

STN	<p style="text-align: center;">Letectvo a kozmonautika Rýchloupínací systém upevnenia pre nenosné konštrukcie a vnútorné obloženie Časť 04: Pružná svorka</p>	<p style="text-align: center;">STN EN 4702-04</p>
		31 3032

Aerospace series - Quick release fastening systems for non-structural and lining applications - Part 04: Spring clamp

Táto norma obsahuje anglickú verziu európskej normy.
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 02/18

Obsahuje: EN 4702-04:2017

126285

Úrad pre normalizáciu, metrológiu a skúšobníctvo Slovenskej republiky, 2018

Podľa zákona č. 264/1999 Z. z. o technických požiadavkách na výrobky a o posudzovaní zhody a o zmene a doplnení niektorých zákonov v znení neskorších predpisov sa slovenská technická norma a časti slovenskej technickej normy môžu rozmnôžovať alebo rozširovať len so súhlasom slovenského národného normalizačného orgánu.

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 4702-04

October 2017

ICS 49.035

English Version

**Aerospace series - Quick release fastening systems for
non-structural and lining applications - Part 04: Spring
clamp**

Série aérospatiale - Fixations rapides filetées
applications structurales et non structurales et
revêtements intérieurs - Partie 04: Collier lyre

Luft- und Raumfahrt - Schnellverschlussysteme für
nicht-strukturelle und
Innenausstattungsanwendungen - Teil 04: Feder-Clip

This European Standard was approved by CEN on 23 July 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

	Page
European foreword.....	3
1 Scope.....	4
2 Normative references.....	4
3 Representations	4
4 Designation.....	6
5 Marking.....	6
6 Quality assurance.....	6
7 Technical Specification	7
Bibliography.....	8

European foreword

This document (EN 4702-04:2017) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this European Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2018, and conflicting national standards shall be withdrawn at the latest by April 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This standard describes the dimensions, mass, tolerances and static values of quick-release and locking – clamps for use in fuselage interior equipment and non-structural or secondary structural area.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2424, *Aerospace series - Marking of aerospace products*

EN 4710-01, *Aerospace series — Quick release fastening systems for non-structural applications — Part 01: Technical specification*

EN 10132-4, *Cold-rolled narrow steel strip for heat-treatment — Technical delivery conditions — Part 4: Spring steels and other applications*

EN 10151, *Stainless steel strip for springs — Technical delivery conditions*

EN 22768-1:1993, *General tolerances — Part 1: Tolerances for linear and angular dimensions without individual tolerance indications* (ISO 2768-1:1989)

EN 22768-2:1993, *General tolerances — Part 2: Geometrical tolerances for features without individual tolerance indications* (ISO 2768-2:1989)

EN ISO 10683, *Fasteners — Non-electrolytically applied zinc flake coatings* (ISO 10683:2014)

koniec náhľadu – text ďalej pokračuje v platenej verzii STN