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Wood-flooring and parquet - Multi-layer parquet elements

Táto norma obsahuje anglickú verziu európskej normy.  
This standard includes the English version of the European Standard.

Táto norma bola oznámená vo Vestníku ÚNMS SR č. 03/18

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English Version

**Wood-flooring and parquet - Multi-layer parquet elements**Planchers en bois et parquets - Eléments de parquet  
contrecolléHolzfußböden und Parkett -  
Mehrschichtparkettelemente

This European Standard was approved by CEN on 9 July 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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**EN 13489:2017 (E)**

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## European foreword

This document (EN 13489:2017) has been prepared by Technical Committee CEN/TC 175 “Round and sawn timber”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2018, and conflicting national standards shall be withdrawn at the latest by March 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13489:2002.

In comparison with the previous edition, the following changes have been made:

- Annex C “Typical types and patterns” has been added;
- Annex D “Moisture content” has been added;
- Annex E “Geometrical characteristics according to EN 13647:2011” has been added;
- Some precisions have been added.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**EN 13489:2017 (E)****Introduction**

This European Standard is one of a series of standards about wood flooring and wood panelling and cladding.

This standard specifies the characteristics of multi-layer parquet. It is based upon current dimensional standards used in the industry and other characteristics together with functions that have been verified by test.

A large amount of knowledge exists about multi-layer parquet and values for product characteristics are attested by long use and experience. It is therefore not necessary to have test results. For new products technical data will have to be verified by testing.

The appearance of the parquet floor is mainly influenced by species, classification and the pattern.

## **1 Scope**

This European Standard specifies the characteristics of multi-layer parquet elements for internal use as flooring.

## **2 Normative references**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1310:1997, *Round and sawn timber - Method of measurement of features*

EN 1311, *Round and sawn timber - Method of measurement of biological degrade*

EN 1534, *Wood flooring - Determination of resistance to indentation - Test method*

EN 13183-1, *Moisture content of a piece of sawn timber - Part 1: Determination by oven dry method*

EN 13488, *Wood flooring - Mosaic parquet elements*

EN 13647:2011, *Wood flooring and wood panelling and cladding - Determination of geometrical characteristics*

EN 13756:2002, *Wood flooring - Terminology*

**koniec náhľadu – text ďalej pokračuje v platenej verzii STN**