertical building elements — Impact resistance tests — Impact bodies and general test procedures*

koniec náhľadu – text ďalej pokračuje v platenej verzii STN